

Photoelectric sensors and diffuse sensors

Performance and quality made in Germany

F 10 – sub-miniature sensor family from Page 366

FT 10-RLH IO-Link

- The world's smallest adjustable diffuse laser sensor with background suppression
- >> Page 368

FS/FE 10-RL

- Very precise front edge detection thanks to high scanning rate and fine laser beam
- >> Page 382



F 25 – the new generation miniature sensor family from Page 386

FT 25-RLH IO-Link

- Extremely accurate small-part detection thanks to tiny laser light spot
 - Precise background suppression through SensoPart ASIC technology
- >> Page 388

FT 25-RHD IO-Link

- Photoelectric diffuse sensor with adjustable background suppression
 - Long scanning distance of 400 mm with miniature housing
- >> Page 392



F 55 – photoelectric sensors and diffuse sensors from Page 438

FT 55-RLHP2 IO-Link

- Diffuse laser sensor with background suppression
 - Reliable object detection at long distances up to 5 m
- >> Page 444

FT 55-RL

- Diffuse laser sensor
 - Detection of the slightest contrast differences at a scanning distance of up to 1.2 m
- >> Page 452



Photoelectric sensors and diffuse sensors are the standard sensors in automation technology. At SensoPart you will find the right sensor for almost every conceivable application. Our product portfolio offers a comprehensive selection of differing sizes, ranges and switching variants. Regardless of whether you choose a sub-miniature sensor for restricted machine conditions or a large housing with a particularly long range or scanning distance – all our sensors share excellent performance data, high reliability and solid workmanship “made in Germany”.

Our photoelectric sensors and diffuse sensors offer, for example, precise background suppression, extremely accurate small-part detection or reliable detection of transparent objects. And they operate extremely reliably in harsh industrial conditions: our current sensor series have tightly sealed (IP 69 / IP 67) plastic housings and are immune to cleaning according to the Ecolab standard.

Mounting and alignment are easy and rapid with products from SensoPart: well thought-out, user-friendly accessories such as the dovetail mounting offered by some of our series, the adjustment possibilities via Teach-in button and control input, or the Auto-detect function (only available from SensoPart), with which sensors can automatically determine whether PNP or NPN wiring is present – so that only one sensor variant is required.

The SensoPart portfolio not only contains powerful, reliable and solid products for standard applications, but also real highlights. Our new FT 25-RHD diffuse sensor, for example: its highly precise background suppression, the lowest black/white-shift currently available on the market, and the long scanning distance ensure absolutely reliable switching behaviour – without impairment by varying object surfaces and colors, or critical backgrounds. Or our FT 10-RLH sub-miniature laser scanner – the only one of its size with adjustable background suppression. Or ... see for yourself on the following pages!

F 50 – photoelectric sensors and diffuse sensors in compact housings from Page 420

FT 50 RLHD

- Diffuse laser sensor with background suppression
 - Long scanning distance of 300 mm with compact housing and extremely accurate small-part detection
- >> Page 424



F 88 – the photoelectric sensor and diffuse sensor family for harsh operating conditions from Page 464

FT 88-IH

- Diffuse infrared sensor with background suppression
 - Relay output with toggle switch
 - Very high scanning distance of 2 m
 - Simple adjustment of time functions
- >> Page 472



FT 92 – diffuse sensors with long ranges from Page 484

FT 92 IL

- Diffuse infrared laser sensor with background suppression
 - Very long range of 6 m thanks to time-of-flight technology
 - Simple sensor alignment by means of integrated red-light pilot laser
- >> Page 486



Photoelectric sensors and diffuse sensors in barrel type housings from Page 488

FMH 18

- Best sensor in barrel type housing with background suppression
- >> Page 492


FR 18-2 RM


- Photoelectric retro-reflective sensor
 - Standard M18 sleeve in robust full-metal housing
- >> Page 512



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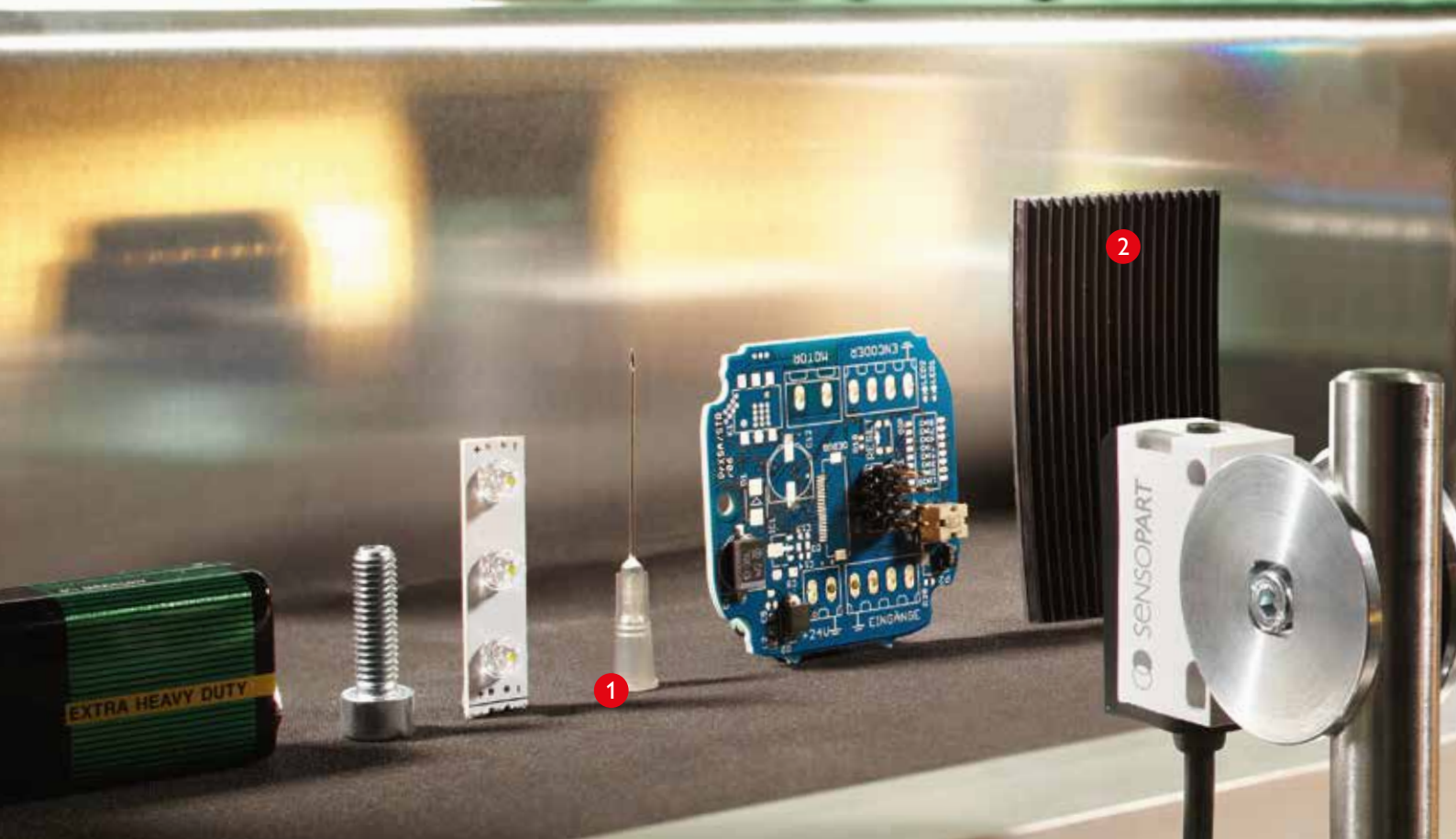
TYPICAL SENSOPART

 made in Germany

- SensoPart develops, produces and sells photoelectric diffuse sensors with the best background suppression on the market – thanks to SensoPart ASIC technology
- Highly developed laser technology – precise and small laser light spots for extremely accurate small-part detection
- Sensors with the best black/white-shift for reliable switching behaviour regardless of object color and surface
- Patented sensor designs and mounting systems
- Differing transmission light sources for the most varied of requirements: laser, LED, or infrared light transmitters
- Wide variety of adjustment possibilities: potentiometer, teach-in, external control line or fixed pre-setting
- Cuboid or barrel type housing options
- Robust workmanship: glass-fibre-reinforced plastic housings (IP 69 / IP 67), stable plug connections made of plastic and metal, as well as metal-reinforced drilled holes for mounting
- Internationally recognised UL-certification
- Ecolab-certification
- Safe operation thanks to Laser Class 1
- Intelligent mounting solutions for easy mounting and adjustment
-  IO-Link

By far the best object detection

Our sensors detect almost any object in any surroundings thanks to the distance principle

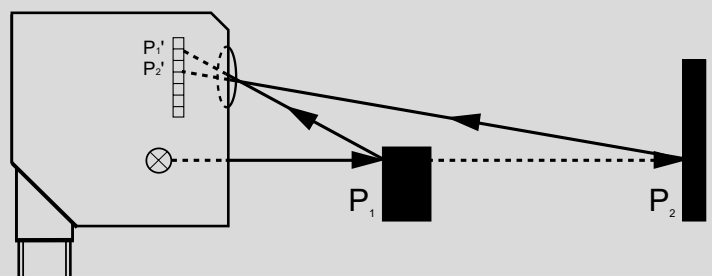


A challenge for every sensor

Polished covering panels on machinery, blinking warning lamps on passing vehicles, moving machine parts, sunlight coming through a window – all these are background effects that can make detection of the actual target object considerably more difficult. So it is a major advantage if one uses sensors that one can rely on: diffuse sensors with background suppression from SensoPart. They only see what they are supposed to see: the object itself – regardless of the material, shape and color – and nothing else!

Object detection by means of distance measurement

SensoPart diffuse sensors with background suppression can always differentiate between object and background even in strongly reflective environments. The sensor measures the distance to the object, P_1 , and to the possible background, P_2 , according to the triangulation process and not the reflectivity of the object. The signal, P_2 , coming from the background is then cut out. SensoPart has implemented the detection principle of distance measurement with incomparable precision. This high quality could be achieved because we have developed an opto-electronic, integrated circuit (an ASIC), in which the optical receiver cell and the evaluation electronics are integrated in the smallest of spaces.





Your advantages

- Reliable object detection
- High process stability
- An economical solution

Technology provides the technical edge

Thanks to its tiny dimensions, the ASIC microchip even fits into the sub-miniature sensors of the F 10 series. Thus SensoPart offers the world's smallest laser sensor with adjustable background suppression.

With the latest generation F 10, F 25, and F 55 series, SensoPart offers photoelectric diffuse sensors with the best background suppression currently available.

Your advantage is our priority

Reliable object detection

- Regardless of size, shape, color, material and surface properties of the target object
- Detection using the distance measurement principle: precise and reliable

High process stability

- Reliable suppression of undesirable reflections and ambient light
- Suppression of moving parts in the background (e.g. conveyor belts, machine parts, persons)
- Reliable detection of the target object even when close to the background

The economical solution

- Usable in all task areas
- Rapid commissioning thanks to simple teach-in
- High machine run-times through quality sensors from SensoPart, made in Germany

1 Reliable detection of the thinnest tubes in front of metallic backgrounds thanks to focused laser light spot and precise background suppression.

2 Detection of black foam rubber pads against reflective backgrounds.

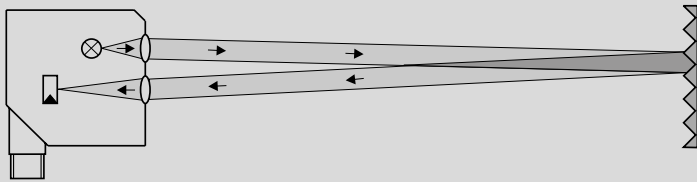
3 Strongly reflective CDs are reliably detected against metallic backgrounds and with ambient light effects.

4 Solar wafers with shimmering blue surfaces against polished metal surfaces with ambient light reflections are reliably detected.

Photoelectric sensors and diffuse sensors

System description

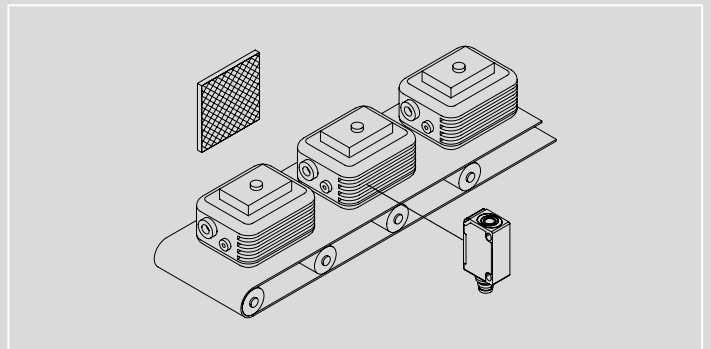
Photoelectric retro-reflective sensors



The transmitter and receiver are accommodated in a single housing in photoelectric retro-reflective sensors. The light emitted by the transmitter hits a reflector and is reflected. The receiver evaluates the reflected light. The advantage lies in the small size of the reflector. It is also easy to install because it is a passive element and thus requires no connections.

Like photoelectric through-beam sensors, photoelectric retro-reflective sensors are often selected according to the desired range. Because the light has to travel the path from the sensor to the reflector twice one also talks of the two-way photoelectric sensor. The light from the transmitter is, explained simply, emitted in a cone shape. This means that the cross-section of the light cone increases with rising range. This is also why a larger reflector is needed at longer ranges than at shorter distances. The range is therefore quoted in the data sheet in relation to the type of reflector.

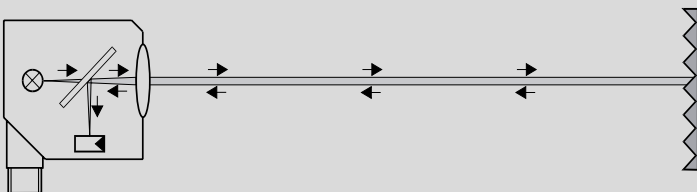
Laser sensors provide an almost parallel light beam. Whereby the light beam is extremely fine and parallel over the entire operating range. This advantage is, above all, used when the smallest of objects have to be detected along the entire operating range. Regardless of the physical principle, all photoelectric retro-reflective sensors from SensoPart have a so-called polarisation filter. Polarisation filters are optical filters that let the light beams through only in one direction. Use of a polarisation filter in combination with pyramidal reflectors can also allow the reliable detection of reflective objects by photoelectric retro-reflective sensors.



Checking completeness

The presence of the inserted components must be checked before further production steps.

The autocollimation principle

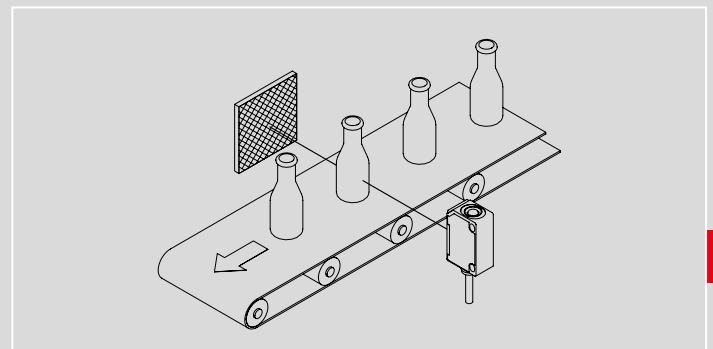


With photoelectric retro-reflective sensors one speaks of the autocollimation principle when the light reflected from the reflector travels parallel to itself (i.e. within itself). The light emitted by the sensor hits a reflector and is reflected. The reflected light is then deflected to a receiver by a semi-transparent mirror and evaluated.

The autocollimation principle

Unlike the double-lens system, a photoelectric retro-reflective sensor using the autocollimation principle has a very homogeneous and narrow optical path. Its switching point is largely independent of the entry direction of the target object.

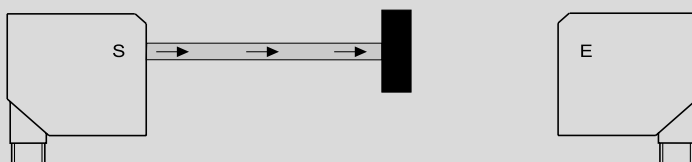
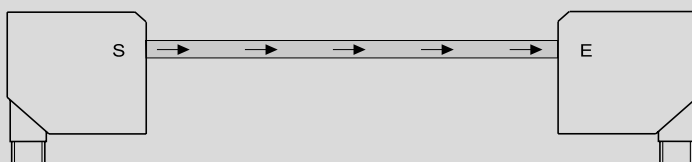
A major advantage of sensors with the autocollimation principle is detection from a range of 0 mm. There is thus, unlike the double-lens system, no blind zone.



Monitoring bottles

The photoelectric retro-reflective sensor specially developed for this purpose achieves reliable detection of transparent objects.

Photoelectric through-beam sensors

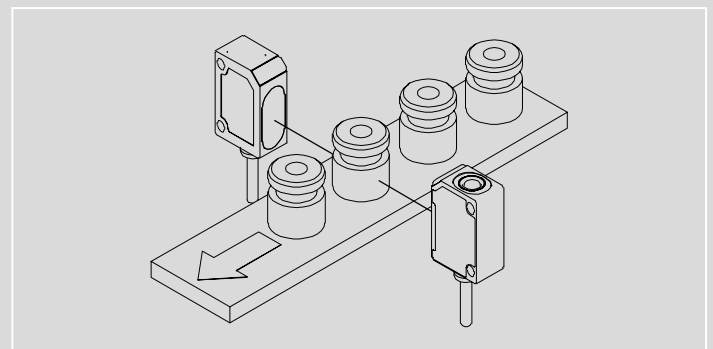


A photoelectric through-beam sensor has a separate transmitter and receiver. This means that light only travels the path between the transmitter and the receiver once. For this reason one speaks of photoelectric through-beam sensors.

The range is of decisive importance when using photoelectric through-beam sensors. Photoelectric sensors are principally selected according to their range. In the case of very critical operating conditions, such as high dust levels or intense steam generation, care must be taken to ensure that the photoelectric sensor is not operated at its limit range. Any clouds of steam

would reduce the available range. The range quoted in the data sheet should not be exceeded – in order to ensure functionality in poor operating conditions.

When using deflector mirrors, the total path to be monitored should be less than the range quoted in the data sheet.



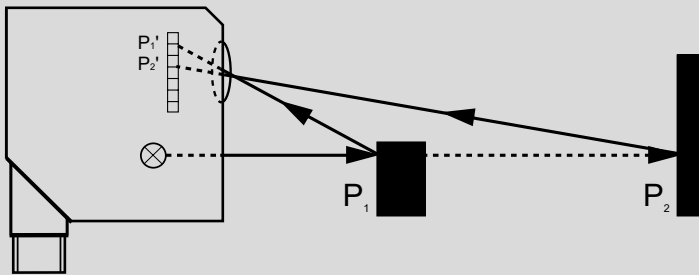
Detecting workpieces in harsh environments

Photoelectric through-beam sensors can also provide dependable detection even under poor conditions – thanks to their high level of reliability.

Photoelectric sensors and diffuse sensors

System description

Diffuse sensors with background suppression



Advantages

- Independent of object color and surface
- Reflections in the background are reliably suppressed
- Robust in sunshine
- Scanning distance adjustable according to applications

Differing object colors and surfaces can seriously affect the detection behaviour of a diffuse scanner. As a result of the purely energetic evaluation it is not possible, for example, to detect a black object against a white background. The white background reflects more light than the object itself.

The background suppression process was developed in order to be able to reliably master such tasks. Whereby both the light returning from the background as well as that reflected by the object are evaluated. The light hits two different positions (P_1' & P_2') on the receiver element.

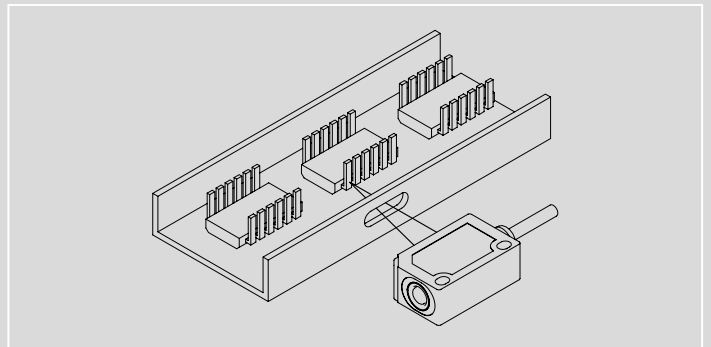
So it is not the returning energy, but the geometrical position of the target object that is evaluated (triangulation). With this process one can, for example, reliably detect a dark object on a light conveyor belt.

There are various ways to physically achieve background suppression. Generally one differentiates between a fixed and an adjustable background suppression.

In the case of fixed background suppression, the transmitter and receiver elements are fixed-mounted. The operating range is defined by the overlapping of the transmitter and receiver angles. Objects outside this operating range cannot be detected.

In the case of adjustable background suppression, the parameters for object detection can be set mechanically via a rotary switch or electronically via teach-in. This provides much more flexible use.

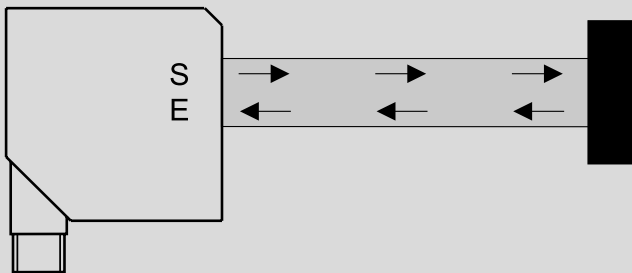
Laser devices are particularly suitable for detecting the smallest of objects. A red-light sensor should be employed for larger objects.



Monitoring pins

The fine light beam of the laser sensor permits the precise detection of even such small objects without any impairment by the background.

Diffuse sensors



The transmitter and receiver of a diffuse sensor are accommodated in a single housing. The light emitted by the transmitter hits the target object, which reflects the light. This returning light is evaluated by the receiver. The advantage of this method is that no reflector is required.

Because the scanner evaluates the reflected light and its energy, the range of conventional scanners (also called energetic or diffuse scanners) is largely dependent on the object's color and its surface properties. Because black objects strongly absorb light, diffuse scanners can only achieve a very short range here. The surface structure is responsible for the type of reflection. Very rough, heterogeneous surfaces reflect diffusely, i.e. in all directions. Only a small percentage of the reflected light returns to the receiver. The scanning distance in this case is also low.

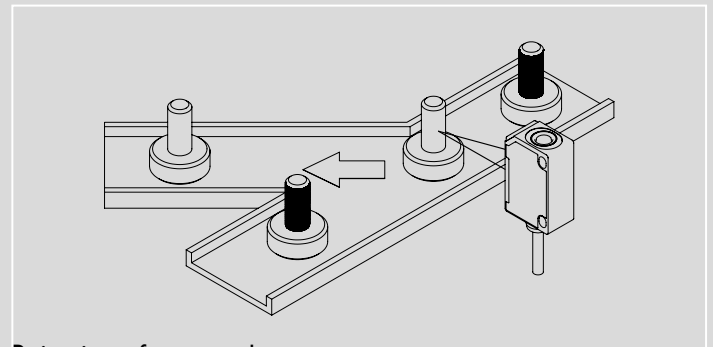
Diffuse sensors based on energetic evaluation are therefore particularly suitable for the detection of larger objects or of objects whose material color and surface properties remain constant.

One must also ensure that the quantity of light reflected back from the background is not greater than that reflected by the object itself. This effect occurs, for example, when a black object is in front of a white background. In this case detection with an energetic scanner is impossible. The use of a scanner with background suppression is recommended here.

The reliable detection of objects is possible if the background of

the object is free, for example when an energetic scanner is mounted transversely over a conveyor belt. The setting of the sensor on the varying object surfaces and backgrounds takes place by means of a mechanical rotary switch on the sensor or via teach-in. The sensor can be set to a maximum scanning distance for a detection task without a background. A precise setting is necessary for applications with a background.

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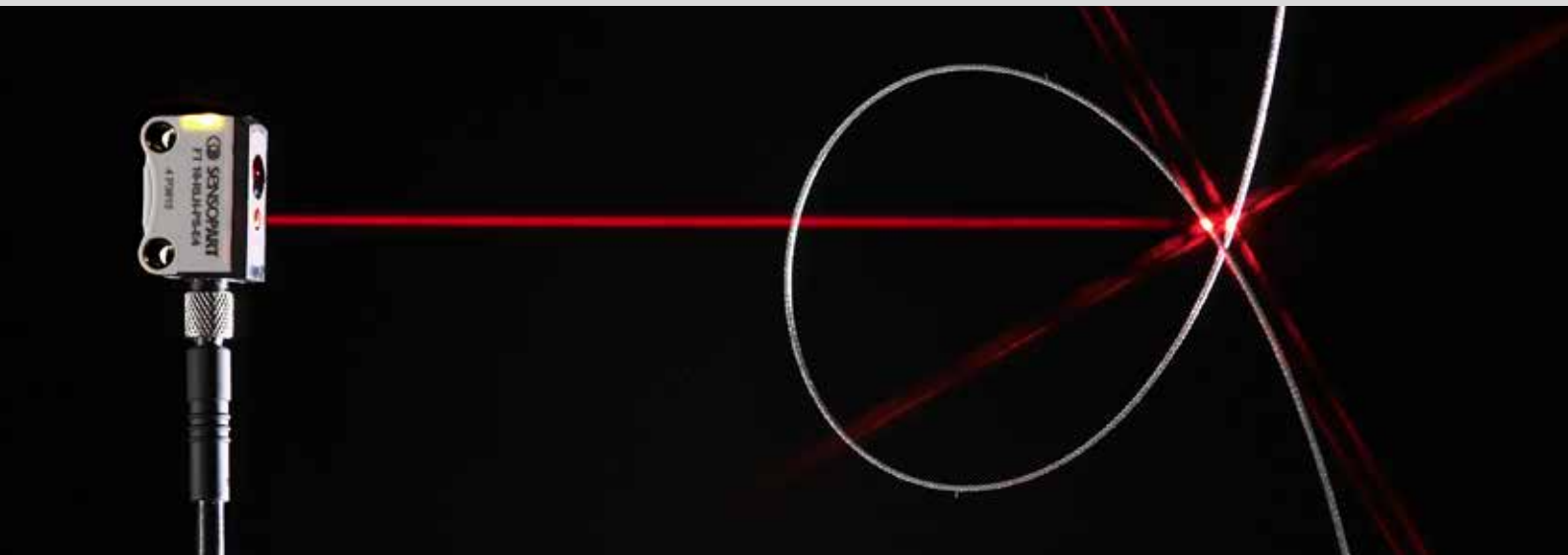



Rejection of uncoated parts

Brightness differences can be reliably detected by a diffuse scanner.

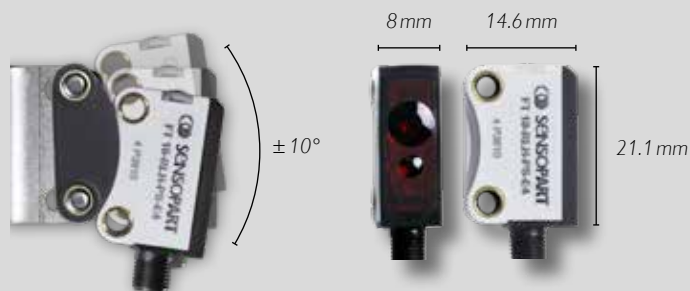
F 10 – family of sub-miniature sensors

Small housings, great performance



 made in Germany

TYPICAL F 10



Simple mounting:

Mounting using a dovetail that permits fine retro-adjustment of the sensor is particularly recommended when space is limited.

Special characteristics:

The glass-fibre-reinforced plastic housing with its integrated mounting sleeve, dovetail guide on the back, and laser-marked indelible type code are characteristic of the F 10.

- Sub-miniature sensor for installation in the smallest of spaces and in moving machine parts
- The world's smallest laser sensor with background suppression, adjustable via teach-in
- Sensors as LED or laser versions
- F 10 BlueLight: specially designed for scanning solar wafers and strongly light-absorbing objects
- User-friendly commissioning via electronic teach-in button or control wire
- Well thought-out mounting accessories for rapid and simple integration

















Mini-sensor with maximum ease-of-use:

Simple commissioning with an electronic teach-in button and easily visible status LEDs is by no means typical for housings of this size.

The sensors of the F 10 series, available as LED and laser versions, form one of the most comprehensive series on the market in sub-miniature housings. Their precise background suppression, adjustable via teach-in, makes the sensors unique. The light spot of the F 10 laser sensors also remains so focused that small parts in the millimetre range can still be reliably detected even at long distances – for example, a wire with a diameter of 0.5 mm at a distance of 60 mm. One highlight of the new F 10 LED sensors is the F 10 BlueLight with its blue transmission LED, specially developed for detecting solar wafers and strongly light-absorbing objects using the scanning principle.

The F 10 sensors not only impress through their excellent performance data, but also through their unmistakable design with special features – unique in this size of housing. The dovetail mounting system considerably simplifies fine adjustment, particularly in difficult installation locations, and the various connection variants allow rapid commissioning and replacement. The mounting holes of the sub-miniature sensors are reinforced with metal eyelets. A small sensor that will give users great pleasure!

7

F 10 Product Overview					
	Type of light	Adjustment	Scanning distance/range	Special features	Page
Photoelectric diffuse sensors with background suppression					
FT 10-RLH	Laser 	Teach-in 	70 mm	The only scanner with scanning distance adjustment, IO-Link 	368
FT 10-B-RLF	Laser 	Fixed focus	15 mm / 30 mm		370
FT 10-RH	LED	Teach-in 	70 mm	IO-Link 	372
FT 10-RF	LED	Fixed focus	15 mm / 30 mm / 50 mm		374
FT 10-BF	LED, blue 	Fixed focus	30 mm / 50 mm	BlueLight technology	376
Photoelectric retro-reflective sensors					
FR 10-RL	Laser 	Teach-in 	2 m	Long range, precise small-part detection	378
FR 10-R	LED	Teach-in 	1.6 m	Long range	380
Photoelectric through-beam sensors					
FS/FE 10-RL	Laser 	Teach-in 	3 m	Sensor pair; very accurate object positioning	382
FS 10-RL/FE 10-RL	Laser 	Teach-in 	3 m	Transmitter/receiver; very accurate object positioning	384

FT 10-RLH

Diffuse laser sensor with background suppression



PRODUCT HIGHLIGHTS

- Sub-miniature sensor with laser light and adjustable background suppression
- Precise and reliable switching behaviour, even with varying object surfaces and colors
- Reliable operation even with highly reflective machine parts in the background, thanks to SensoPart ASIC technology
- Particularly suitable for detecting the smallest of parts and for installation in extremely confined spaces
- Setting of smart functions via IO-Link

Optical data		Functions	
Scanning distance	6 ... 70 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	10 ... 70 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 655 nm	Scanning distance adjustment	Via Teach-in button, control input ⁶ and IO-Link
Light spot size (total detection area)	1 x 3 mm	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁶ and IO-Link
Laser Class (IEC 60825-1)	1		Button lock via control input ⁶ and IO-Link
		Default settings	Wide variety of adjustment possibilities via IO-Link
			Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	21.1 x 14.6 x 8 mm
No-load current, I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: operation	-20 ... +50 °C ⁵
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	≤ 800 Hz	Weight (plug device)	Approx. 3 g
Response time	500 µs	Weight (cable device)	Approx. 22 g
Control input, IN (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	Approx. 10 g
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material white, 90 % reflectivity

² Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz

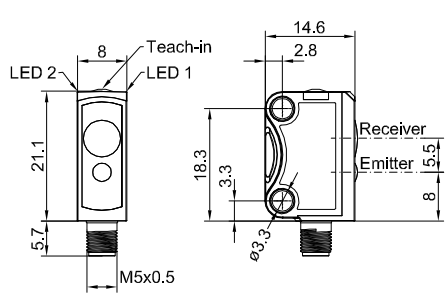
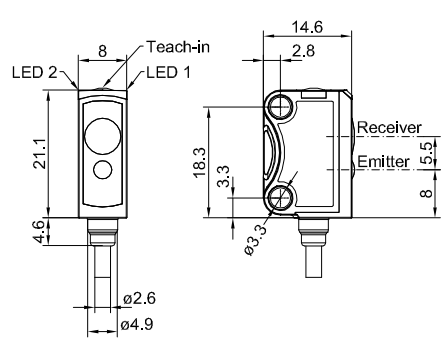
³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

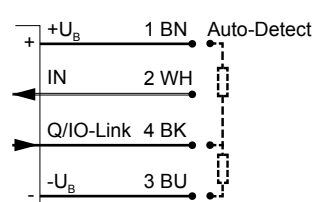
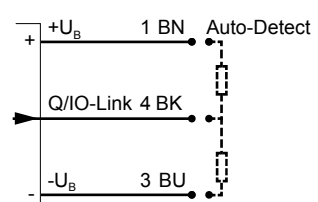
⁴ With connected IP 67 plug

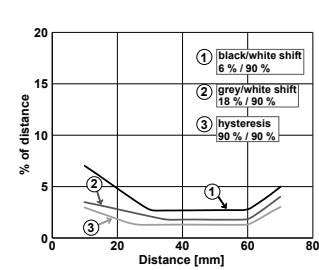
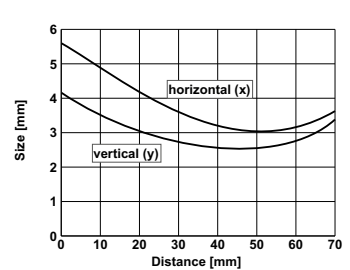
⁵ UL: -20 ... +30 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
6 ... 70 mm	Auto-Detect	Plug, M5x0.5, 4-pin, IO-Link	FT 10-RLH-PNSL-E4	600-11163
6 ... 70 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 10-RLH-PNSL-K4	600-11164
6 ... 70 mm	Auto-Detect	Pigtail, 200 mm with M8 plug, 4-pin, IO-Link	FT 10-RLH-PNSL-KM4	600-11165
6 ... 70 mm	Auto-Detect	Pigtail, 200 mm with M8 plug, 3-pin, IO-Link	FT 10-RLH-PNSL-KM3	600-11166

Including dovetail clamp mounting MBD F 10 for all types

Plug connection	Cable connection
 <p>153-00894</p>	 <p>153-00895</p>

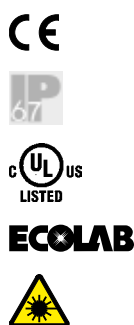
Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link
 <p>154-00566</p>	 <p>154-00572</p>

Scanning properties	Light spot size
 <p>155-02719</p>	 <p>155-01770</p>

Reference material	Detection range	Accessories
White (90 %)	6 ... 70 mm	Connection cables
Grey (18 %)	7 ... 70 mm	Brackets
Black (6 %)	7 ... 70 mm	Sensolo (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 10-B-RLF

Diffuse laser sensor with background suppression, fixed focus



PRODUCT HIGHLIGHTS

- Sub-miniature sensor with laser light and precise fixed background suppression
- Reliable switching behaviour even with varying object surfaces and colors
- Particularly suitable for detecting the smallest of parts and for installation in extremely confined spaces
- Tamper-proof sensor design – no misalignment possible
- Robust, glass-fibre-reinforced plastic housings

Optical data		Functions	
Scanning distance	6 ... 15 mm ¹ 6 ... 30 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 655 nm	Indicator LED, yellow	Switching output indicator
Light spot size (total detection area)	1 x 3 mm	Adjustment possibilities	N.O. / N.C. via control input
Laser Class (IEC 60825-1)	1		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	21.1 x 14.6 x 8 mm
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ³
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: operation	-20 ... +50 °C ⁴
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	Approx. 3 g
Response time	500 μs	Weight (cable device)	Approx. 22 g
Control input, IN (only 4-pin design)	+U _B = N.C. -U _B / Open = N.O.	Weight (pigtail)	Approx. 10 g

¹ Reference material white, 90 % reflectivity

² Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz

³ With connected IP 67 plug

⁴ UL: -20 ... +30 °C

Operating range	Switching output	Type of connection	Part number	Article number
6 ... 15 mm	PNP	Plug, M5x0.5, 4-pin	FT 10-B-RLF1-PS-E4	600-11100
6 ... 15 mm	NPN	Plug, M5x0.5, 4-pin	FT 10-B-RLF1-NS-E4	600-11101
6 ... 30 mm	PNP	Plug, M5x0.5, 4-pin	FT 10-B-RLF2-PS-E4	600-11106
6 ... 30 mm	NPN	Plug, M5x0.5, 4-pin	FT 10-B-RLF2-NS-E4	600-11107
6 ... 15 mm	PNP	Cable, 2 m, 4-wire	FT 10-B-RLF1-PS-K4	600-11102
6 ... 15 mm	NPN	Cable, 2 m, 4-wire	FT 10-B-RLF1-NS-K4	600-11103
6 ... 30 mm	PNP	Cable, 2 m, 4-wire	FT 10-B-RLF2-PS-K4	600-11108
6 ... 30 mm	NPN	Cable, 2 m, 4-wire	FT 10-B-RLF2-NS-K4	600-11109
6 ... 15 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF1-PS-KM4	600-11104
6 ... 15 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF1-NS-KM4	600-11105
6 ... 30 mm	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF2-PS-KM4	600-11110
6 ... 30 mm	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-B-RLF2-NS-KM4	600-11111

Including dovetail clamp mounting MBD F 10 for all types

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Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 10-RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Sub-miniature sensor with precise adjustable background suppression
- Precise and reliable switching behaviour even with varying object surfaces and colors
- Reliable operation even with highly reflective machine parts in the background, thanks to SensoPart ASIC technology
- Static and dynamic teach-in via electronic teach-in button or control line
- Setting of smart functions via IO-Link

Optical data		Functions	
Scanning distance	5 ... 70 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	10 ... 70 mm ¹	Indicator LED, yellow	Switching output indicator
Used light	LED, red, 650 nm	Scanning distance adjustment	Via Teach-in button, control input ⁶ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Repeatability	0,45 mm ^{2,3}	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁶ and IO-Link Button lock via control input ⁶ and IO-Link Wide variety of adjustment possibilities via IO-Link
Hysteresis	≤ 2 mm ²	Default settings	Max. range and N.O.
Grey/white shift (18 % / 90 %)	≤ 3 mm ²		
Black/white shift (6 % / 90 %)	≤ 4 mm ²		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ⁴	Dimensions	21,1 × 14,6 × 8 mm
No-load current, I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁷
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁸
Switching output, Q	1x Auto-Detect (PNP/NPN) ⁵	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	Approx. 3 g
Switching frequency, f (ti/tp 1:1)	≤ 800 Hz	Weight (cable device)	Approx. 22 g
Response time	500 μs	Weight (pigtail)	Approx. 10 g
Control input, IN ³	+U _B = teach-in -U _B = button locked Open = normal operation		
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material white, 90 % reflectivity

² At maximum scanning distance

³ In constant environmental conditions

⁴ Max. 10 % ripple within U_B, ~ 50 Hz / 100 Hz

⁵ Auto-Detect, automatic PNP/NPN selection by the sensor, PNP or NPN fixed

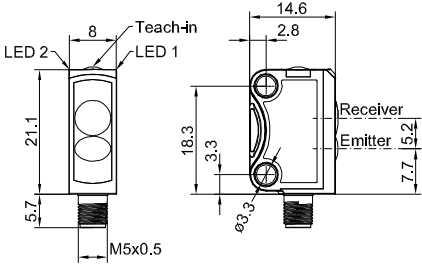
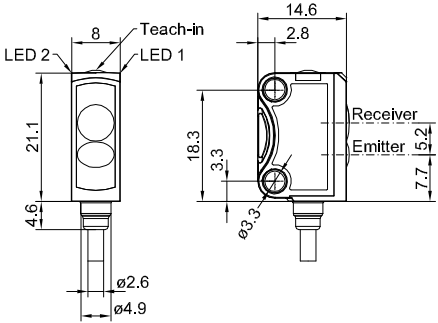
⁶ Only 4-pin design

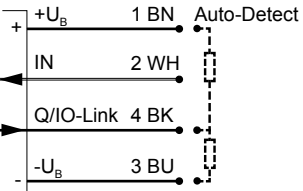
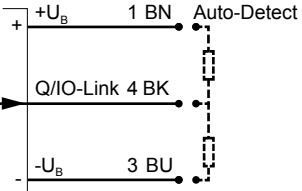
⁷ With connected IP 67 plug

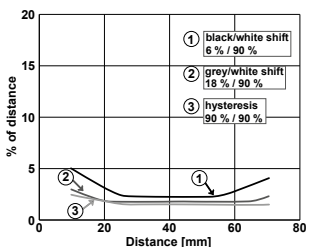
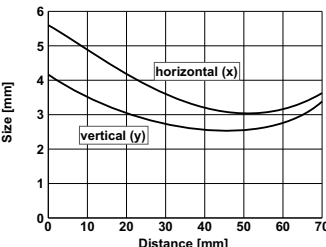
⁸ UL: -20 ... +30 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 70 mm ¹	Auto-Detect	Plug, M5x0.5, 4-pin, IO-Link	FT 10-RH-PNSL-E4	600-11048
5 ... 70 mm ¹	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 10-RH-PNSL-K4	600-11049
5 ... 70 mm ¹	Auto-Detect	Pigtail, 200 mm with M8 plug, 4-pin, IO-Link	FT 10-RH-PNSL-KM4	600-11050
5 ... 70 mm ¹	Auto-Detect	Pigtail, 200 mm with M8 plug, 3-pin, IO-Link	FT 10-RH-PNSL-KM3	600-11051

Including dovetail clamp mounting MBD F 10 for all types

Plug connection	Cable connection
 <p>153-01109</p>	 <p>153-01110</p>

Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link
 <p>154-00566</p>	 <p>154-00572</p>

Scanning properties	Light spot size
 <p>155-02718</p>	 <p>155-01770</p>

Reference material	Detection range	Accessories
White (90 %)	5 ... 70 mm	Connection cables
Grey (18 %)	8 ... 70 mm	Brackets
Black (6 %)	8 ... 70 mm	Sensolo (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 10-RF

Photoelectric diffuse sensor with background suppression, fixed focus



PRODUCT HIGHLIGHTS

- Sub-miniature sensor with precise fixed background suppression
- Economical multi-purpose sensor
- Reliable switching behaviour even with varying object surfaces and colors
- Tamper-proof sensor design – no misalignment possible
- Simple mounting and adjustment through innovative dovetail clamp mounting

Optical data		Functions	
Scanning distance	2 ... 15 mm ¹ 2 ... 30 mm ¹ 2 ... 50 mm ¹	Indicator LED, green	Operating voltage indicator
Used light	LED, red, 650 nm	Indicator LED, yellow	Switching output indicator
Light spot size	See diagram	Adjustment possibilities	N.O. / N.C. via control input ³
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	21,1 x 14,6 x 8 mm
No-load current, I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (cable device)	Approx. 22 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (pigtail)	Approx. 10 g
Response time	500 µs		
Control input, IN ³	+U _B = N.C. -U _B / Open = N.O.		

¹ Reference material white, 90 % reflectivity

² Max. 10 % ripple within U_B, ~ 50 Hz / 100 Hz

³ Only 4-pin design

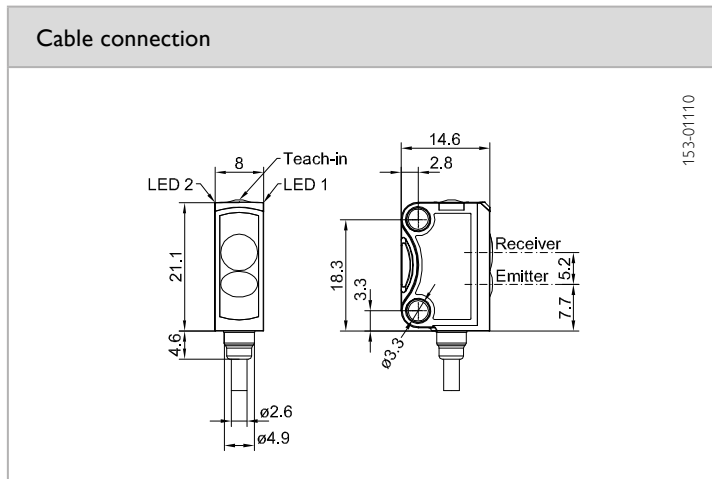
⁴ With connected IP 67 plug

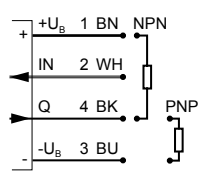
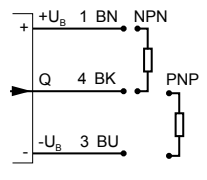
⁵ UL: -20 ... +30 °C

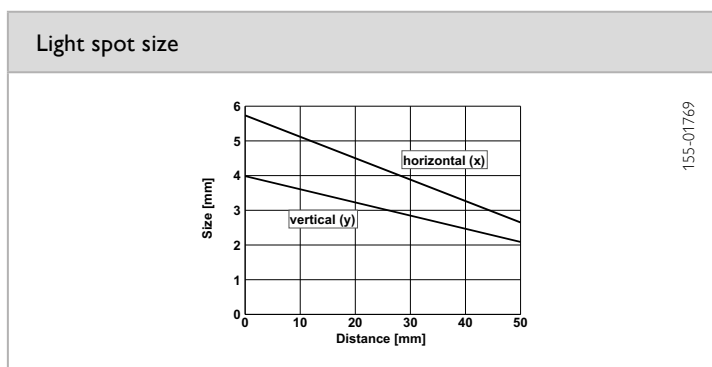
Scanning distance	Switching output	Type of connection	Part number	Article number
2 ... 15 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF1-PS-K4	600-11008
2 ... 15 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF1-NS-K4	600-11011
2 ... 30 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF2-PS-K4	600-11014
2 ... 30 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF2-NS-K4	600-11017
2 ... 50 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-RF3-PS-K4	600-11020
2 ... 50 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-RF3-NS-K4	600-11023
2 ... 15 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF1-PS-KM4	600-11009
2 ... 15 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF1-NS-KM4	600-11012
2 ... 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF2-PS-KM4	600-11015
2 ... 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF2-NS-KM4	600-11018
2 ... 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF3-PS-KM4	600-11021
2 ... 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-RF3-NS-KM4	600-11024
2 ... 15 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF1-PS-KM3	600-11010
2 ... 15 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF1-NS-KM3	600-11013

Scanning distance	Switching output	Type of connection	Part number	Article number
2 ... 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF2-PS-KM3	600-11016
2 ... 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF2-NS-KM3	600-11019
2 ... 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF3-PS-KM3	600-11022
2 ... 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-RF3-NS-KM3	600-11025

Including dovetail clamp mounting MBD F 10 for all types



Connection, 4-pin	Connection, 3-pin
 <p>154-00312</p>	 <p>154-00311</p>



Reference material	Detection range			Accessories	
white (90 %)	FT 10-RF1 2 ... 15 mm	FT 10-RF2 2 ... 30 mm	FT 10-RF3 2 ... 50 mm	Connection cables	From Page A-46
grey (18 %)	3 ... 15 mm	4 ... 30 mm	5 ... 50 mm	Brackets	From Page A-4
black (6 %)	4 ... 15 mm	5 ... 30 mm	7 ... 50 mm		

FT 10-BF

BlueLight-Photoelectric diffuse sensor with background suppression, fixed focus



PRODUCT HIGHLIGHTS

- Sub-miniature sensor with BlueLight technology and precise fixed background suppression
- Reliable switching behaviour with strongly light-absorbing and transparent objects, e.g. solar wafers in every process phase
- Reliable operation without reflector - even with critical surfaces
- Tamper-proof sensor design - no misalignment possible
- Simple mounting and adjustment through innovative dovetail clamp mounting

Optical data		Functions	
Scanning distance	2 ... 30 mm ¹ / 2 ... 50 mm ¹	Indicator LED, green	Operating voltage indicator
Optimum scanning distance	15 ... 20 mm	Indicator LED, yellow	Switching output indicator
Used light	LED, blue, 450 nm	Adjustment possibilities	N.O. / N.C. via control input ³
LED risk group (DIN 62471)	2		
Light spot size	See diagram		
Ambient light	EN 60947-5-2		
Electrical data		Mechanical data	
Operating voltage +U _B	10 ... 30V DC ²	Dimensions	21,1 x 14,6 x 8 mm
No-load supply current I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴
Output current I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +50 °C ⁵
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (cable device)	Approx. 22 g
Switching frequency, f (ti/tp 1:1)	1000 Hz	Weight (pigtail)	Approx. 10 g
Response time	500 µs		
Control input, IN ³	+U _B = N.C. -U _B / Open = N.O.		

¹ Reference material white, 90 % reflectivity

² Max. residual ripple 10 %, within U_B, approx. 50 Hz/100 Hz

³ Only 4-pin design

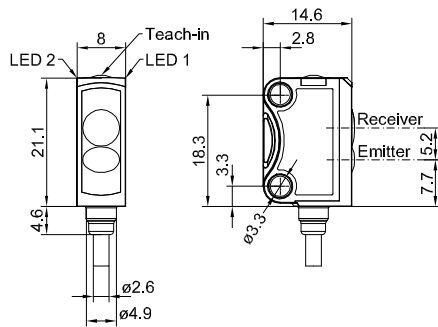
⁴ With connected IP 67 plug

⁵ UL: -20 ... +30 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
2 ... 30 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-BF2-PS-K4	600-11026
2 ... 30 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-BF2-NS-K4	600-11029
2 ... 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF2-PS-KM4	600-11027
2 ... 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF2-NS-KM4	600-11030
2 ... 30 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF2-PS-KM3	600-11028
2 ... 30 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF2-NS-KM3	600-11031
2 ... 50 mm ¹	PNP	Cable, 2 m, 4-wire	FT 10-BF3-PS-K4	600-11036
2 ... 50 mm ¹	NPN	Cable, 2 m, 4-wire	FT 10-BF3-NS-K4	600-11039
2 ... 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF3-PS-KM4	600-11037
2 ... 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FT 10-BF3-NS-KM4	600-11040
2 ... 50 mm ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF3-PS-KM3	600-11038
2 ... 50 mm ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FT 10-BF3-NS-KM3	600-11041

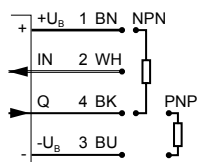
Including dovetail clamp mounting MBD F 10 for all types

Cable connection



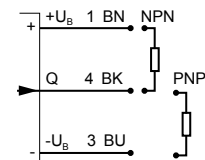
153-01110

Connection, 4-pin



154-00312

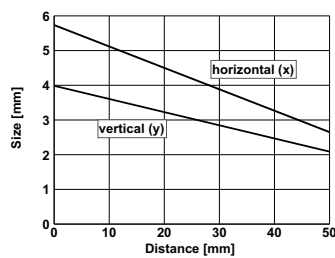
Connection, 3-pin



154-00311

7

Light spot size



155-01769

Accessories

Connection cables

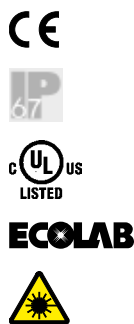
From Page A-46

Brackets

From Page A-4

FR 10-RL

Retro-reflective laser sensor



PRODUCT HIGHLIGHTS

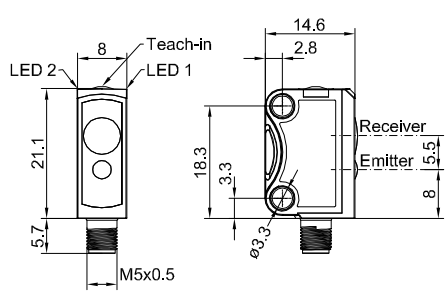
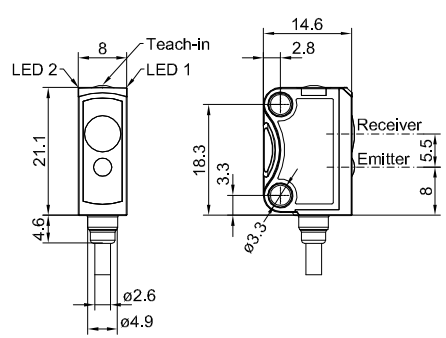
- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- Suitable for numerous different reflectors
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

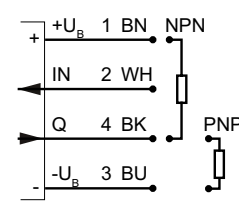
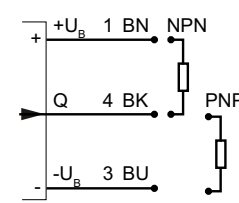
Optical data		Functions	
Limit range	0.1 ... 4 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.1 ... 3 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	Mode 2: during standing process
			N.O. / N.C. via Teach-in button and control input
		Default settings	Button lock via control input
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ²	Dimensions	21.1 × 14.6 × 8 mm
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ³
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: operation	-20 ... +50 °C ⁴
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	Approx. 3 g
Response time	500 µs	Weight (cable device)	Approx. 22 g
Control input, IN (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	Approx. 10 g

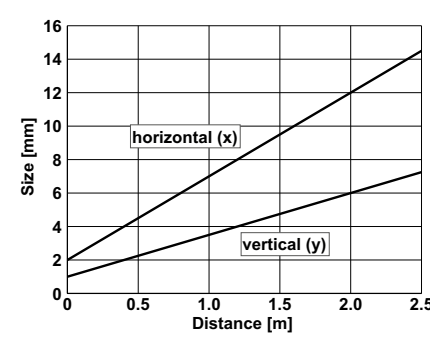
¹ Reference material: R5/L reflector ² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ³ With connected IP 67 plug ⁴ UL: -20 ... +30 °C

Operating range	Switching output	Type of connection	Part number	Article number
0.1 ... 3 m	PNP	Plug, M5x0.5, 4-pin	FR 10-RL-PS-E4	603-31000
0.1 ... 3 m	NPN	Plug, M5x0.5, 4-pin	FR 10-RL-NS-E4	603-31001
0.1 ... 3 m	PNP	Cable, 2 m, 4-wire	FR 10-RL-PS-K4	603-31002
0.1 ... 3 m	NPN	Cable, 2 m, 4-wire	FR 10-RL-NS-K4	603-31003
0.1 ... 3 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-RL-PS-KM4	603-31004
0.1 ... 3 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-RL-NS-KM4	603-31005
0.1 ... 3 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-RL-PS-KM3	603-31006
0.1 ... 3 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-RL-NS-KM3	603-31007

Including dovetail clamp mounting MBD F 10 for all types

Plug connection	Cable connection
 <p>153-00894</p>	 <p>153-00895</p>

Connection, 4-pin	Connection, 3-pin
 <p>154-00508</p>	 <p>154-00509</p>

Light spot size
 <p>155-01289</p>

Reflector / Reflective foil*	Operating range	Accessories
R5/L	0.1 ... 3 m	Reflectors
RF-100 KL*	0.1 ... 3 m	Connection cables
		Brackets
		From Page A-18
		From Page A-46
		From Page A-4

FR 10-R

Photoelectric retro-reflective sensor



PRODUCT HIGHLIGHTS

- Sub-miniature sensor for installation in the smallest of spaces
- Despite very small sensor housing very long operating range of 1.6 m
- Fast response time: only 500 µs
- Static and dynamic teach-in via electronic teach-in button or control line
- Simple mounting and adjustment through innovative dovetail clamp mounting

Optical data		Functions	
Operating range	0.1 ... 1.6 m ¹	Indicator LED green	Operating voltage indicator
Used light	LED, red, 650 nm	Indicator LED yellow	Switching output indicator
Light spot size	See diagram	Sensitivity adjustment	Via Teach-in button and control input ³
Polarising filter	Yes	Teach-in modes	Mode 1: during running process
		Adjustment possibilities	Mode 2: during standing process
		Default settings	N.O./N.C. via Teach-in button and control input ³
			Button lock via control input ³
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	21,1 × 14,6 × 8 mm
No-load current, I ₀	≤ 20 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (cable device)	Approx. 22 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (pigtail)	Approx. 10 g
Response time	500 µs		
Control input, I _N ³	+U _B = teach-in -U _B = button locked Open = normal operation		

¹ Reference material reflector R5

² Max. 10 % ripple within U_B, ~ 50 Hz / 100 Hz

³ Only 4-pin design

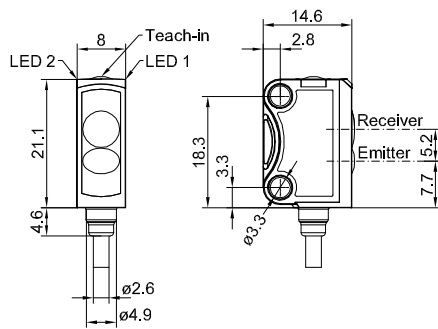
⁴ With connected IP 67 plug

⁵ UL: -20 ... +30 °C

Operating range	Switching output	Type of connection	Part number	Article number-Nr.
0.1 ... 1.6 m ¹	PNP	Cable, 2 m, 4-wire	FR 10-R-PS-K4	603-11001
0.1 ... 1.6 m ¹	NPN	Cable, 2 m, 4-wire	FR 10-R-NS-K4	603-11004
0.1 ... 1.6 m ¹	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-R-PS-KM4	603-11002
0.1 ... 1.6 m ¹	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FR 10-R-NS-KM4	603-11005
0.1 ... 1.6 m ¹	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-R-PS-KM3	603-11003
0.1 ... 1.6 m ¹	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FR 10-R-NS-KM3	603-11006

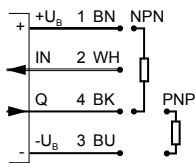
Including dovetail clamp mounting MBD F 10 for all types

Cable connection



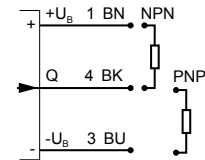
153-01110

Connection, 4-pin



154-00312

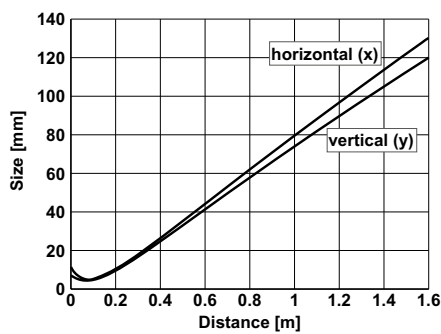
Connection, 3-pin



154-00311

7

Light spot size

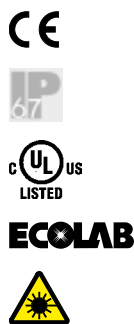


155-01767

Reflector / Reflective foil*	Operating range (min./max. reflector distance)	Accessories	
R5	0.1 ... 1.6 m	Reflectors	From Page A-18
R1	0.1 ... 1 m	Connection cables	From Page A-46
R2-2LB1	0.15 ... 0.5 m	Brackets	From Page A-4
R3-2LK1	0.15 ... 0.5 m		
RF-100 KL*	0.15 ... 1 m		

FS/FE 10-RL

Through-beam laser sensor



PRODUCT HIGHLIGHTS

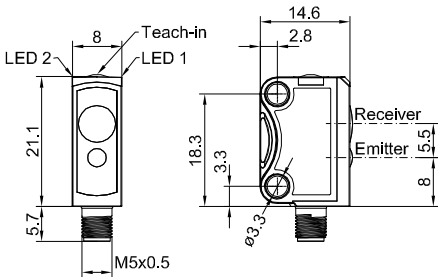
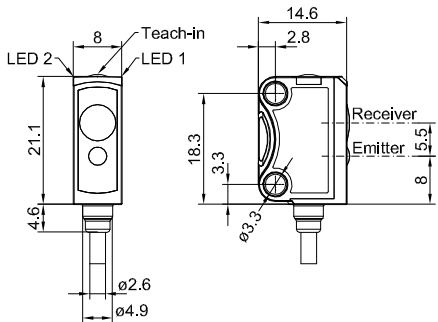
- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- High switching frequency for detection in even the fastest processes
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

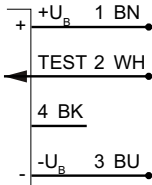
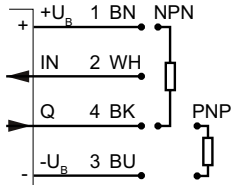
Optical data		Functions	
Limit range	0 ... 5 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 4 m	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Laser Class (IEC 60825-1)	1	Adjustment possibilities (receiver)	Mode 2: during standing process
		Default settings	N.O. / N.C. via Teach-in button and control input
			Button lock via control input
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	21.1 × 14.6 × 8 mm
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: operation	-20 ... +50 °C ³
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	≤ 4000Hz	Weight (plug device)	Approx. 6 g
Response time	125 µs	Weight (cable device)	Approx. 44 g
Control input, IN (receiver) (only 4-pin design)	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	Approx. 20 g
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		

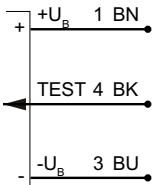
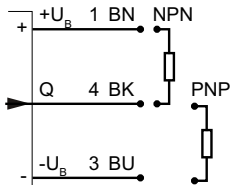
¹ Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz ² With connected IP 67 plug ³ UL: -20 ... +30 °C

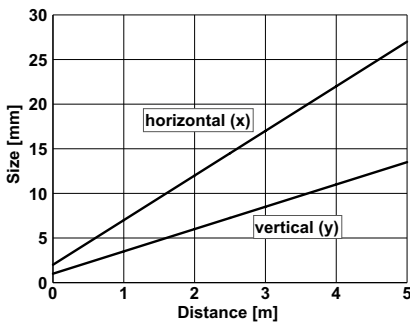
Operating range	Switching output	Type of connection	Part number	Design	Article number
1 ... 4 m	PNP	Plug, M5x0.5, 4-pin	FS/FE 10-RL-PS-E4	Sensor pair (transmitter & receiver)	611-51000
1 ... 4 m	NPN	Plug, M5x0.5, 4-pin	FS/FE 10-RL-NS-E4	Sensor pair (transmitter & receiver)	611-51001
1 ... 4 m	PNP	Cable, 2 m, 4-wire	FS/FE 10-RL-PS-K4	Sensor pair (transmitter & receiver)	611-51002
1 ... 4 m	NPN	Cable, 2 m, 4-wire	FS/FE 10-RL-NS-K4	Sensor pair (transmitter & receiver)	611-51003
1 ... 4 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FS/FE 10-RL-PS-KM4	Sensor pair (transmitter & receiver)	611-51004
1 ... 4 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FS/FE 10-RL-NS-KM4	Sensor pair (transmitter & receiver)	611-51005
1 ... 4 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FS/FE 10-RL-PS-KM3	Sensor pair (transmitter & receiver)	611-51006
1 ... 4 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FS/FE 10-RL-NS-KM3	Sensor pair (transmitter & receiver)	611-51007

Including dovetail clamp mounting MBD F 10 for all types

Plug connection	Cable connection
 <p>153-00894</p>	 <p>153-00895</p>

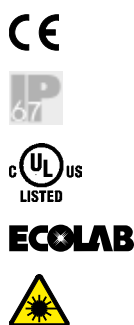
Connection, transmitter, 4-pin	Connection, receiver, 4-pin
 <p>154-00511</p>	 <p>154-00508</p>

Connection, transmitter, 3-pin	Connection, receiver, 3-pin
 <p>154-00514</p>	 <p>154-00509</p>

Light spot size	Accessories				
 <p>155-01321</p>	<table> <tr> <td>Connection cables</td><td>From Page A-46</td></tr> <tr> <td>Brackets</td><td>From Page A-4</td></tr> </table>	Connection cables	From Page A-46	Brackets	From Page A-4
Connection cables	From Page A-46				
Brackets	From Page A-4				

FS 10-RL / FE 10-RL

Through-beam laser sensor



PRODUCT HIGHLIGHTS

- Sub-miniature sensor for installation in the smallest of spaces
- Bright, precise laser light spot for optimum small-part detection and simple alignment
- High switching frequency for detection in even the fastest processes
- User-friendly operation via electronic Teach-in button or control line
- Robust, glass-fibre-reinforced plastic housings

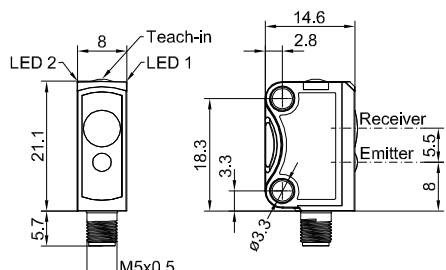
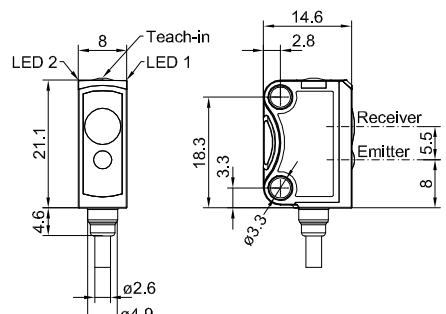
Optical data		Functions	
Limit range	0 ... 5 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 4 m	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Laser Class (IEC 60825-1)	1	Adjustment possibilities (receiver)	Mode 2: during standing process
		Default settings	N.O. / N.C. via Teach-in button and control input; Button lock via control input
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	21.1 × 14.6 × 8 mm
No-load current, I ₀	≤ 12 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 50 mA	Material, housing	PUR
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: operation	-20 ... +50 °C ³
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	≤ 4000Hz	Weight (plug device)	Approx. 6 g
Response time	125 µs	Weight (cable device)	Approx. 44 g
Control input, IN (receiver) (only 4-pin design)	+U _B = Teach-in; -U _B = button locked; Open = normal operation	Weight (pigtail)	Approx. 20 g
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		

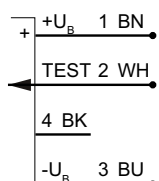
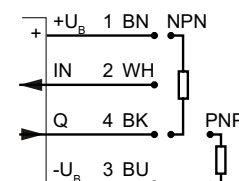
¹ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ² With connected IP 67 plug ³ UL: -20 ... +30 °C

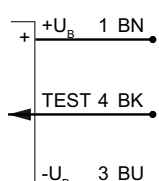
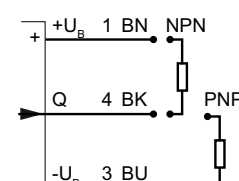
Operating range	Switching output	Type of connection	Part number	Design	Article number
1 ... 4 m	PNP	Plug, M5x0.5, 4-pin	FE 10-RL-PS-E4	Receiver	602-71000
1 ... 4 m	–	Plug, M5x0.5, 4-pin	FS 10-RL-E4	Transmitter	601-61000
1 ... 4 m	NPN	Plug, M5x0.5, 4-pin	FE 10-RL-NS-E4	Receiver	602-71001
1 ... 4 m	PNP	Cable, 2 m, 4-wire	FE 10-RL-PS-K4	Receiver	602-71002
1 ... 4 m	–	Cable, 2 m, 4-wire	FS 10-RL-K4	Transmitter	601-61002
1 ... 4 m	NPN	Cable, 2 m, 4-wire	FE 10-RL-NS-K4	Receiver	602-71003
1 ... 4 m	PNP	Pigtail, 200 mm with M8 plug, 4-pin	FE 10-RL-PS-KM4	Receiver	602-71004
1 ... 4 m	–	Pigtail, 200 mm with M8 plug, 4-pin	FS 10-RL-KM4	Transmitter	601-61004
1 ... 4 m	NPN	Pigtail, 200 mm with M8 plug, 4-pin	FE 10-RL-NS-KM4	Receiver	602-71005
1 ... 4 m	PNP	Pigtail, 200 mm with M8 plug, 3-pin	FE 10-RL-PS-KM3	Receiver	602-71006
1 ... 4 m	–	Pigtail, 200 mm with M8 plug, 3-pin	FS 10-RL-KM3	Transmitter	601-61005

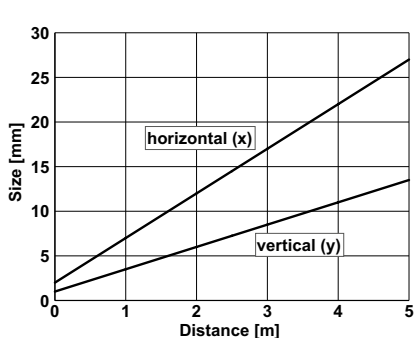
Operating range	Switching output	Type of connection	Part number	Design	Article number.
1 ... 4 m	NPN	Pigtail, 200 mm with M8 plug, 3-pin	FE 10-RL-NS-KM3	Receiver	602-71008

Including dovetail clamp mounting MBD F 10 for all types

Plug connection	Cable connection
 <p>153-00894</p>	 <p>153-00895</p>

Connection, transmitter, 4-pin	Connection, receiver, 4-pin
 <p>154-00511</p>	 <p>154-00508</p>


Connection, transmitter, 3-pin	Connection, receiver, 3-pin
 <p>154-00514</p>	 <p>154-00509</p>

Light spot size	Accessories				
 <p>155-01321</p>	<table> <tr> <td>Connection cables</td><td>From Page A-46</td></tr> <tr> <td>Brackets</td><td>From Page A-4</td></tr> </table>	Connection cables	From Page A-46	Brackets	From Page A-4
Connection cables	From Page A-46				
Brackets	From Page A-4				

F 25 – the miniature sensor family of the new generation

The best of its type



 made in Germany



The specialist for glass detection:

The FR 25-RGO photoelectric retro-reflective sensor has been specially designed for detecting transparent objects. It offers absolutely precise and reproducible switching behaviour thanks to its autocollimation principle and automatic adaptation of the switching threshold (the DELTA function).



(Left) **Simple mounting, precise adjustment:** The robust aluminium dovetail mounting is particularly suitable when installation space is limited. It allows easy and accurate fine adjustment of the sensor after installation.

Precise background suppression:

Thanks to extremely precise background suppression, the sensors of the F 25 series are completely immune to reflective and glossy machine parts and background effects. Together with switching that is independent of color and object properties, F 25 sensors are the best on the market.

TYPICAL F 25
































- The best black/white-shift on the market in this sensor class
- Precise background suppression thanks to the ASIC microchip
- Auto-Detect: automatic adjustment of the switching output (PNP/NPN), unique on the market
- Precise detection of transparent objects of any shape (FR-25-RGO with DELTA function)
- Long ranges with compact miniature housing
- All sensors available in laser and LED designs
- Robust glass-fibre-reinforced plastic housings (IP 69 & IP 67, Ecolab)
- Robust sensor design with metal plug and mounting holes reinforced with metal inserts
- Simplest mounting thanks to dovetail, patented rod mounting and clamping jaws
- Safe operation thanks to Laser Class 1

The right sensor for every application: the new F 25 sensor family from SensoPart offers a very large range of variants – from the LED photoelectric through-beam sensor to the laser photoelectric diffuse sensor with adjustable background suppression. Everything that the user could want is in the programme, including special applications: the FR 25-RGO autocollimation sensor detects transparent objects of any shape whilst automatically adapting its switching threshold to the operating conditions (the DELTA function).

Whether small-part detection or checking presence on a conveyor belt, the excellent performance of the F 25 series is always

impressive. Thus the FT 25-RHD scanner not only offers very precise background suppression, but also the best black/white-shift in its class.

The robust design with tightly sealed housings (IP 69K & IP 67), the tough metal plugs and mounting holes with metal inserts, the simple dovetail mounting, the easy setup via teach-in or control input, and the many other clever details ensure uncomplicated and efficient operating processes. Not to mention the Auto-detect function that is exclusive to SensoPart: sensors equipped with it autonomously detect whether there is PNP or NPN wiring.

F 25 – Product Overview							
	Type of light		Adjustment		Scanning distance / range	Special features	Page
Photoelectric diffuse sensor with background suppression							
FT 25-RLH	Laser		Teach-in		150 mm	Most accurate small-part detection, IO-Link 	388
FT 25-RH	LED		Teach-in		200 mm	IO-Link 	390
FT 25-RHD	LED		Teach-in		400 mm	Long scanning distance, IO-Link 	392
FT 25-RF1/2	LED		Fixed focus		60 mm / 80 mm	IO-Link 	394
FT 25-BF2	LED, blue		Fixed focus		80 mm	BlueLight technology	396
Photoelectric diffuse sensor							
FT 25-RL	Laser		Teach-in		250 mm	Detection of minimal grey value differences, IO-Link 	398
FT 25-R	LED		Teach-in		800 mm	IO-Link 	400
Photoelectric retro-reflective sensors							
FR 25-RGO	LED		Teach-in		2 m	Autocollimation, detection of transparent objects, IO-Link 	402
FR 25-RGO2	LED		Teach-in		2 m	Autocollimation, IO-Link 	404
FR 25-RLO	Laser		Teach-in		4 m	Autocollimation, most accurate small-part detection, IO-Link 	406
FR 25-RL	Laser		Teach-in		15 m	Most accurate small-part detection, IO-Link 	408
FR 25-R	LED		Teach-in		7 m	IO-Link 	410
FR 25-RF	LED		Fixed focus		5 m		412
Photoelectric through-beam sensors							
FS/FE 25-RL	Laser		Teach-in		20 m	Most accurate small-part detection, IO-Link 	414
FS/FE 25-R	LED		Teach-in		15 m	IO-Link 	416
FS/FE 25-RF	LED		Fixed focus		6 m		418

FT 25-RLH

Diffuse laser sensor with background suppression



PRODUCT HIGHLIGHTS

- Precisely adjustable background suppression
- Reliable switching despite varying object colors and surfaces
- Reliable operation even with highly reflective backgrounds, thanks to SensoPart ASIC technology
- Particularly suitable for the detection of the smallest of objects
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings
- Setting of smart functions via IO-Link

Optical data		Functions	
Scanning distance	4 ... 150 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	10 ... 150 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Scanning distance adjustment	Via Teach-in button, control input ⁴ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁴ and IO-Link Button lock via control input ⁴ and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁷)	10 g
Response time	500 μs	Weight (cable device)	40 g
Control input, IN ⁴	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: white, 90 % reflectivity

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

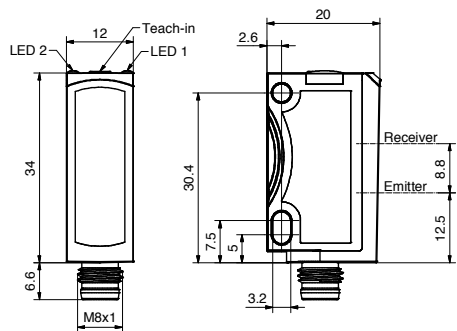
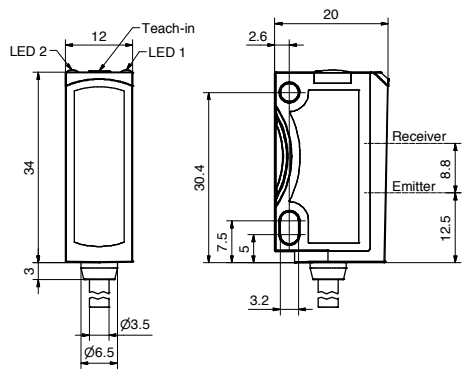
⁴ Only 4-pin design

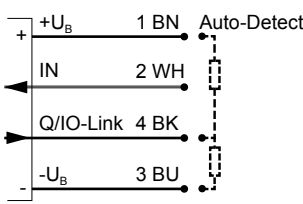
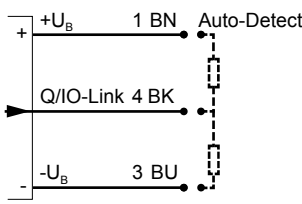
⁵ With connected IP 67 / IP 69 plug

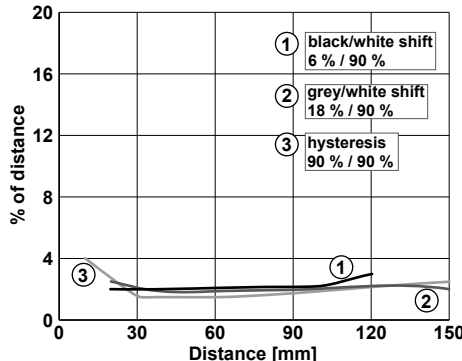
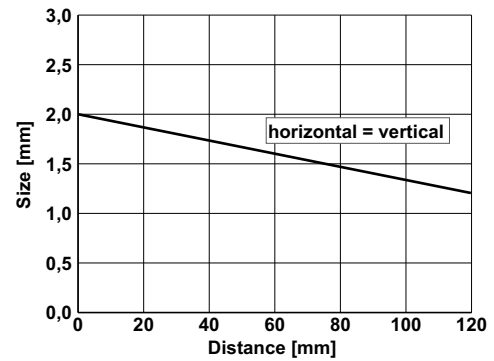
⁶ UL: -20 ... +50 °C

⁷ No Ecolab

Scanning distance	Switching output	Type of connection	Part number	Article number
4 ... 150 mm	Auto-Detect	Plug, M8x1, 3-pin, IO-Link	FT 25-RLH-PNSL-M3	609-11018
4 ... 150 mm	Auto-Detect	Metal plug, M8x1, 3-pin, IO-Link	FT 25-RLH-PNSL-M3M	609-11019
4 ... 150 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-RLH-PNSL-M4	609-11015
4 ... 150 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-RLH-PNSL-M4M	609-11017
4 ... 150 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RLH-PNSL-K4	609-11016
4 ... 150 mm	Auto-Detect	Pigtail, 150 mm with plug, M8 4-pin, IO-Link	FT 25-RLH-PNSL-KM4	609-11021
4 ... 150 mm	Auto-Detect	Pigtail, 150 mm with plug, M12 4-pin, IO-Link	FT 25-RLH-PNSL-KL4	609-11020

Plug connection	Cable connection
	

Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link
	

Scanning properties	Light spot size
	

Reference material	Detection range	Accessories
White (90 %)	4 ... 150 mm	Connection cables
Grey (18 %)	5 ... 150 mm	Brackets
Black (6 %)	8 ... 120 mm	SensolO (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 25-RH

Photoelectric diffuse sensor with background suppression



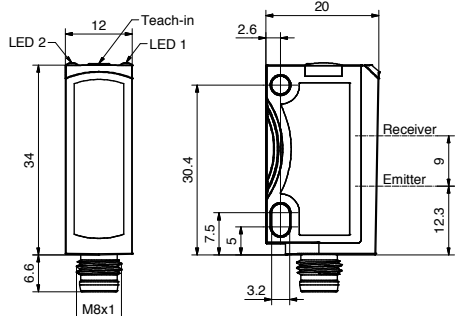
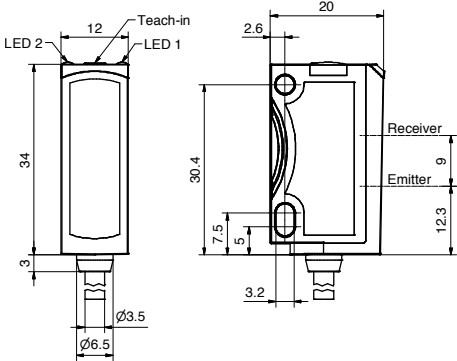
PRODUCT HIGHLIGHTS

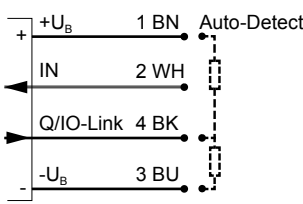
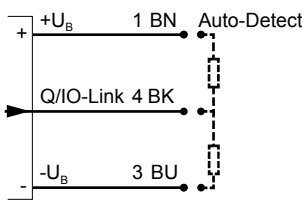
- Precisely adjustable background suppression
- Reliable switching despite varying object colors and surfaces
- Reliable operation even with highly reflective backgrounds, thanks to SensoPart ASIC technology
- Simple alignment thanks to easily visible light spot
- Sensor setting via teach-in and control input
- Robust glass-fibre-reinforced plastic housings

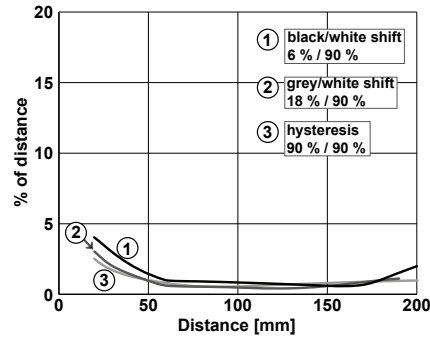
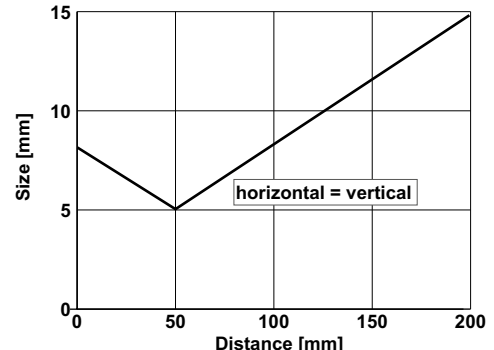
Optical data		Functions	
Scanning distance	1 ... 200 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	10 ... 200 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Scanning distance adjustment	Via Teach-in button, control input ³ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ³ and IO-Link Button lock via control input ³ and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ⁴	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁷)	10 g
Response time	500 μs	Weight (cable device)	40 g
Control input, IN ³	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: white, 90 % reflectivity ² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ³ Only 4-pin design ⁴ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed ⁵ With connected IP 67 / IP 69 plug ⁶ UL: -20 ... +50 °C ⁷ No Ecolab

Scanning distance	Switching output	Type of connection	Part number	Article number
1 ... 200 mm	Auto-Detect	Plug, M8x1, 3-pin, IO-Link	FT 25-RH-PNSL-M3	608-11054
1 ... 200 mm	Auto-Detect	Metal plug, M8x1, 3-pin, IO-Link	FT 25-RH-PNSL-M3M	608-11055
1 ... 200 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-RH-PNSL-M4	608-11051
1 ... 200 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-RH-PNSL-M4M	608-11053
1 ... 200 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RH-PNSL-K4	608-11052
1 ... 200 mm	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FT 25-RH-PNSL-KM4	608-11057
1 ... 200 mm	Auto-Detect	Pigtail, 150 mm with plug, M12 4-pin, IO-Link	FT 25-RH-PNSL-KL4	608-11056

Plug connection	Cable connection
	

Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link
	

Scanning properties	Light spot size
	

Reference material	Detection range	Accessories
White (90 %)	1 ... 200 mm	Connection cables
Grey (18 %)	2 ... 200 mm	Brackets
Black (6 %)	4 ... 190 mm	SensolO (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 25-RHD

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

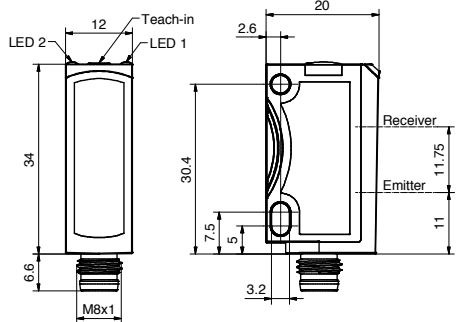
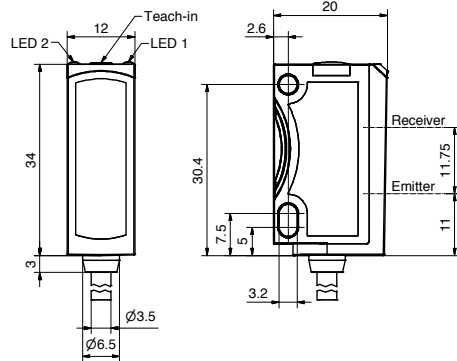
- Auto-Detect photoelectric diffuse sensor with real PNP and real NPN functions
- Precisely adjustable background suppression
- Long scanning distance of 400 mm with small and compact housings
- Reliable operation even with highly reflective backgrounds, thanks to SensoPart ASIC technology
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings

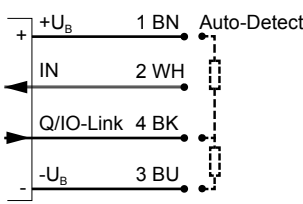
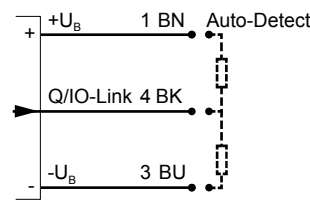
Optical data		Functions	
Scanning distance	3 ... 400 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	30 ... 400 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Scanning distance adjustment	Via Teach-in button, control input ⁴ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁴ and IO-Link Button lock via control input ⁴ and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁷)	10 g
Response time	500 μs	Weight (cable device)	40 g
Control input, IN ⁴	+U _B = teach-in, -U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

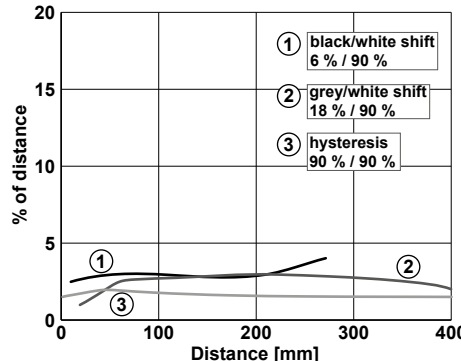
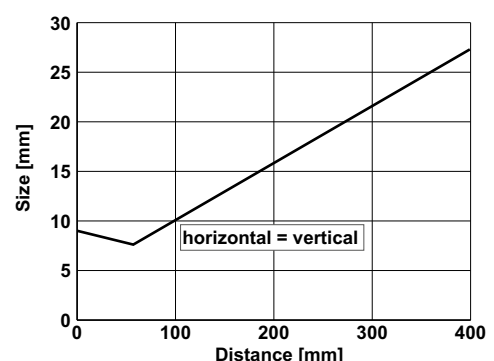
¹ Reference material: white, 90 % reflectivity ² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

⁴ Only 4-pin design ⁵ With connected IP 67 / IP 69 plug ⁶ UL: -20 ... +50 °C ⁷ No Ecolab

Scanning distance	Switching output	Type of connection	Part number	Article number
3 ... 400 mm	Auto-Detect	Plug, M8x1, 3-pin, IO-Link	FT 25-RHD-PNSL-M3	608-11045
3 ... 400 mm	Auto-Detect	Metal plug, M8x1, 3-pin, IO-Link	FT 25-RHD-PNSL-M3M	608-11046
3 ... 400 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-RHD-PNSL-M4	608-11042
3 ... 400 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-RHD-PNSL-M4M	608-11044
3 ... 400 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RHD-PNSL-K4	608-11043
3 ... 400 mm	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FT 25-RHD-PNSL-KM4	608-11048
3 ... 400 mm	Auto-Detect	Pigtail, 150 mm with plug, M12 4-pin, IO-Link	FT 25-RHD-PNSL-KL4	608-11047

Plug connection	Cable connection
 <p>153-00837</p>	 <p>153-00836</p>

Connection, 3-pin, IO-Link	Connection, 4-pin, IO-Link
 <p>154-00566</p>	 <p>154-00572</p>

Scanning properties	Light spot size
 <p>155-03322</p>	 <p>155-01381</p>

Reference material	Detection range	Accessories
White (90 %)	3 ... 400 mm	Connection cables
Grey (18 %)	6 ... 400 mm	Brackets
Black (6 %)	12 ... 270 mm	SensolO (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 25-RF

Photoelectric diffuse sensor with background suppression, fixed focus



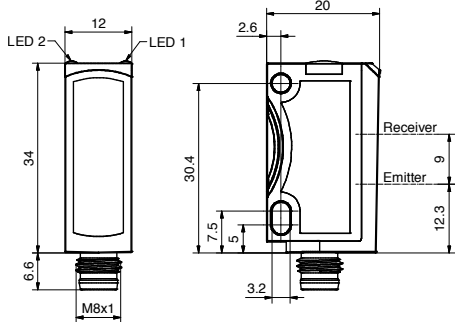
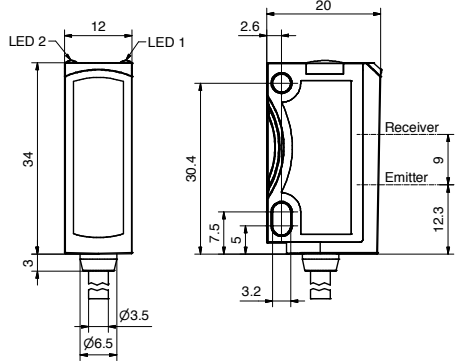
PRODUCT HIGHLIGHTS

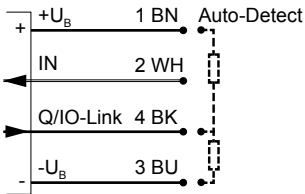
- Precise fixed background suppression
- Economical solution for numerous applications
- Tamper-proof sensor design – no misalignment possible
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings

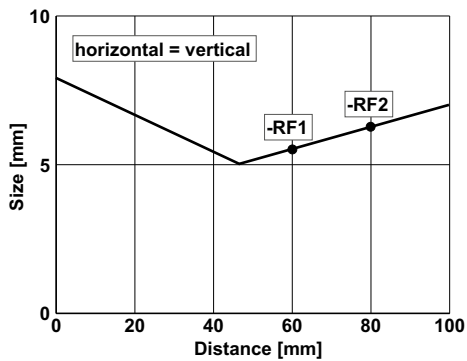
Optical data		Functions	
Scanning distance	1 ... 60 mm ¹ / 1 ... 80 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 632 nm	Indicator LED, yellow	Switching output indicator
Light spot size	See diagram	Adjustment possibilities	N.O./N.C. via control input and IO-Link
Hysteresis	~ 5 % ²		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ³	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ⁴	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁷)	10 g
Response time	500 µs	Weight (cable device)	40 g
Control input, IN	+U _B = N.C. -U _B / Open = N.O.	Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: white, 90 % reflectivity ² Based on scanning distance ³ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ⁴ Auto-Detect, automatic PNP/NPN selection by the sensor, PNP or NPN fixed via IO-Link ⁵ With connected IP 67 / IP 69 plug ⁶ UL: -20 ... +50 °C ⁷ No Ecolab

Scanning distance	Switching output	Type of connection	Part number	Article number
1 ... 60 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-RF1-PNSL-M4	608-11058
1 ... 60 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-RF1-PNSL-M4M	608-11062
1 ... 60 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RF1-PNSL-K4	608-11059
1 ... 80 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-RF2-PNSL-M4	608-11060
1 ... 80 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RF2-PNSL-K4	608-11061

Plug connection	Cable connection
 <p>153-00833</p>	 <p>153-00832</p>

Connection, 4-pin, IO-Link
 <p>154-00566</p>

Light spot size
 <p>155-01395</p>

Reference material	Detection range
White (90 %)	1 ... 60 mm / 80 mm
Grey (18 %)	2 ... 60 mm / 80 mm
Black (6 %)	4 ... 60 mm / 80 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4
SensIO (901-01000)	From Page A-56

FT 25-BF2

BlueLight-Photoelectric diffuse sensor with background suppression, fixed focus



PRODUCT HIGHLIGHTS

- Miniature sensor with BlueLight technology and precise fixed background suppression
- Reliable switching behaviour with strongly light-absorbing and highly transparent objects
- Reliable operation without reflector - even with critical surfaces
- Tamper-proof sensor design - no misalignment possible
- Simple mounting and adjustment through innovative dovetail clamp mounting

Optical data		Functions	
Scanning distance	0 ... 80 mm ¹	Indicator LED, green	Operating voltage indicator
Background suppression from	100 mm	Indicator LED, yellow	Switching output indicator
Type of light	LED, blue, 450 nm	Adjustment possibilities	N.O./N.C. via control input
Light spot size	See diagram		
Hysteresis	~ 1% ²		
Ambient light	EN 60947-5-2		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	40 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

¹ Reference material: white, 90 % reflectivity

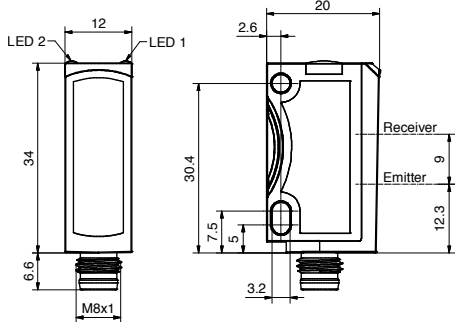
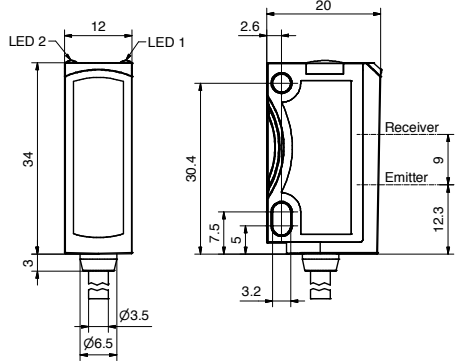
² Based on scanning distance

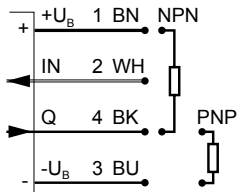
³ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

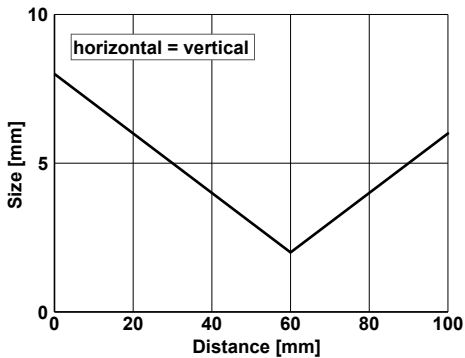
⁴ With connected IP 67 / IP 69K plug

⁵ UL: -20 ... +50 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
0 ... 80 mm	PNP	Plug, M8x1, 4-pin	FT 25-BF2-PS-M4	608-11038
0 ... 80 mm	NPN	Plug, M8x1, 4-pin	FT 25-BF2-NS-M4	608-11039
0 ... 80 mm	PNP	Cable, 2 m, 4-wire	FT 25-BF2-PS-K4	608-11040
0 ... 80 mm	NPN	Cable, 2 m, 4-wire	FT 25-BF2-NS-K4	608-11041

Plug connection	Cable connection
 <p>153-00833</p>	 <p>153-00832</p>

Connection, 4-pin
 <p>154-00312</p>

Light spot size
 <p>155-02056</p>

Reference material	Detection range
White (90 %)	0 ... 80 mm
Grey (18 %)	0 ... 80 mm
Black (6 %)	1 ... 80 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 25-RL

Diffuse laser sensor



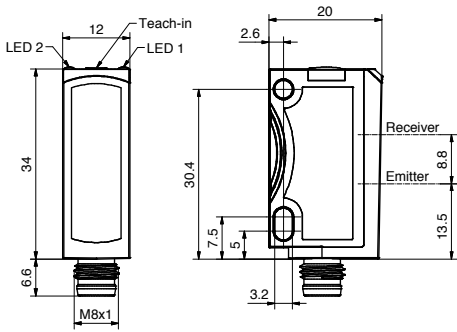
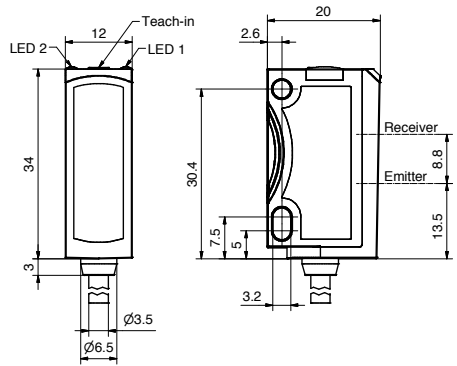
PRODUCT HIGHLIGHTS

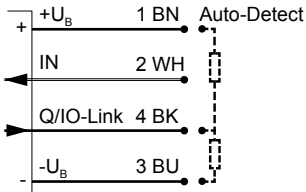
- Differentiates between even the slightest of grey value differences
- Sensor settings via teach-in and control input
- Durable laser printing
- Very small, easily visible laser light spot
- Wide range of variants

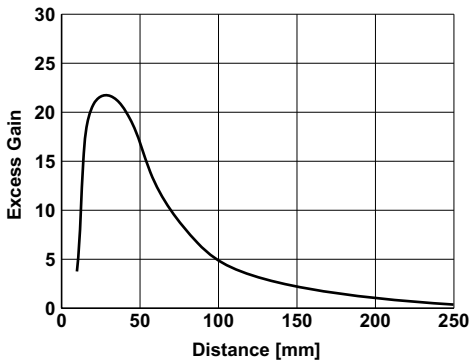
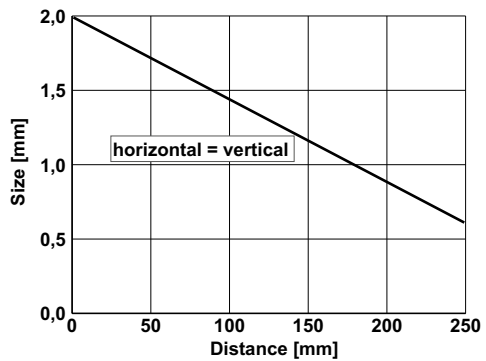
Optical data		Functions	
Scanning distance	1 ... 250 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	25 ... 250 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Sensitivity adjustment	Via Teach-in button, control input and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link Button lock via control input and IO-Link Wide variety of adjustment possibilities via IO-Link
Hysteresis	≤ 10 % ²	Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ⁴	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (metal plug device ⁷)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 4000 Hz	Weight (cable device)	40 g
Response time	125 μs	Weight (pigtail)	20 g
Control input, IN	+U _B = teach-in -U _B = button locked Open = normal operation	Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycle time	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: white, 90 % reflectivity ² Up to scanning distance of 150 mm ³ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ⁴ Auto-Detect, automatic PNP/NPN selection by the sensor, PNP or NPN fixed ⁵ With connected IP 67 / IP 69 plug ⁶ UL: -20 ... +50 °C ⁷ No Ecolab

Scanning distance	Switching output	Type of connection	Part number	Article number
1 ... 250 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-RL-PNSL-M4M	609-21021
1 ... 250 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-RL-PNSL-K4	609-21019
1 ... 250 mm	Auto-Detect	Pigtail, 152 mm with plug, M8, 4-pin, IO-Link	FT 25-RL-PNSL-KM4	609-21018
1 ... 250 mm	Auto-Detect	Pigtail, 150 mm with plug, M12, 4-pin, IO-Link	FT 25-RL-PNSL-KL4	609-21020

Plug connection	Cable connection
 <p>153-00937</p>	 <p>153-00936</p>

Connection, 4-pin, IO-Link
 <p>154-00566</p>

Functional reserves	Light spot size
 <p>155-01384</p>	 <p>155-01383</p>

Reference material	Detection range	Accessories
White (90 %)	1 ... 250 mm	Connection cables
Grey (18 %)	6 ... 100 mm	Brackets
Black (6 %)	20 ... 60 mm	SensolO (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FT 25-R

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Differentiates between even the slightest of grey value differences
- Sensor settings via teach-in and control input
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings
- Durable laser printing
- Setting of smart functions via IO-Link

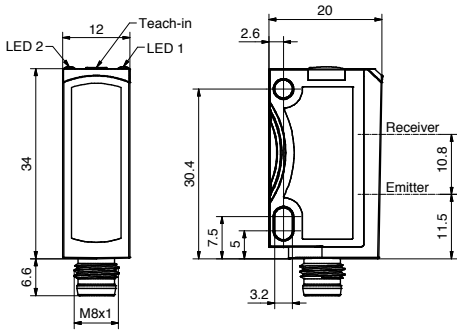
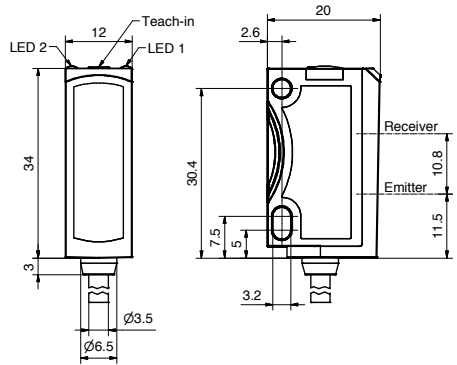
Optical data		Functions	
Scanning distance	0 ... 800 mm ¹	Indicator LED, green	Operating voltage indicator
Adjustment range	20 ... 800 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Sensitivity adjustment	Via Teach-in button, control input and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link Button lock via control input and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁶)	10 g
Response time	500 μs	Weight (cable device)	40 g
Control input, IN	+ U _B = teach-in - U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

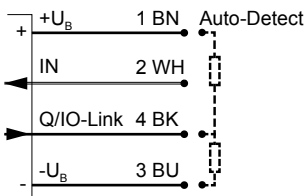
¹ Reference material: white, 90 % reflectivity ² Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz

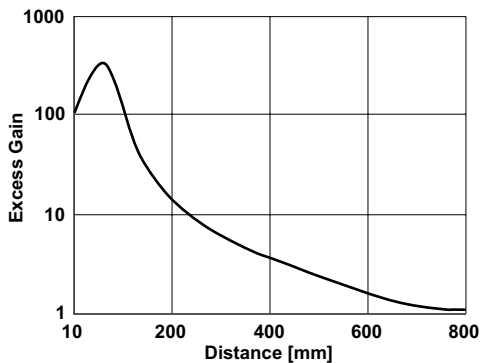
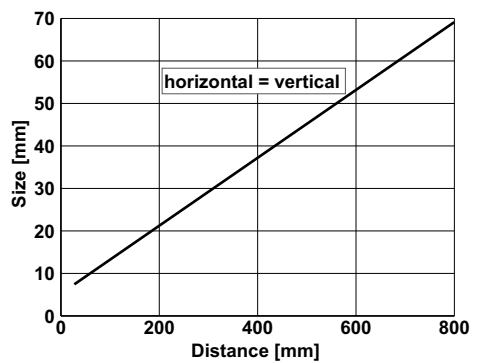
⁴ With connected IP 67 / IP 69 plug ⁵ UL: -20 ... +50 °C ⁶ No Ecolab

³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

Scanning distance	Switching output	Type of connection	Part number	Article number
0 ... 800 mm	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FT 25-R-PNSL-M4	607-21027
0 ... 800 mm	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FT 25-R-PNSL-M4M	607-21030
0 ... 800 mm	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FT 25-R-PNSL-K4	607-21028
0 ... 800 mm	Auto-Detect	Pigtail, 152 mm with plug, M8, 4-pin, IO-Link	FT 25-R-PNSL-KM4	607-21031
0 ... 800 mm	Auto-Detect	Pigtail, 150 mm with plug, M12, 4-pin, IO-Link	FT 25-R-PNSL-KL4	607-21029

Plug connection	Cable connection
 <p>153-00835</p>	 <p>153-00834</p>

Connection, 4-pin, IO-Link
 <p>154-00566</p>

Functional reserves	Light spot size
 <p>155-01367</p>	 <p>155-01368</p>

Reference material	Detection range	Accessories
White (90 %)	0 ... 800 mm	Connection cables
Grey (18 %)	1 ... 450 mm	Brackets
Black (6 %)	3 ... 250 mm	SensIO (901-01000)
		From Page A-46
		From Page A-4
		From Page A-56

FR 25-RGO

Photoelectric retro-reflective sensor for detection of transparent objects



PRODUCT HIGHLIGHTS

- Reliable detection of transparent objects regardless of shape
- Autocollimation principle: reliable and precise detection from a range of 0 mm
- DELTA function (Dynamic Evaluation of Light for Threshold Adaption): dynamic sensor adaptation to changing environmental conditions – dust and dirt have no effect
- Precise and easily visible light spot with sharp contour for easy alignment of the sensor
- Setting of smart functions via IO-Link

Optical data		Functions	
Operating range	0 ... 2 m ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 632 nm	Indicator LED, yellow	Switching output indicator
Polarising filter	Yes	Sensitivity adjustment	Via Teach-in button and control input
		Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link Button lock via control input and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ²	Dimensions	34 × 20 × 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁶)	10 g
Response time	500 µs	Weight (cable device)	40 g
Control input, IN	+ U _B = teach-in - U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: R5/L reflector

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

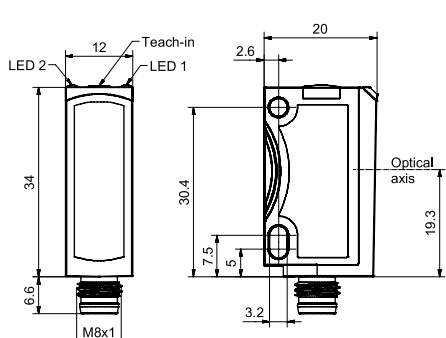
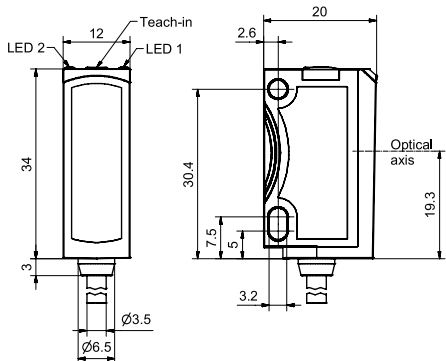
³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

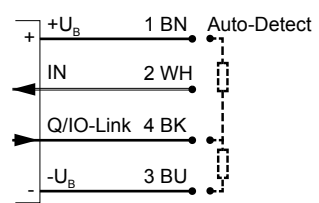
⁴ With connected IP 67 / IP 69 plug

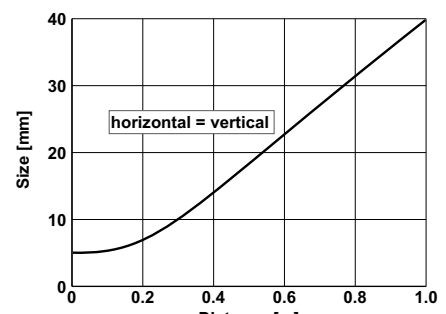
⁵ UL: -20 ... +50 °C

⁶ No Ecolab

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 2 m	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FR 25-RGO-PNSL-M4	606-11054
0 ... 2 m	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FR 25-RGO-PNSL-M4M	606-11052
0 ... 2 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-RGO-PNSL-K4	606-11053
0 ... 2 m	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FR 25-RGO-PNSL-KM4	606-11055
0 ... 2 m	Auto-Detect	Pigtail, 150 mm with plug, M12, 4-pin, IO-Link	FR 25-RGO-PNSL-KL4	606-11056

Plug connection	Cable connection
 <p>153-00964</p>	 <p>153-00963</p>

Connection, 4-pin, IO-Link
 <p>154-00566</p>

Light spot size
 <p>155-01531</p>

Reflector / Reflective foil*	Operating range (min./max. reflector distance)	Accessories
R5/L	0.5 ... 2 m	Reflectors
RF-100 KL*	0 ... 2 m	Connection cables
R2-2LB1	0 ... 500 mm	Brackets
R3-2LK1	0 ... 500 mm	SensIO (901-01000)
		From Page A-18
		From Page A-46
		From Page A-4
		From Page A-56

FR 25-RGO2

Autocollimation photoelectric retro-reflective sensor



PRODUCT HIGHLIGHTS

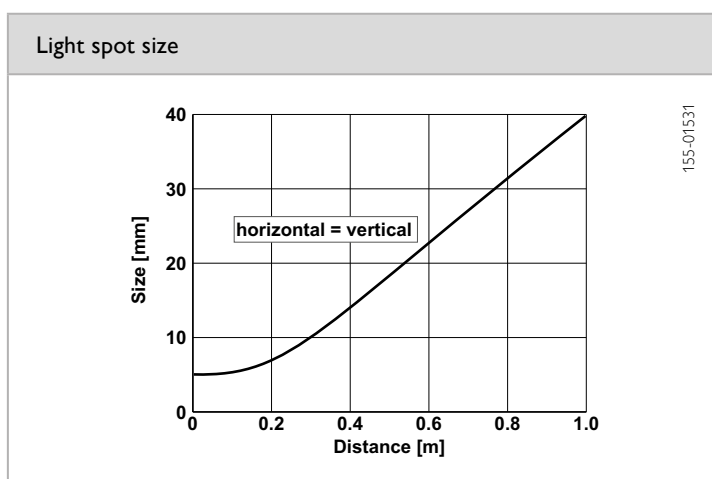
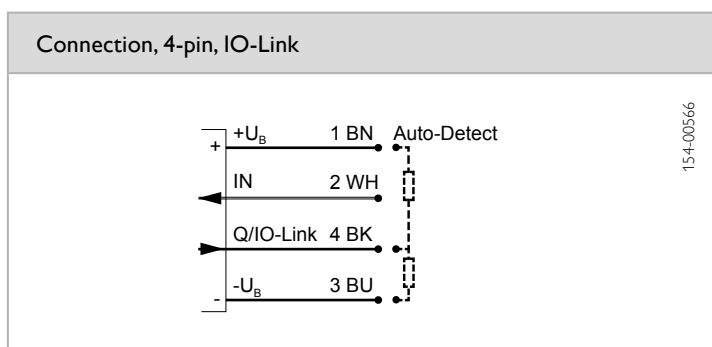
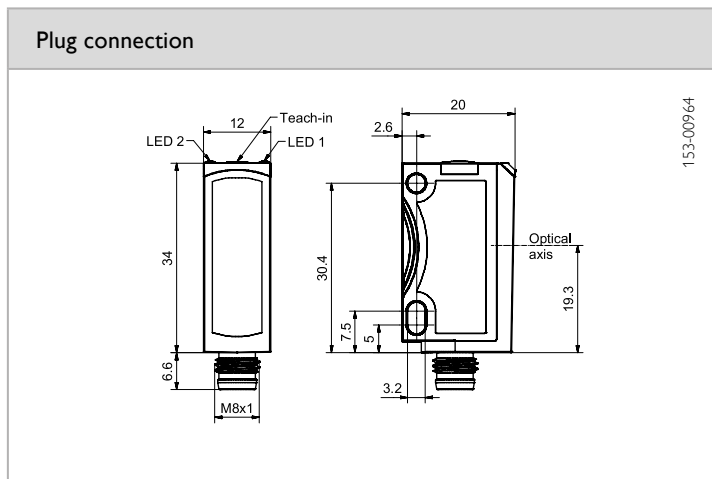
- Autocollimation principle: reliable and precise detection from a range of 0 mm
- Precise detection, even through narrow openings and drilled holes
- Compact miniature housings for installation in the smallest of spaces
- Simple operation via electronic Teach-in button or control input
- Robust glass-fibre-reinforced plastic housings
- Setting of smart functions via IO-Link

Optical data		Functions	
Operating range	0 ... 2 m ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 632 nm	Indicator LED, yellow	Switching output indicator
Polarising filter	Yes	Sensitivity adjustment	Via Teach-in button and control input
		Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link Button lock via control input and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	40 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = teach-in -U _B = button locked Open = normal operation		
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: R5/L reflector ² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

⁴ With connected IP 67 / IP 69 plug ⁵ UL: -20 ... +50 °C

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 2 m	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FR 25-RGO2-PNSL-M4	606-11057
0 ... 2 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-RGO2-PNSL-K4	606-11058



Reflector / Reflective foil*	Operating range (min./max. reflector distance)	Accessories	
R5/L	0.5 ... 2 m	Reflectors	From Page A-18
RF-100 KL*	0 ... 2 m	Connection cables	From Page A-46
R2-2LB1	0 ... 500 mm	Brackets	From Page A-4
R3-2LK1	0 ... 500 mm	SensIO (901-01000)	From Page A-56

FR 25-RLO

Autocollimation laser photoelectric retro-reflective sensor



PRODUCT HIGHLIGHTS

- Reliable small-part detection over the entire operating range from a size of 0.2 mm
- Precise front-edge detection even in fastest automation processes thanks to a high switching frequency of 10 kHz
- Constant detection position with lateral object approach over the entire operating range for maximum switching point and positioning accuracy
- Setting of smart functions via IO-Link

Optical data		Functions	
Limit range	0 ... 5 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 4 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Sensitivity adjustment	Via Teach-in button, control input and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link; Button lock via control input and IO-Link; Wide variety of adjustment possibilities via IO-Link
Polarising filter	Yes	Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁵
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	See selection table	Weight (metal plug device ⁶)	10 g
Response time	See selection table	Weight (cable device)	40 g
Control input, IN ³	+ U _B = teach-in - U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2	Length process data	16 Bit
Min. cycletime	2.3 ms	Specification	1.1
SIO mode	Compatible		

¹ Reference material: R5/L reflector

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

⁴ With connected IP 67 / IP 69 plug

⁵ UL: -20 ... +50 °C

⁶ No Ecolab

Switching frequency, f (ti/tp 1:1) ²	Response time	Switching output	Type of connection	Part number	Article number
≤ 10 kHz	50 μs	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FR 25-RLO1-PNSL-M4M	609-31019
≤ 10 kHz	50 μs	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-RLO1-PNSL-K4	609-31020

Switching frequency, f (ti/tp 1:1) ²	Response time	Switching output	Type of connection	Part number	Article number
≤ 4 kHz	125 μs	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FR 25-RLO2-PNSL-M4	609-31021
≤ 4 kHz	125 μs	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-RLO2-PNSL-K4	609-31022
≤ 4 kHz	125 μs	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FR 25-RLO2-PNSL-KM4	609-31023

Plug connection	Cable connection

Connection, 4-pin, IO-Link	Lateral object approach

Functional reserves	Light spot size

Small part detection				Reflector / Reflective foil*	Operating range (min./max. reflector distance)	Accessories	
Reflector / Reflective foil*	Reflector distance	Scanning distance	Smallest detectable part				
R5L	1000 ... 4000 mm	0 ... 4000 mm	≥ 1 mm	R5L	0 ... 4000 mm	Connection cables	From Page A-46
RD 25LK	50 ... 500 mm	50 ... 500 mm	≥ 0,2 mm	RD 25LK	50 ... 600 mm	Brackets	From Page A-4
RF-100 KL*	500 ... 2500 mm	0 ... 500 mm	≥ 0,2 mm	RF-100 KL*	0 ... 2500 mm	SensolO (901-01000)	From Page A-56
R2-2LB1	500 ... 2500 mm	0 ... 500 mm	≥ 0,2 mm	R2-2LB1	0 ... 2500 mm		
R3-2LK1	500 ... 2500 mm	0 ... 500 mm	≥ 0,2 mm	R3-2LK1	0 ... 2500 mm		
RF-50 KL*	100 ... 500 mm	100 ... 500 mm	≥ 0,2 mm	RF-50 KL*	0 ... 800 mm		

FR 25-RL

Retro-reflective laser sensor



PRODUCT HIGHLIGHTS

- Particularly suitable for short-range applications
- Suitable for a wide variety of different reflectors
- Very small, easily visible laser light spot
- Sensor settings via teach-in and control input
- Robust glass-fibre-reinforced plastic housings
- Setting of smart functions via IO-Link

Optical data		Functions	
Limit range	0.1 ... 15 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.1 ... 13 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Sensitivity adjustment	Via Teach-in button, control input ⁴ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁴ and IO-Link Button lock via control input ⁴ and IO-Link Wide variety of adjustment possibilities via IO-Link
Polarising filter	Yes	Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (metal plug device ⁷)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 4000 Hz	Weight (cable device)	40 g
Response time	250 µs	Weight (pigtail)	20 g
Control input, IN ⁴	+ U _B = teach-in - U _B = button locked Open = normal operation	Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: R5/L reflector

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

⁴ Only 4-pin design

⁵ With connected IP 67 / IP 69 plug

⁶ UL: -20 ... +50 °C

⁷ No Ecolab

Operating range	Switching output	Type of connection	Part number	Article number
0.1 ... 13 m	Auto-Detect	Metal plug, M8x1, 3-pin, IO-Link	FR 25-RL-PNSL-M3M	609-31017
0.1 ... 13 m	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FR 25-RL-PNSL-M4M	609-31018
0.1 ... 13 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-RL-PNSL-K4	609-31014
0.1 ... 13 m	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FR 25-RL-PNSL-KM4	609-31016
0.1 ... 13 m	Auto-Detect	Pigtail, 150 mm with plug, M12, 4-pin, IO-Link	FR 25-RL-PNSL-KL4	609-31015

Plug connection	Cable connection

Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link

Functional reserves	Light spot size
<p>Reference material: R5/L reflector</p>	

Reflector (especially for short range)	Operating range	Accessories
RD 25LK	0.15 ... 1 m	<div> <div>Reflectors</div> <div>Connection cables</div> <div>Brackets</div> <div>SensolO (901-01000)</div> </div> <div> <div>From Page A-18</div> <div>From Page A-46</div> <div>From Page A-4</div> <div>From Page A-56</div> </div>

FR 25-R

Photoelectric retro-reflective sensor



PRODUCT HIGHLIGHTS

- Auto-Detect photoelectric retro-reflective sensor with real PNP and real NPN functions
- Particularly suitable for short-range applications
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings
- Durable laser printing
- Wide range of variants
- Setting of smart functions via IO-Link

Optical data		Functions	
Limit range	0.1 ... 7 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.1 ... 6 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Sensitivity adjustment	Via Teach-in button, control input ⁴ and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Polarising filter	Yes	Adjustment possibilities	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input ⁴ and IO-Link Button lock via control input ⁴ and IO-Link Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ⁵
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁶
Switching output, Q	1x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (metal plug device ⁷)	10 g
Response time	500 µs	Weight (cable device)	40 g
Control input, IN ⁴	+U _B = teach-in -U _B = button locked Open = normal operation	Weight (pigtail)	20 g
		Vibration and impact resistance	EN 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycle time	2.3 ms		
SIO mode	Compatible		
Length process data	16 Bit		
Specification	1.1		

¹ Reference material: R10 reflector

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed

⁴ Only 4-pin design

⁵ With connected IP 67 / IP 69 plug

⁶ UL: -20 ... +50 °C

⁷ No Ecolab

Operating range	Switching output	Type of connection	Part number	Article number
0.1 ... 6 m	Auto-Detect	Plug, M8x1, 3-pin, IO-Link	FR 25-R-PNSL-M3	606-11048
0.1 ... 6 m	Auto-Detect	Metal plug, M8x1, 3-pin, IO-Link	FR 25-R-PNSL-M3M	606-11045
0.1 ... 6 m	Auto-Detect	Plug, M8x1, 4-pin, IO-Link	FR 25-R-PNSL-M4	606-11042
0.1 ... 6 m	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FR 25-R-PNSL-M4M	606-11046
0.1 ... 6 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FR 25-R-PNSL-K4	606-11043
0.1 ... 6 m	Auto-Detect	Pigtail, 150 mm with plug, M8, 4-pin, IO-Link	FR 25-R-PNSL-KM4	606-11047
0.1 ... 6 m	Auto-Detect	Pigtail, 150 mm with plug, M12, 4-pin, IO-Link	FR 25-R-PNSL-KL4	606-11044

Plug connection	Cable connection

Connection, 4-pin, IO-Link	Connection, 3-pin, IO-Link

Functional reserves	Light spot size

Reflector	Operating range	Accessories
R10	0.1 ... 6 m	Reflectors
RD8	0.05 ... 4 m	Connection cables
R5	0.1 ... 4 m	Brackets
		Sensolo (901-01000)
		From Page A-18
		From Page A-46
		From Page A-4
		From Page A-56

FR 25-RF

Photoelectric retro-reflective sensor, fixed focus



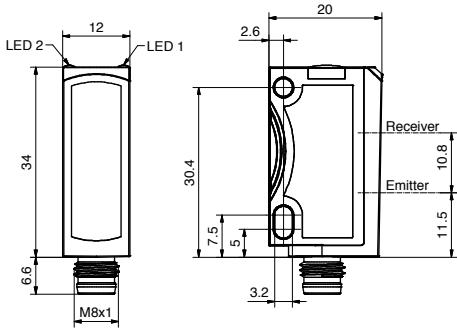
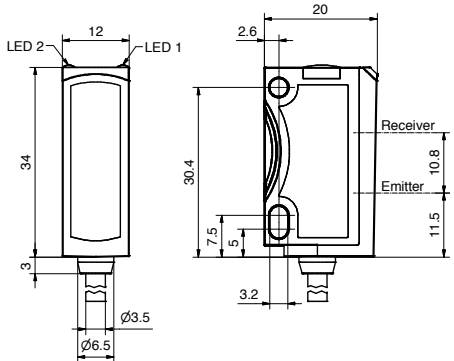
PRODUCT HIGHLIGHTS

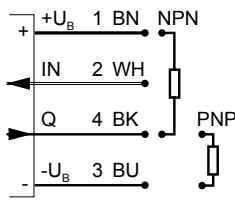
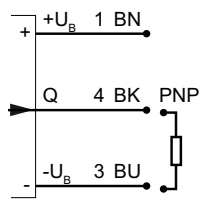
- Economical solution for numerous applications
- Tamper-proof sensor design – no misalignment possible
- Suitable for a wide variety of different reflectors
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings

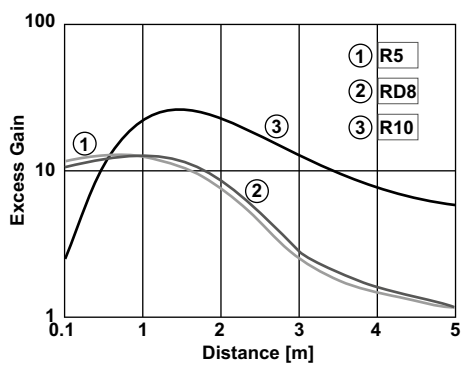
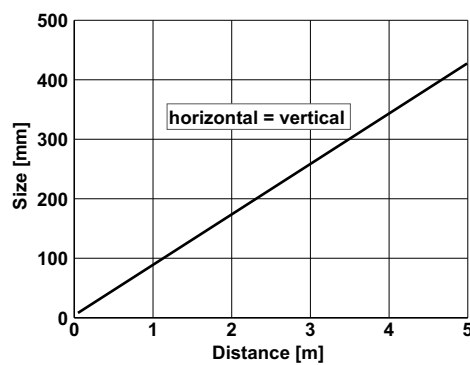
Optical data		Functions	
Limit range	0.1 ... 5 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.1 ... 3 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Adjustment possibilities	N.O./N.C. via control input
Light spot size	See diagram		
Polarising filter	Yes		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	40 g
Response time	500 µs	Weight (pigtail)	20 g
Control input, IN	+U _B = N.C. -U _B / Open = N.O.	Vibration and impact resistance	EN 60947-5-2

¹ Reference material: R10 reflector ² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ³ With connected IP 67 / IP 69K plug ⁴ UL: -20 ... +50 °C

Operating range	Switching output	Type of connection	Part number	Article number
0.1 ... 3 m	PNP	Plug, M8x1, 3-pin	FR 25-RF-PS-M3	606-11038
0.1 ... 3 m	PNP	Plug, M8x1, 4-pin	FR 25-RF-PS-M4	606-11012
0.1 ... 3 m	NPN	Plug, M8x1, 4-pin	FR 25-RF-NS-M4	606-11013
0.1 ... 3 m	PNP	Cable, 2 m, 4-wire	FR 25-RF-PS-K4	606-11014
0.1 ... 3 m	NPN	Cable, 2 m, 4-wire	FR 25-RF-NS-K4	606-11015
0.1 ... 3 m	NPN	Pigtail, 150 mm with plug, M8, 4-pin	FR 25-RF-NS-KM4	606-11059

Plug connection	Cable connection
 <p>153-00942</p>	 <p>153-00943</p>

Connection, 4-pin	Connection, 3-pin
 <p>154-00312</p>	 <p>154-00531</p>

Functional reserves	Light spot size
 <p>155-01399</p>	 <p>155-01396</p>

Reflector	Operating range
R10	0.1 ... 3 m
RD8	0.1 ... 3 m
R5	0.1 ... 3 m

Accessories	
Reflectors	From Page A-18
Connection cables	From Page A-46
Brackets	From Page A-4

FS/FE 25-RL

Through-beam laser sensor



PRODUCT HIGHLIGHTS

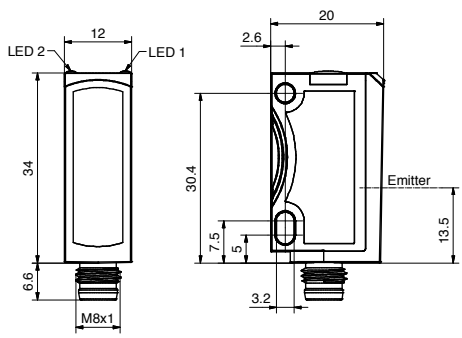
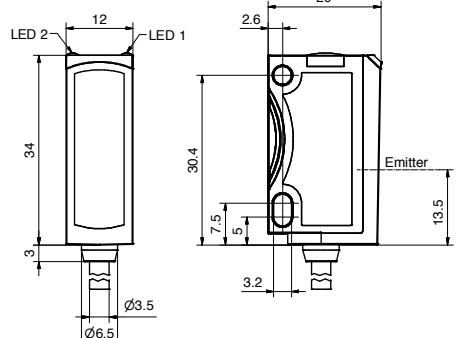
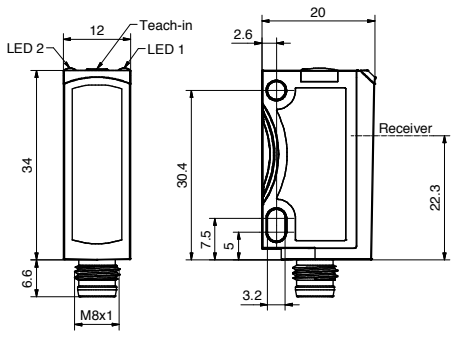
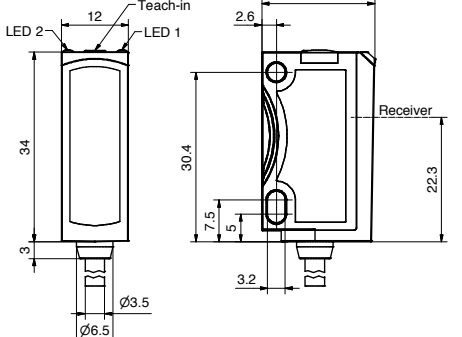
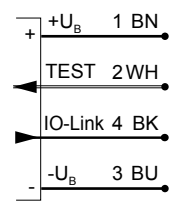
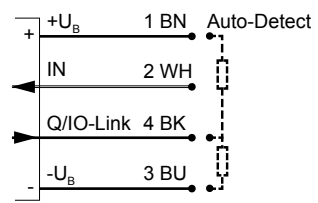
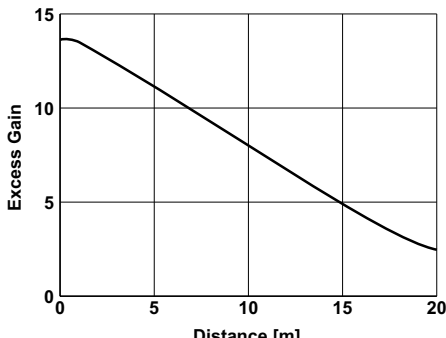
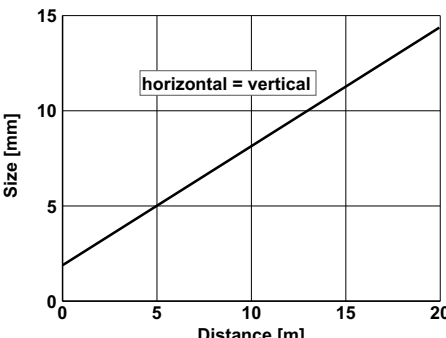
- Long range with small and compact housings
- Test input for checking sensor pair function
- Very small, easily visible laser light spot
- Sensor settings via teach-in and control input
- Robust glass-fibre-reinforced plastic housings
- Setting of smart functions via IO-Link

Optical data		Functions	
Limit range	0 ... 20 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 18 m	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Sensitivity adjustment (receiver)	Via Teach-in button, control input and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
Laser Class (IEC 60825-1)	1	Adjustment possibilities (receiver)	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link; Button lock via control input and IO-Link; Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ¹	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	1x Auto-Detect (PNP/NPN) ²	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (metal plug device ⁵)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 2000 Hz	Weight (cable device)	40 g
Response time	250 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN (receiver)	+U _B = teach-in -U _B = button locked Open = normal operation	IO-Link	
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		
		Communication mode	COM 2
		Min. cycle time	2.3 ms
		SIO mode	compatible
		Process bit length	16 Bit
		Specification	1.1

¹ Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz ² Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed ³ With connected IP 67 / IP 69 plug

⁴ UL: -20 ... +50 °C ⁵ No Ecolab

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 18 m	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FE 25-RL-PNSL-M4M	605-21022
0 ... 18 m	—	Metal plug, M8x1, 4-pin, IO-Link	FS 25-RL-L-M4M	605-11013
0 ... 18 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FE 25-RL-PNSL-K4	605-21021
0 ... 18 m	—	Cable, 2 m, 4-wire, IO-Link	FS 25-RL-L-K4	605-11012

Plug connection (transmitter)	Cable connection (transmitter)
 <p>153-00940</p>	 <p>153-00939</p>
Plug connection (receiver)	Cable connection (receiver)
 <p>153-00854</p>	 <p>153-00853</p>
Connection, transmitter, 4-pin, IO-Link	Connection, receiver, 4-pin, IO-Link
 <p>154-00381</p>	 <p>154-00566</p>
Functional reserves	Light spot size
 <p>155-01388</p>	 <p>155-01389</p>
Accessories	
Connection cables Brackets	From Page A-46 From Page A-4 SensolO (901-01000) From Page A-56

FS/FE 25-R

Photoelectric through-beam sensor



PRODUCT HIGHLIGHTS

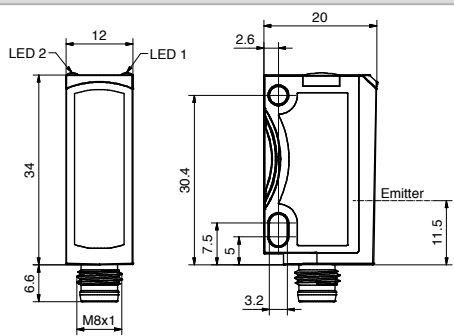
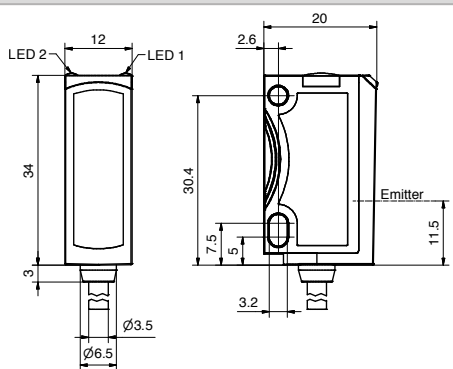
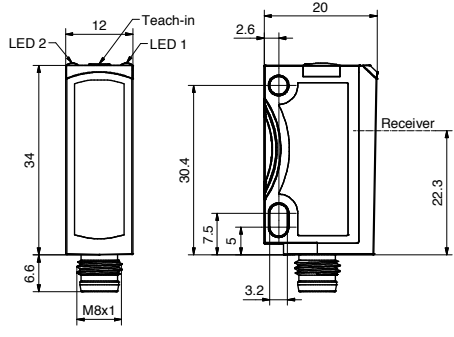
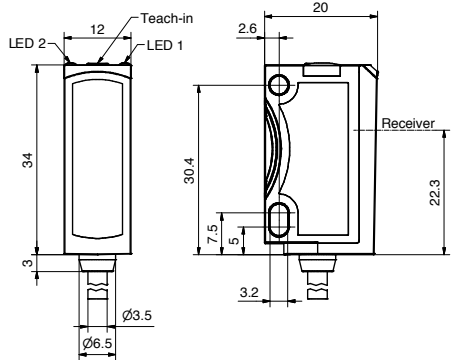
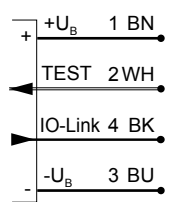
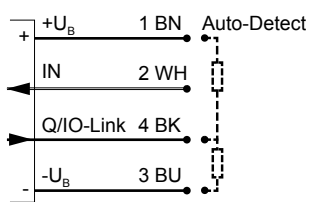
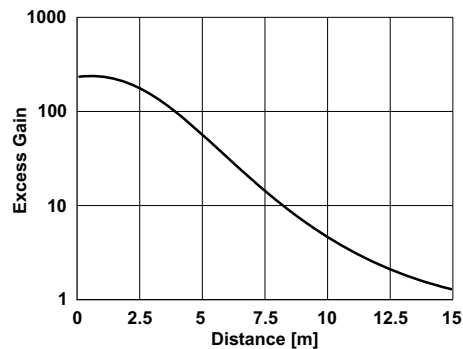
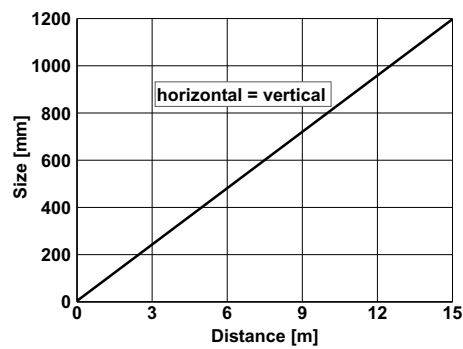
- Test input for checking sensor pair function
- Sensor settings via teach-in and control input
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings
- Durable laser printing
- Setting of smart functions via IO-Link

Optical data		Functions	
Limit range	0 ... 15 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 13 m	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Sensitivity adjustment (receiver)	Via Teach-in button, control input and IO-Link
Light spot size	See diagram	Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities (receiver)	N.O./N.C. and Auto-Detect / NPN / PNP via teach-in button, control input and IO-Link; Button lock via control input and IO-Link; Wide variety of adjustment possibilities via IO-Link
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ¹	Dimensions	34 x 20 x 12 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69 & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	1x Auto-Detect (PNP/NPN) ²	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (metal plug device ⁵)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	40 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN (receiver)	+U _B = teach-in -U _B = button locked Open = normal operation	IO-Link	
Control input, Test (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		
		Communication mode	COM 2
		Min. cycle time	2.3 ms
		SIO mode	compatible
		Process bit length	16 Bit
		Specification	1.1

¹ Max 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ² Auto-Detect, automatic PNP/NPN selection by the sensor; PNP or NPN fixed ³ With connected IP 67 / IP 69 plug

⁴ UL: -20 ... +50 °C ⁵ No Ecolab

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 13 m	Auto-Detect	Metal plug, M8x1, 4-pin, IO-Link	FE 25-R-PNSL-M4M	605-21019
0 ... 13 m	–	Metal plug, M8x1, 4-pin, IO-Link	FS 25-R-L-M4M	605-11010
0 ... 13 m	Auto-Detect	Cable, 2 m, 4-wire, IO-Link	FE 25-R-PNSL-K4	605-21018
0 ... 13 m	–	Cable, 2 m, 4-wire, IO-Link	FS 25-R-L-K4	605-11009

Plug connection (transmitter)		Cable connection (transmitter)	
			
153-00852		153-00851	
Plug connection (receiver)		Cable connection (receiver)	
			
153-00854		153-00853	
Connection, transmitter, 4-pin, IO-Link		Connection, receiver, 4-pin, IO-Link	
			
154-00581		154-00566	
Functional reserves		Light spot size	
			
155-01370		155-01371	
Accessories			
Connection cables		From Page A-46	
Brackets		From Page A-4	
SensolO (901-01000)		From Page A-56	

FS/FE 25-RF

Photoelectric through-beam sensor, fixed focus



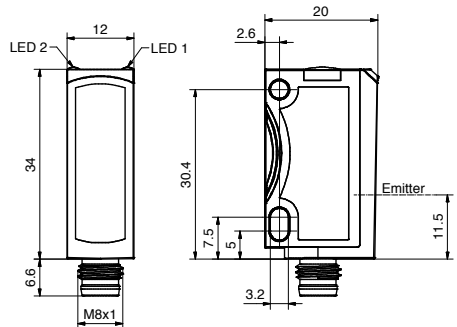
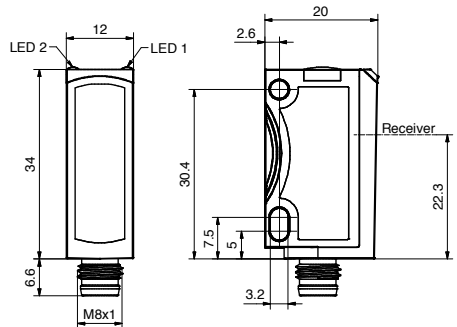
PRODUCT HIGHLIGHTS

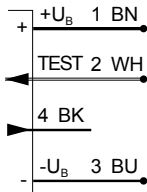
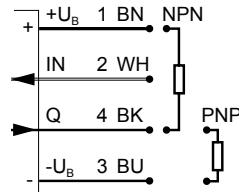
- Economical solution for numerous applications
- Tamper-proof sensor design – no misalignment possible
- Simple alignment thanks to easily visible light spot
- Robust glass-fibre-reinforced plastic housings
- Durable laser printing

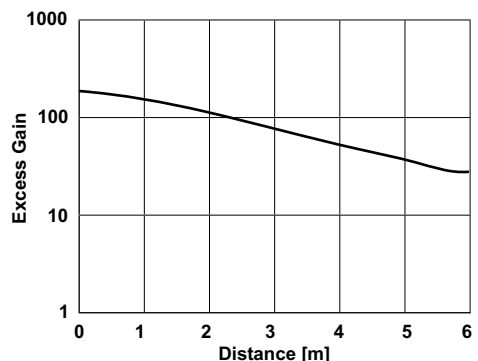
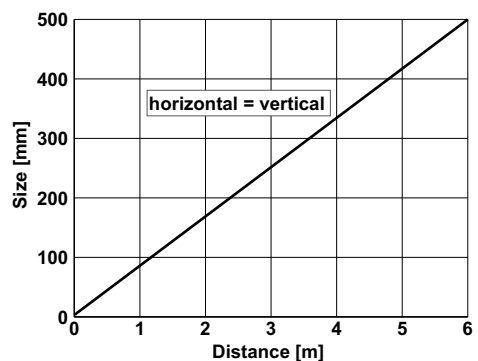
Optical data		Functions	
Limit range	0 ... 6 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 4 m	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 632 nm	Adjustment possibilities (receiver)	N.O./N.C. via control input
Light spot size	See diagram		
Electrical data		Mechanical data	
Operating voltage, $+U_B$	10 ... 30V DC ¹	Dimensions	34 x 20 x 12 mm
No-load current, I_0	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ²
Output current, I_e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ³
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	10 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Vibration and impact resistance	EN 60947-5-2
Response time	500 µs		
Control input, IN (receiver)	+ U_B = N.C. - U_B / Open = N.O.		
Control input, Test (transmitter)	+ U_B = Test (transmitter off) - U_B / Open = normal operation		

¹ Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz ² With connected IP 67 / IP 69K plug ³ UL: -20 ... +50 °C

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 4 m	PNP	Plug, M8x1, 4-pin	FE 25-RF-PS-M4	605-21016
0 ... 4 m	NPN	Plug, M8x1, 4-pin	FE 25-RF-NS-M4	605-21017
0 ... 4 m	–	Plug, M8x1, 4-pin	FS 25-RF-M4	605-11008

Plug connection (transmitter)	Plug connection (receiver)
 <p>153-00852</p>	 <p>153-00944</p>

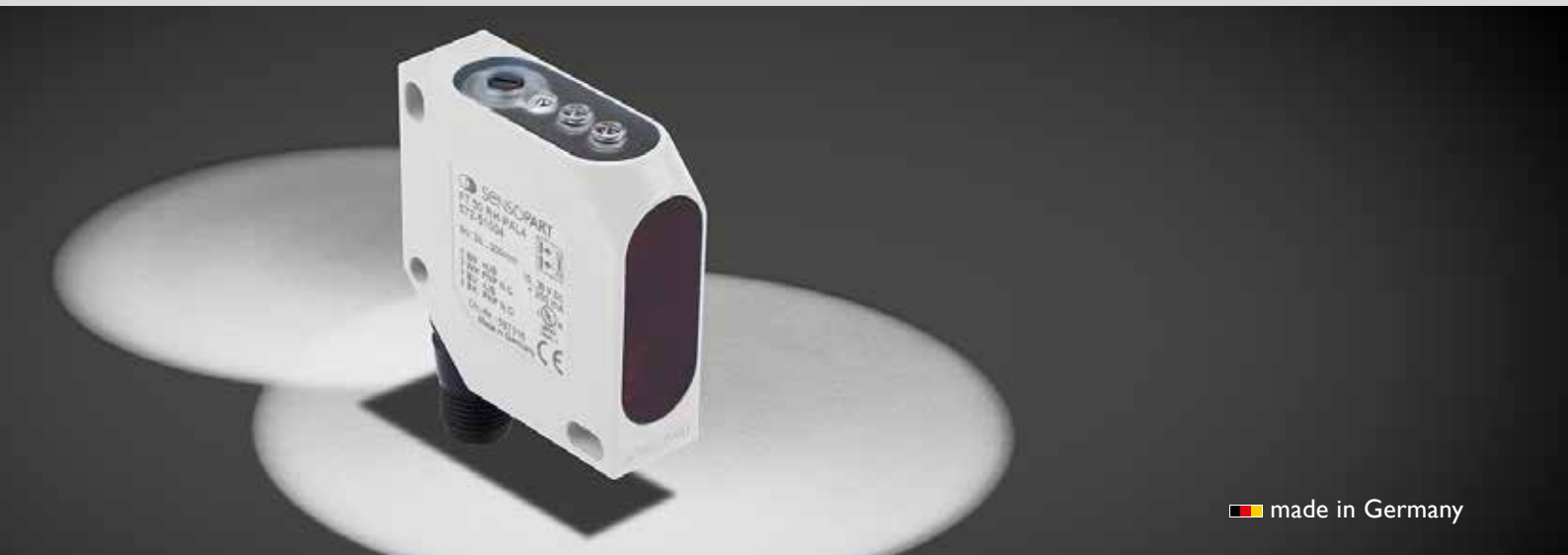
Connection, transmitter, 4-pin	Connection, receiver, 4-pin
 <p>154-00315</p>	 <p>154-00312</p>

Functional reserves	Light spot size
 <p>155-01398</p>	 <p>155-01397</p>

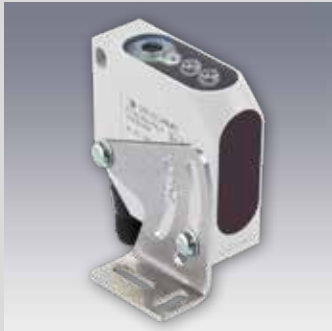
Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

F 50 – photoelectric sensors and diffuse sensors in compact housings

The reliable standard series



made in Germany



Well thought-out mounting accessories:
SensoPart offers the right mounting aid for almost every mounting situation. This considerably simplifies sensor installation and adjustment. Designs with a supplementary protective function are also available.













TYPICAL F 50

- Universal use in numerous automation applications
- Autocollimation variants with high precision and no blind zone
- Precise background suppression
- Laser, LED or infrared light transmitter options
- Simple adjustment via potentiometer, with numeric display
- Rotatable plug (270°)
- Well thought-out mounting accessories
- UL-certification

The photoelectric sensors and photoelectric diffuse sensors of the F 50 series are virtually synonymous with versatile use and particularly reliable products. They have guaranteed user-satisfaction in a wide variety of sectors from the automotive industry, through mechanical engineering and wood processing, to the packaging and print industries.

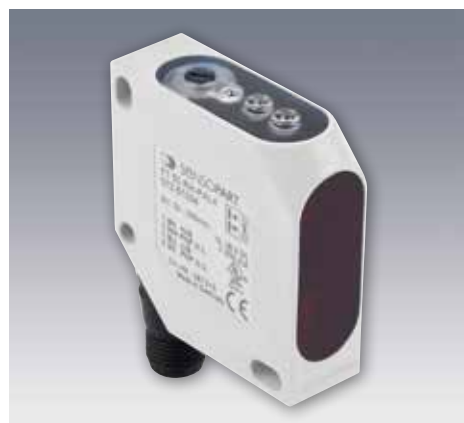
The F 50 sensors' reliable detection (with laser-light, red-light or infrared LED options) and precise background suppression are impressive. Automation tasks such as (small) part detection, checking presence and positioning are their usual areas of use. SensoPart also offers product variants for special applications: for example, the FR 50-R / RL autocollimation photoelectric sensor that can detect objects from a range of 0 mm.

The sensors of the F 50 series, however, not only offer very reliable operation, but also make users' lives easy. Thus mounting is considerably simplified by the connection plug that can be rotated through 270° and the well thought-out mounting accessories, while adjustment and commissioning are also easy and user-friendly thanks to the direct numeric display. You simply cannot go wrong with an F 50 device!

F 50 – Product Overview						
	Type of light		Adjustment	Scanning distance / range	Special features	Page
Photoelectric diffuse sensors with background suppression						
FT 50 RLH	Laser 	Potentiometer 	150 mm	Most accurate small-part detection		422
FT 50 RLHD	Laser 	Potentiometer 	300 mm	Most accurate small-part detection		424
FT 50 RH	LED	Potentiometer 	300 mm			426
FT 50 BH	LED, blue 	Potentiometer 	300 mm	BlueLight technology		428
FT 50 IH	Infrared	Potentiometer 	600 mm			430
Photoelectric diffuse sensors						
FR 50 RL	Laser 	Potentiometer 	25 m	Autocollimation		432
FR 50 R	LED	Potentiometer 	6 m	Autocollimation		434
Photoelectric through-beam sensor						
FS/FE 50 I	Infrared	Potentiometer 	18 m			436

FT 50 RLH

Diffuse laser sensor with background suppression



PRODUCT HIGHLIGHTS

- Particularly suitable for detecting the smallest of objects
- Precisely adjustable background suppression
- Simple scanning distance adjustment thanks to indicator scale
- High switching frequency of 2500 Hz

Optical data		Functions	
Scanning distance	30 ... 150 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 650 nm	Indicator LED, yellow	Switching output indicator
Light spot size	See table	Indicator LED, red	Contamination indicator
Laser Class (IEC 60825-1)	1	Scanning distance adjustment	Via potentiometer
Hysteresis ²	< 5 %		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 50 mA ⁴	Enclosure rating	IP 67 ⁶
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +45 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 2500 Hz	Weight (cable device)	130 g
Response time	200 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁵	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: grey, 18 % reflectivity ² 18 % / 18 % ³ Max. 10 % ripple, within U_B ⁴ At 24V DC ⁵ Without contamination output ⁶ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Contamination output	Part number	Article number
30 ... 150 mm	PNP, antivalent	Plug, M12x1, 4-pin	No	FT 50 RLH-PAL4	572-51008
30 ... 150 mm	NPN, antivalent	Plug, M12x1, 4-pin	No	FT 50 RLH-NAL4	572-51011
30 ... 150 mm	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 RLH-PSVL4	572-51010
30 ... 150 mm	NPN (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 RLH-NSVL4	572-51012
30 ... 150 mm	PNP, antivalent	Cable, 3 m, 4-wire	No	FT 50 RLH-PAK4	572-51013
30 ... 150 mm	NPN, antivalent	Cable, 3 m, 4-wire	No	FT 50 RLH-NAK4	572-51015
30 ... 150 mm	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 RLH-PSVK4	572-51014
30 ... 150 mm	NPN (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 RLH-NSVK4	572-51016

Plug connection	Cable connection
<p>Numeric display</p> <p>Poti LEDs</p> <p>Receiver</p> <p>Transmitter</p> <p>M12x1</p> <p>Dimensions: 17, 46, 44, 16, 14.2, 40, 44, 50, 4, 4.3, 18, 16, 4.</p>	<p>Numeric display</p> <p>Poti LEDs</p> <p>Receiver</p> <p>Transmitter</p> <p>Dimensions: 17, 46, 44, 16, 40, 44, 50, 4, 4.3, 18, 16, 4, 95°.</p>

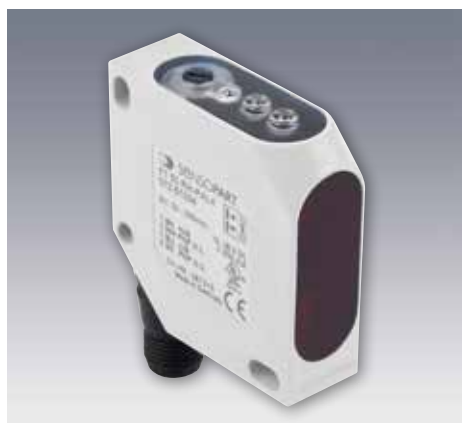
Connection, 4-pin	Connection, 4-pin with contamination output
<p>2 WH: </p> <p>4 BK: </p>	<p>2 WH: </p> <p>4 BK: </p>

Light spot size					
Scanning distance (mm)	30	60	80	100	150
Light spot diameter (mm)	1.8	0.7	0.1	1.1	2.5

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 50 RLHD

Diffuse laser sensor with background suppression



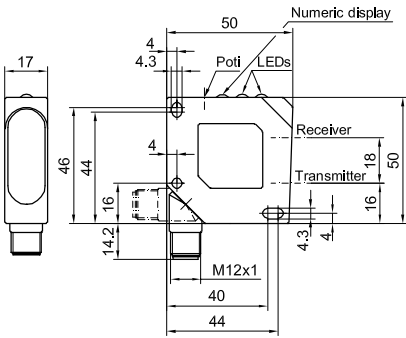
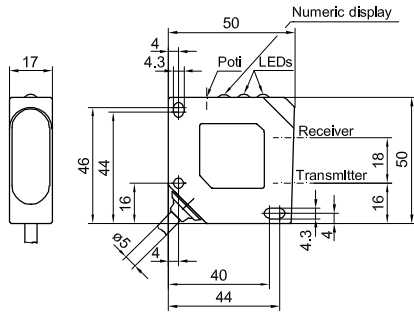
PRODUCT HIGHLIGHTS

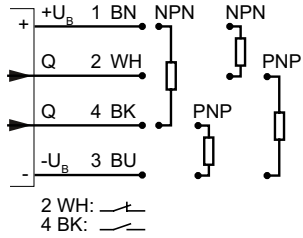
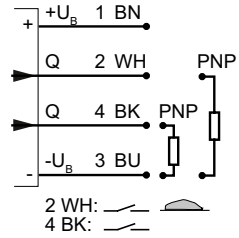
- Precise small part detection even at long scanning distances of up to 300 mm
- Very small, easily visible laser light spot
- Precisely adjustable background suppression
- High switching frequency of 2500 Hz

Optical data		Functions	
Scanning distance	50 ... 300 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 650 nm	Indicator LED, yellow	Switching output indicator
Light spot size	See table	Indicator LED, red	Contamination indicator
Laser Class (IEC 60825-1)	1	Scanning distance adjustment	Via potentiometer
Hysteresis ²	< 5 %		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 50 mA ⁴	Enclosure rating	IP 67 ⁶
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +45 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 2500 Hz	Weight (cable device)	130 g
Response time	200 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁵	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: grey, 18 % reflectivity ² 18 % / 18 % ³ Max. 10 % ripple, within U_B ⁴ At 24V DC ⁵ Without contamination output ⁶ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Contamination output	Part number	Article number
50 ... 300 mm	PNP, antivalent	Plug, M12x1, 4-pin	No	FT 50 RLHD-PAL4	572-51062
50 ... 300 mm	NPN, antivalent	Plug, M12x1, 4-pin	No	FT 50 RLHD-NAL4	572-51063
50 ... 300 mm	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 RLHD-PSVL4	572-51051
50 ... 300 mm	PNP, antivalent	Cable, 3 m, 4-wire	No	FT 50 RLHD-PAK4	572-51064
50 ... 300 mm	NPN, antivalent	Cable, 3 m, 4-wire	No	FT 50 RLHD-NAK4	572-51065

Plug connection	Cable connection
 <p>153-00061</p>	 <p>153-00060</p>

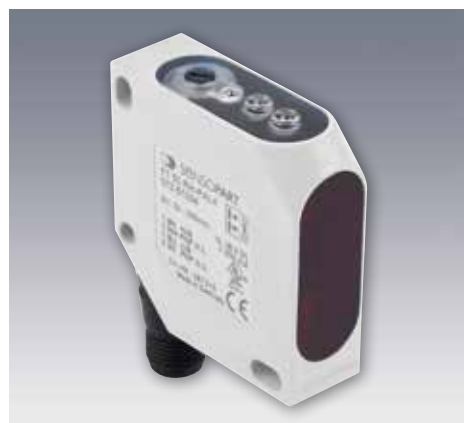
Connection, 4-pin	Connection, 4-pin with contamination output
 <p>154-00517</p>	 <p>154-00526</p>

Light spot size								
Scanning distance (mm)	50	80	100	150	180	200	250	300
Light spot diameter (mm)	5 × 1.75	4.8 × 1.75	4.5 × 1.5	4 × 1.5	3.8 × 1.5	3.8 × 1.2	3.2 × 1	3 × 1

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 50 RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

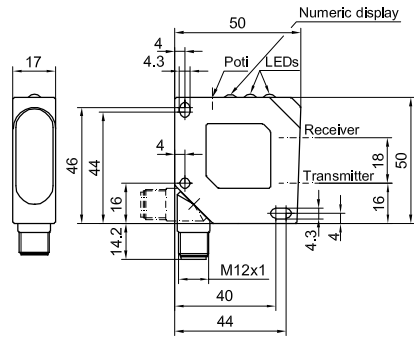
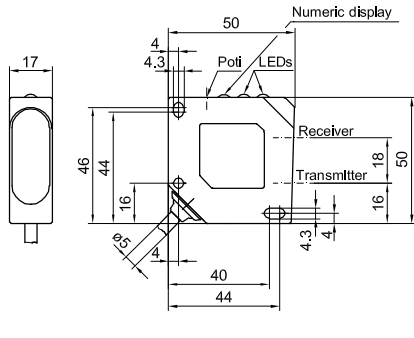
- Precisely adjustable background suppression
- Simple scanning distance adjustment thanks to indicator scale
- Optional contamination output
- Plug connector rotatable

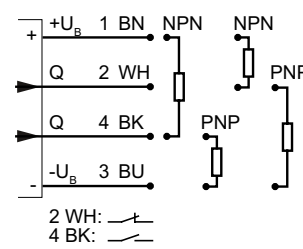
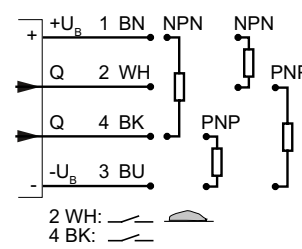
Optical data		Functions	
Scanning distance	30 ... 300 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 660 nm	Indicator LED, yellow	Switching output indicator
Light spot size ²	8 x 8 mm ²	Indicator LED, red	Contamination indicator
		Scanning distance adjustment	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ³	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 35 mA ⁴	Enclosure rating	IP 67 ⁶
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	130 g
Response time	500 μs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁵	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: grey, 18 % reflectivity ² At scanning distance of 200 mm ³ Max. 10 % ripple, within U_B ⁴ At 24 V DC ⁵ Without contamination output

⁶ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Contamination output	Part number	Article number
30 ... 300 mm	PNP, antivalent	Plug, M12x1, 4-pin	No	FT 50 RH-PAL4	572-51004
30 ... 300 mm	NPN, antivalent	Plug, M12x1, 4-pin	No	FT 50 RH-NAL4	572-51005
30 ... 300 mm	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 RH-PSVL4	572-51006
30 ... 300 mm	NPN (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 RH-NSVL4	572-51007
30 ... 300 mm	PNP, antivalent	Cable, 3 m, 4-wire	No	FT 50 RH-PAK4	572-51000
30 ... 300 mm	NPN, antivalent	Cable, 3 m, 4-wire	No	FT 50 RH-NAK4	572-51001
30 ... 300 mm	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 RH-PSVK4	572-51002
30 ... 300 mm	NPN (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 RH-NSVK4	572-51003

Plug connection	Cable connection
 <p>153-00061</p>	 <p>153-00060</p>

Connection, 4-pin	Connection, 4-pin with contamination output
 <p>154-00517</p>	 <p>154-00525</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 50 BH

BlueLight-Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Precisely adjustable background suppression
- Simple scanning distance adjustment thanks to indicator scale
- Plug connector rotatable

Optical data		Functions	
Scanning distance	40 ... 300 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, blue, 450 nm	Indicator LED, yellow	Switching output indicator
Light spot size ²	5 x 5 mm ²	Indicator LED, red	Contamination indicator
		Scanning distance adjustment	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 35 mA ⁴	Enclosure rating	IP 67 ⁵
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	130 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: grey, 18 % reflectivity

² At scanning distance of 200 mm

³ Max. 10 % ripple, within U_B

⁴ At 24V DC

⁵ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
40 ... 300 mm	PNP, antivalent	Plug, M12x1, 4-pin	FT 50 BH-PAL4	572-51070

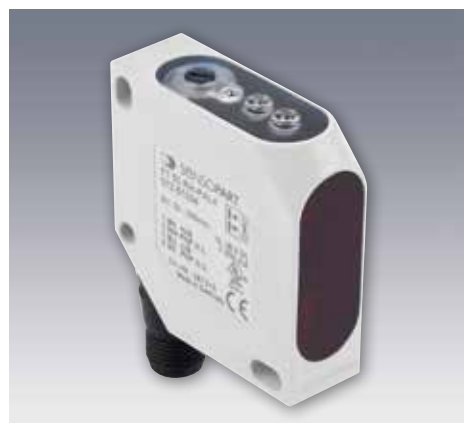
Wiring diagram for the PNP output stage of a 6N1 tube. The diagram shows the internal connections of the tube: $+U_B$ (1 BN) to the anode, Q (2 WH) to the control grid, Q (4 BK) to the screen grid, and $-U_B$ (3 BU) to the cathode. A PNP transistor symbol is shown connected to the control grid (2 WH) and screen grid (4 BK). The output is taken from the anode (1 BN).

154-00582

From Page A-4

FT 50 IH

Diffuse infrared sensor with background suppression



PRODUCT HIGHLIGHTS

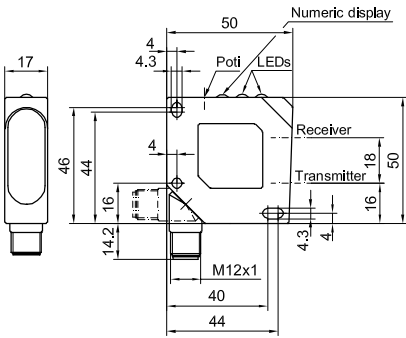
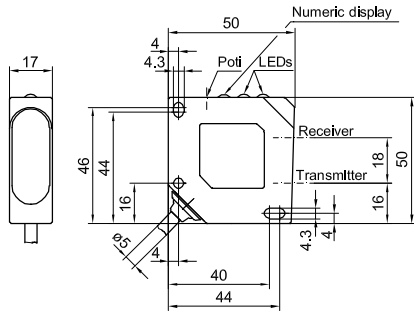
- Long scanning distance of 600 mm
- Precisely adjustable background suppression
- Simple scanning distance adjustment thanks to indicator scale
- Optional contamination output

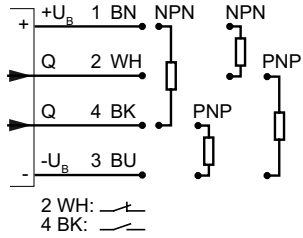
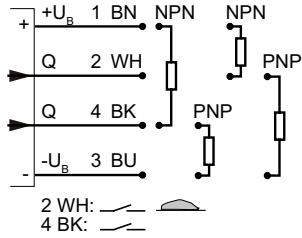
Optical data		Functions	
Scanning distance	150 ... 600 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, infrared, 880 nm	Indicator LED, yellow	Switching output indicator
Light spot size ²	20 x 20 mm ²	Indicator LED, red	Contamination indicator
Hysteresis ³	< 5 %	Scanning distance adjustment	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ⁴	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 70 mA ⁵	Enclosure rating	IP 67 ⁷
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 800 Hz	Weight (cable device)	130 g
Response time	625 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁶	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: grey, 18 % reflectivity ² At scanning distance of 400 mm ³ 18 % / 18 % ⁴ Max. 10 % ripple, within U_B ⁵ At 24 V DC ⁶ Without contamination output

⁷ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Contamination output	Part number	Article number
150 ... 600 mm	PNP, antivalent	Plug, M12x1, 4-pin	No	FT 50 IH-PAL4	572-51029
150 ... 600 mm	NPN, antivalent	Plug, M12x1, 4-pin	No	FT 50 IH-NAL4	572-51038
150 ... 600 mm	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 IH-PSVL4	572-51031
150 ... 600 mm	NPN (N.O.)	Plug, M12x1, 4-pin	Yes	FT 50 IH-NSVL4	572-51058
150 ... 600 mm	PNP, antivalent	Cable, 3 m, 4-wire	No	FT 50 IH-PAK4	572-51032
150 ... 600 mm	NPN, antivalent	Cable, 3 m, 4-wire	No	FT 50 IH-NAK4	572-51037
150 ... 600 mm	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 IH-PSVK4	572-51033
150 ... 600 mm	NPN (N.O.)	Cable, 3 m, 4-wire	Yes	FT 50 IH-NSVK4	572-51057

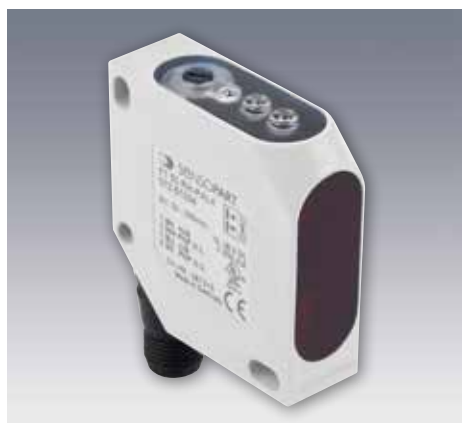
Plug connection	Cable connection
 <p>153-00061</p>	 <p>153-00060</p>

Connection, 4-pin	Connection, 4-pin with contamination output
 <p>154-00517</p>	 <p>154-00525</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FR 50 RL

Retro-reflective laser sensor



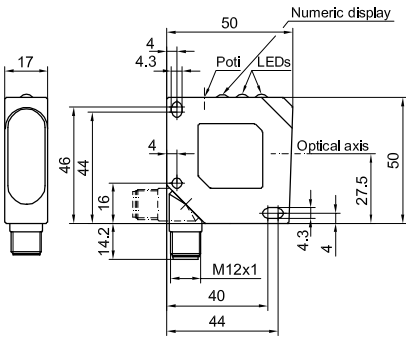
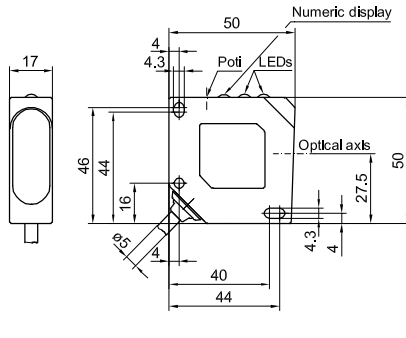
PRODUCT HIGHLIGHTS

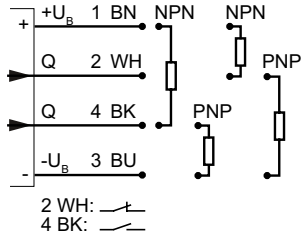
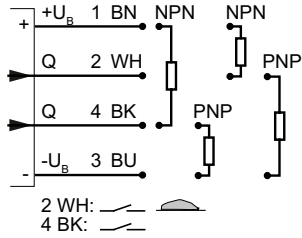
- Autocollimation principle for maximum precision even at long ranges
- No blind zone – detection from range of 0 mm
- Particularly suitable for detecting the smallest of objects
- High switching frequency of 2500 Hz
- Very small, easily visible laser light spot

Optical data		Functions	
Limit operating range	0 ... 25 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 20 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	Laser, red, 650 nm	Indicator LED, red	Contamination indicator
Light spot size	See table	Sensitivity adjustment	Via potentiometer
Laser Class (IEC 60825-1)	1		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 40 mA ³	Enclosure rating	IP 67 ⁵
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +45 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 2500 Hz	Weight (cable device)	130 g
Response time	200 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁴	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: R5/L reflector ² Max. 10 % ripple, within U_B ³ At 24V DC ⁴ Without contamination output ⁵ With connected IP 67 plug

Operating range	Switching output	Type of connection	Contamination output	Part number	Article number
0 ... 20 m	PNP, antivalent	Plug, M12x1, 4-pin	No	FR 50 RL-PAL4	571-50009
0 ... 20 m	NPN, antivalent	Plug, M12x1, 4-pin	No	FR 50 RL-NAL4	571-50011
0 ... 20 m	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FR 50 RL-PSVL4	571-50010
0 ... 20 m	NPN (N.O.)	Plug, M12x1, 4-pin	Yes	FR 50 RL-NSVL4	571-50012
0 ... 20 m	PNP, antivalent	Cable, 3 m, 4-wire	No	FR 50 RL-PAK4	571-50013
0 ... 20 m	NPN, antivalent	Cable, 3 m, 4-wire	No	FR 50 RL-NAK4	571-50015
0 ... 20 m	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FR 50 RL-PSVK4	571-50014
0 ... 20 m	NPN (N.O.)	Cable, 3 m, 4-wire	Yes	FR 50 RL-NSVK4	571-50016

Plug connection	Cable connection
 <p>153-00062</p>	 <p>153-00063</p>

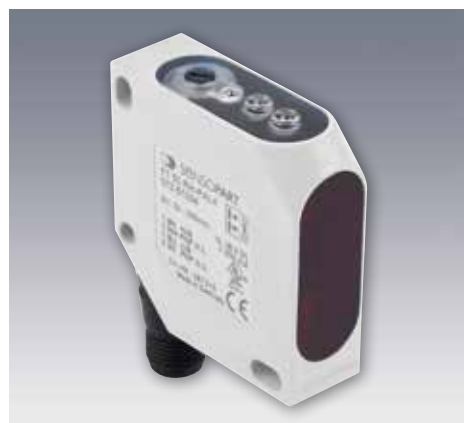
Connection, 4-pin	Connection, 4-pin with contamination output
 <p>154-00517</p>	 <p>154-00525</p>

Light spot size			
Operating range (m)	4	12	20
Light spot diameter (mm)	5	15	24

Accessories	
Reflectors	From Page A-18
Connection cables	From Page A-46
Brackets	From Page A-4

FR 50 R

Photoelectric retro-reflective sensor



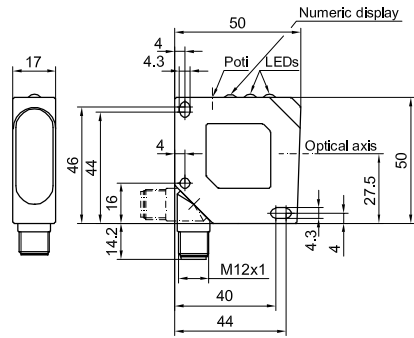
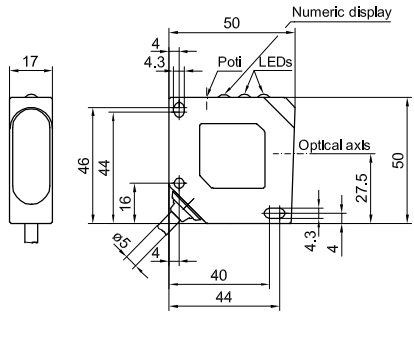
PRODUCT HIGHLIGHTS

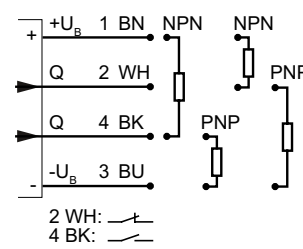
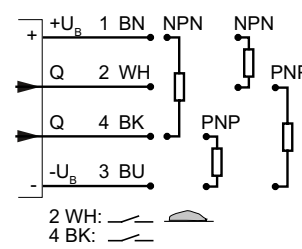
- Autocollimation principle for maximum precision even at long ranges
- No blind zone – detection from range of 0 mm
- Simple alignment thanks to easily visible light spot
- Plug connector rotatable

Optical data		Functions	
Limit operating range	0 ... 6 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 5.5 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Indicator LED, red	Contamination indicator
Light spot size	See table	Sensitivity adjustment	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ²	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 30 mA ³	Enclosure rating	IP 67 ⁵
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	130 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Connection, BK	N.O.		
Connection, WH ⁴	N.C.		
Contamination output, WH (optional)	N.O. (see selection table)		

¹ Reference material: RD8 reflector ² Max. 10 % ripple, within U_B ³ At 24 V DC ⁴ Without contamination output ⁵ With connected IP 67 plug

Operating range	Switching output	Type of connection	Contamination output	Part number	Article number
0 ... 5.5 m	PNP, antivalent	Plug, M12x1, 4-pin	No	FR 50 R-PAL4	571-50004
0 ... 5.5 m	NPN, antivalent	Plug, M12x1, 4-pin	No	FR 50 R-NAL4	571-50005
0 ... 5.5 m	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FR 50 R-PSVL4	571-50006
0 ... 5.5 m	NPN (N.O.)	Plug, M12x1, 4-pin	Yes	FR 50 R-NSVL4	571-50007
0 ... 5.5 m	PNP (N.C.)	Plug, M12x1, 4-pin	Yes	FR 50 R-POVL4	571-50033
0 ... 5.5 m	PNP, antivalent	Cable, 3 m, 4-wire	No	FR 50 R-PAK4	571-50000
0 ... 5.5 m	NPN, antivalent	Cable, 3 m, 4-wire	No	FR 50 R-NAK4	571-50001
0 ... 5.5 m	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FR 50 R-PSVK4	571-50002
0 ... 5.5 m	NPN (N.O.)	Cable, 3 m, 4-wire	Yes	FR 50 R-NSVK4	571-50003

Plug connection	Cable connection
 <p>153-00062</p>	 <p>153-00063</p>

Connection, 4-pin	Connection, 4-pin with contamination output
 <p>154-00517</p>	 <p>154-00525</p>

Light spot size		
Operating range (m)	0.1	0.5
Light spot size (mm)	15 x 10	Ø 15

Accessories	
Reflectors	From Page A-18
Connection cables	From Page A-46
Brackets	From Page A-4

FS/FE 50 I

Infrared through-beam sensor



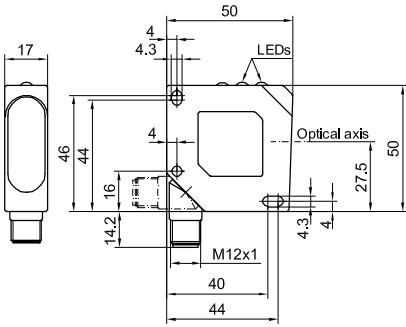
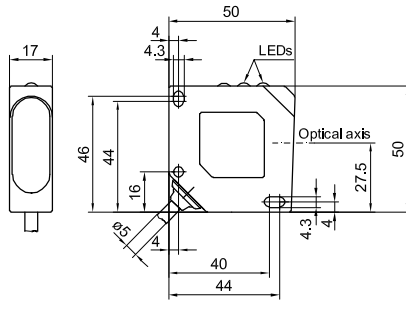
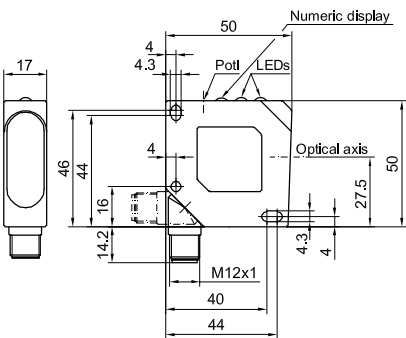
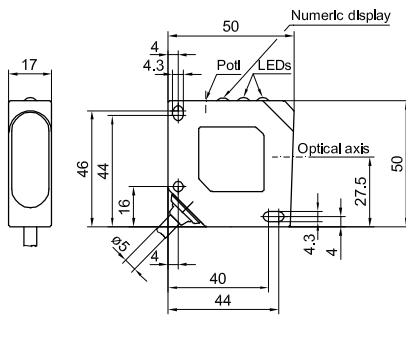
PRODUCT HIGHLIGHTS

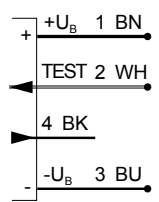
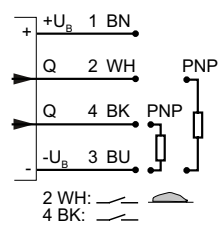
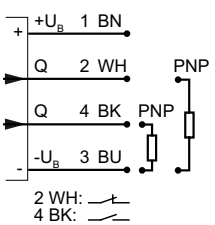
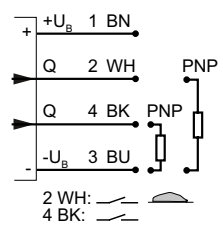
- Simple range adjustment thanks to indicator scale
- Test input for controlling function of the sensor pair
- Optional contamination output
- Plug connector rotatable

Optical data		Functions	
Limit operating range	0 ... 18 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 15 m	Indicator LED, yellow	Switching output indicator
Type of light	LED, infrared, 880 nm	Indicator LED, red (transmitter)	Operating voltage indicator (transmitter off)
		Indicator LED, red (receiver)	Contamination indicator
		Sensitivity adjustment (receiver)	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ¹	Dimensions	50 x 50 x 17 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ³
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C. (see selection table)	Weight (plug device)	40 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	130 g
Response time	500 μs	Vibration and impact resistance	EN 60947-5-2
Connection, BK (receiver)	N.O.		
Connection, WH ² (receiver)	N.C.		
Contamination output, WH (receiver; optional)	N.O. (see selection table)		
Control input, (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		

¹ Max. 10 % ripple, within U_B ² Without contamination output ³ With connected IP 67 plug

Operating range	Switching output	Type of connection	Contamination output	Part number	Article number
0 ... 15 m	PNP, antivalent	Plug, M12x1, 4-pin	No	FE 50 I-PAL4	573-52007
0 ... 15 m	PNP (N.O.)	Plug, M12x1, 4-pin	Yes	FE 50 I-PSVL4	573-52004
0 ... 15 m	—	Plug, M12x1, 4-pin	No	FS 50 I-L4	573-52006
0 ... 15 m	PNP, antivalent	Cable, 3 m, 4-wire	No	FE 50 I-PAK4	573-52003
0 ... 15 m	PNP (N.O.)	Cable, 3 m, 4-wire	Yes	FE 50 I-PSVK4	573-52005
0 ... 15 m	—	Cable, 3 m, 4-wire	No	FS 50 I-K4	573-52002

Plug connection (transmitter)	Cable connection (transmitter)
 <p>153-00206</p>	 <p>153-00064</p>
Plug connection (receiver)	Cable connection (receiver)
 <p>153-00062</p>	 <p>153-00063</p>

Connection, transmitter, 4-pin	Connection, receiver, 4-pin with contamination output
 <p>154-00315</p>	 <p>154-00526</p>
Connection, receiver, 4-pin	Connection, receiver, 4-pin with contamination output
 <p>154-00519</p>	 <p>154-00526</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

F 55 – New standards in a compact shape

The compact class with long ranges



TYPICAL F 55

- Glass-fibre-reinforced plastic (IP 69K & IP 67, Ecolab)
- Bright, easily visible, light spot with sharp contour even in daylight
- Precise background suppression and minimal black/white-shift
- User-friendly operation of all diffuse variants via electronic Teach-in button or control line
- Laser or LED options
- Two dovetail guides for simple sensor alignment
- Well thought-out mounting accessories

























SensoPart sets new standards in the compact class with its F 55 family of photoelectric sensors. The products in this series combine excellent performance data with a robust housing design and many user-friendly details. They guarantee reliable detection by means of focused laser light or red-light LED with precise background suppression.

The sensors of the F 55 series have a very high light intensity: the photoelectric diffuse sensor with background suppression, for example, reaches a scanning distance of up to 5000 mm. The bright, sharply contoured light spot is still easily visible even at

long distances in bright daylight, considerably simplifying commissioning.

The F 55 series covers all standard applications in industrial automation: whether for part detection in the automotive industry or for sorting tasks in machine construction – the sensors excel everywhere with their excellent performance.

7

F 55 – Product Overview						
	Type of light		Adjustment	Scanning distance / range	Special features	Page
Photoelectric diffuse sensors with background suppression						
FT 55- RLH	Laser		Potentiometer 	5 ... 800 mm		440
FT 55-RLH2	Laser		Potentiometer 	5 ... 1000 mm	Precise small-part detection at long scanning distances	442
FT 55-RLHP2	Laser		Teach-in 	0 ... 5000 mm	Very long scanning distances, IO-Link 	444
FT 55B-RH	LED		Potentiometer 	3 ... 800 mm		446
FT 55-RH	LED		Potentiometer 	3 ... 1200 mm		448
FT 55-BH	LED, blue		Potentiometer 	3 ... 1200 mm	BlueLight technology	450
FT 55-BH2	LED, blue		Potentiometer 	3 ... 1200 mm	BlueLight technology	450
Photoelectric diffuse sensors						
FT 55-RL	Laser		Teach-in 	5 ... 1200 mm	Detection of slightest grey value differences	452
FT 55-R	LED		Teach-in 	5 ... 2000 mm		454
Photoelectric retro-reflective sensors						
FR 55-RL	Laser		Teach-in 	0.3 ... 14 m		456
FR 55-R	LED		Teach-in 	0.3 ... 14 m		458
Photoelectric through-beam sensors						
FS/FE 55-RL	Laser		Teach-in 	0 ... 30 m		460
FS/FE 55-R	LED		Teach-in 	0 ... 25 m		462

FT 55-RLH

Diffuse laser sensor with background suppression



PRODUCT HIGHLIGHTS

- Precisely adjustable background suppression – reliable operation even with highly reflective and glossy backgrounds
- Particularly suitable for the detection of the smallest of objects
- Very small, easily visible laser light spot
- Precise scanning distance adjustment by means of potentiometer
- Plug and cable connection rotatable

Optical data		Functions	
Scanning distance	5 ... 800 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 655 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Scanning distance adjustment	Via potentiometer
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. via control input
		Default settings	Max. scanning distance (6 %)
Electrical data		Mechanical data	
Operating voltage, +U _B	12 ... 30V DC ²	Dimensions	50 × 50,1 × 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	125 g
Response time	500 μs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

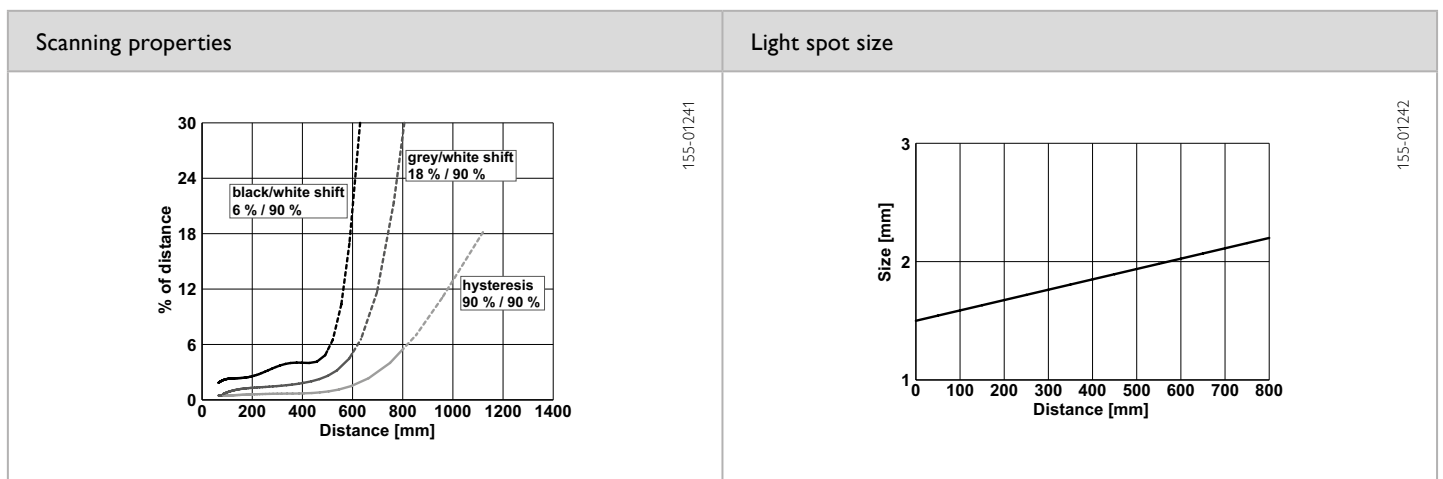
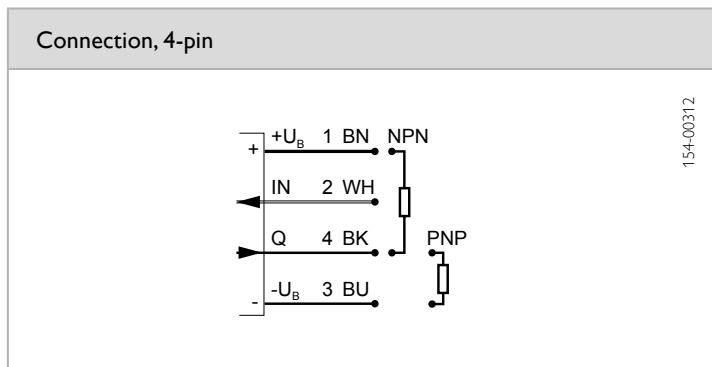
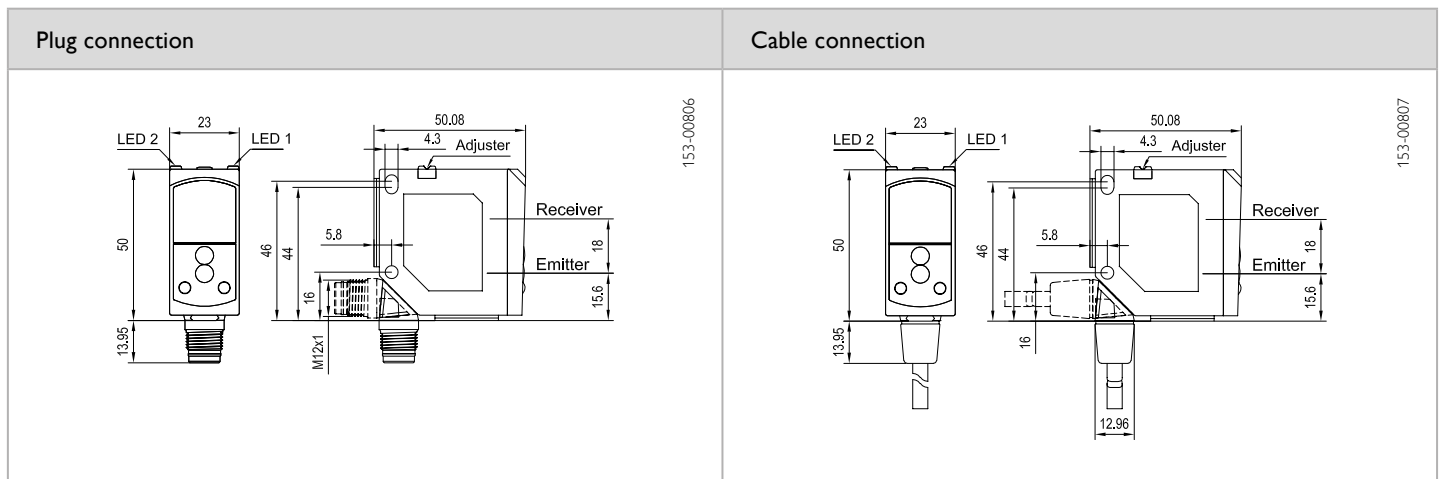
¹ Reference material: white, 90 % reflectivity

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 800 mm	PNP	Plug, M12x1, 4-pin	FT 55-RLH-PS-L4	623-11018
5 ... 800 mm	NPN	Plug, M12x1, 4-pin	FT 55-RLH-NS-L4	623-11019
5 ... 800 mm	PNP	Cable, 3 m, 4-wire	FT 55-RLH-PS-K4	623-11021
5 ... 800 mm	NPN	Cable, 3 m, 4-wire	FT 55-RLH-NS-K4	623-11022



Reference material	Detection range
White (90 %)	5 ... 800 mm
Grey (18 %)	10 ... 600 mm
Black (6 %)	30 ... 500 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-RLH2

Diffuse laser sensor with background suppression



PRODUCT HIGHLIGHTS

- Long scanning distance of 1 m combined with extremely accurate small-part detection
- Precisely adjustable background suppression – reliable operation even with highly reflective and glossy backgrounds
- Very small, easily visible laser light spot
- Precise scanning distance adjustment by means of potentiometer
- Integrated display window for scanning distance adjustment

Optical data		Functions	
Scanning distance	5 ... 1000 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 655 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Scanning distance adjustment	Via potentiometer
Laser Class (IEC 60825-1)	1	Adjustment possibilities	N.O./N.C. via control input
		Default settings	S _n = 500 mm (6 %)
Electrical data		Mechanical data	
Operating voltage, +U _B	12 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	125 g
Response time	500 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

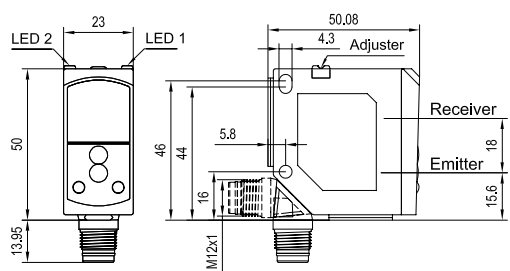
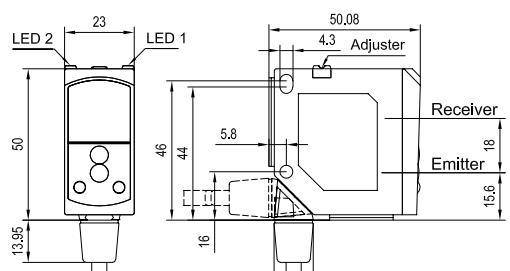
¹ Reference material: white, 90 % reflectivity

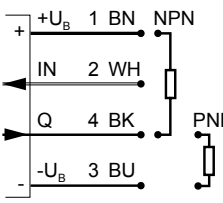
² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

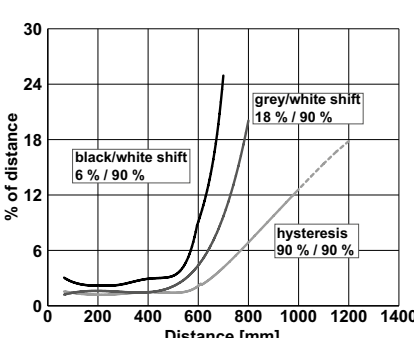
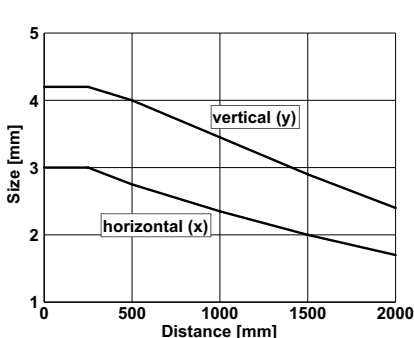
³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 1000 mm	PNP	Plug, M12x1, 4-pin	FT 55-RLH2-PS-L4	623-11006
5 ... 1000 mm	NPN	Plug, M12x1, 4-pin	FT 55-RLH2-NS-L4	623-11007
5 ... 1000 mm	PNP	Cable, 3 m, 4-wire	FT 55-RLH2-PS-K4	623-11009
5 ... 1000 mm	NPN	Cable, 3 m, 4-wire	FT 55-RLH2-NS-K4	623-11010

Plug connection	Cable connection
	

Connection, 4-pin


Scanning properties	Light spot size
	

Reference material	Detection range
White (90 %)	5 ... 1000 mm
Grey (18 %)	10 ... 800 mm
Black (6 %)	15 ... 700 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-RLHP2

Diffuse laser sensor with background suppression – Time-of-flight technology



PRODUCT HIGHLIGHTS

- For detection tasks with all object surfaces at high scanning distances
- Reliable object detection even with tilted objects and with bright, highly reflective or shiny backgrounds
- Compact housing for an easy integration
- Simple teach-in (also external)
- Clearly visible laser light spot (laser class 1) for an easy alignment and full eye safety

Optical data		Functions	
Scanning distance	0 ... 5 m (see selection table) ¹	Indicator LED 2 green	Operating voltage indicator
Hysteresis	20 mm	Indicator LED 2 yellow ²	Switching output indicator Q ₂
Black/white shift (6 % / 90 %)	≤ ± 40 mm	Indicator LED 1 yellow	Switching output indicator Q resp. Q ₁
Grey value shift (18 % / 90 %)	≤ ± 40 mm	Scanning distance adjustment	Via Teach-in Button and control input
Type of light	Laser, red 655 nm	Adjustment possibilities	N.O. / N.C. / antivalent ² via Teach-in Button and control input
Laser class (IEC 60825-1)	1	Default settings	3 m, N.O.
Electrical data		Mechanical data	
Operating voltage +U _B	18 ... 30V DC	Dimensions	50 x 50,1 x 23 mm
No-load current I ₀	≤ 60 mA	Enclosure rating	IP 67 & IP 69K ⁴
Output current I _e Q	≤ 100 mA	Material, housing	ABS
Protection circuits	Reverse polarity protection U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection class	2	Type of connection	See selection table
Power On Delay	< 5 s	Ambient temperature: operation	-40 ... +60 °C ⁵
Switching output Q	1 x Auto-Detect (PNP/NPN) ³ 2 x Auto-Detect (PNP/NPN) ³	Ambient temperature: storage	-40 ... +80 °C
Output function	N.O./N.C. / antivalent ²	Weight (plug device)	42 g
Switching frequency f (ti/tp 1:1) Q	≤ 500 Hz	Resistance to vibration and impacts	EN 60947-5-2
Response time Q	1 ms	IO-Link	
Temperature drift	< 2 mm / K	Communication mode	COM 2
Warm-up time	20 min.	Min. cycle time	2.3 ms
Control input IN	+U _B = Teach-in -U _B = button locked Open = normal operation	SIO mode	compatible
		Process bit length	16 Bit
		Specification	1.1

¹ Reference material 90 % reflectivity

² For variant FT 55-RLHP2-2PNS-L5

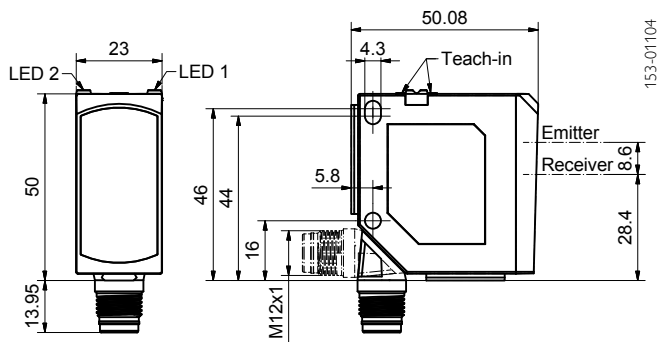
³ Auto-Detect: Automatic selection of PNP or NPN by the sensor; PNP or NPN can be fixed

⁴ With connected IP 67 / IP 69K plug

⁵ UL: max. +45 °C

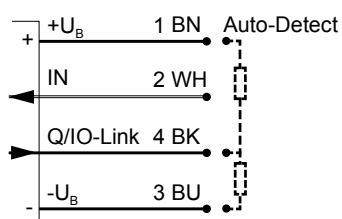
Scanning distance	Switching output	Type of connection	Part Number	Article number
0 ... 5 m	1 x Auto-Detect	Plug, M12x1, 4-pin, IO-Link	FT 55-RLHP2-PNSL-L4	623-11038
0 ... 5 m	2 x Auto-Detect	Plug, M12x1, 5-pin, IO-Link	FT 55-RLHP2-2PNSL-L5	623-11039

Plug connection⁴



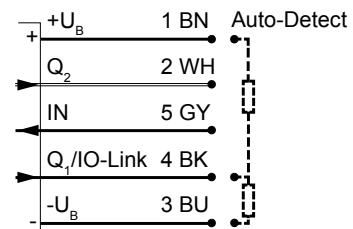
⁴ FT 55-RLHP2-PNS-L4 with a teach-in button

Connection, 4-pin, Auto-Detect



154-00566

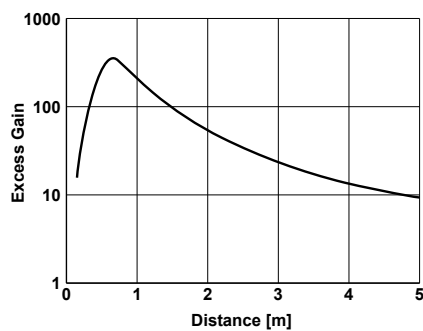
Connection, 5-pin, Auto-Detect



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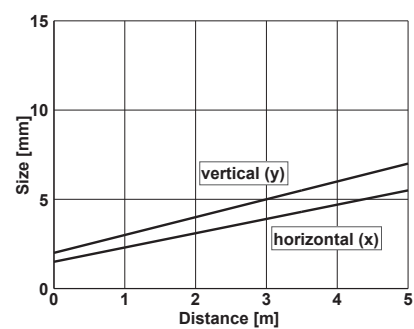
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Scanning properties



155-01838

Light spot size



155-01741

Reference material	Scanning distance
White (90 %)	0 ... 5 m
Grey (18 %)	0 ... 5 m
Black (6 %)	0.05... 3 m

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55B-RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Precisely adjustable background suppression
- Reliable switching despite differing object colors and surfaces
- Simple alignment thanks to easily visible light spot
- Plug and cable connection rotatable

Optical data		Functions	
Scanning distance	3 ... 800 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 640 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Scanning distance adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input
		Default settings	Max. scanning distance (6 %)
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable)	125 g
Response time	830 μs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

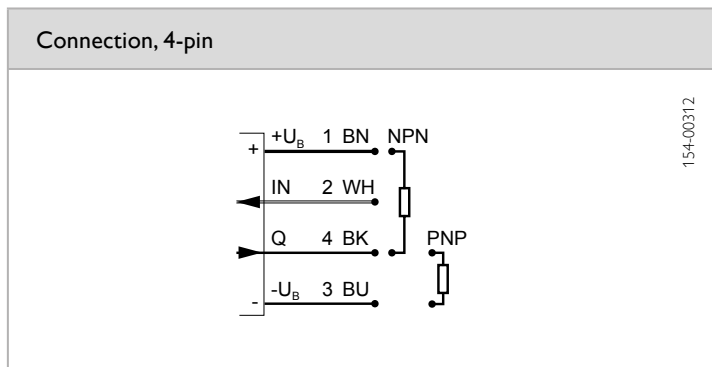
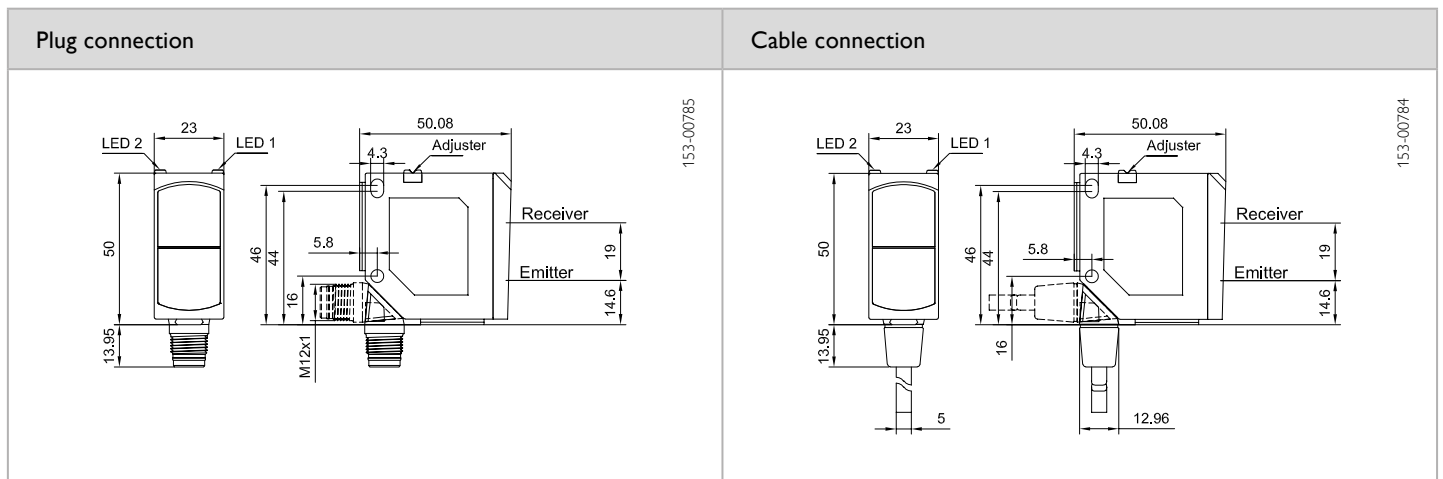
¹ Reference material: white, 90 % reflectivity

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

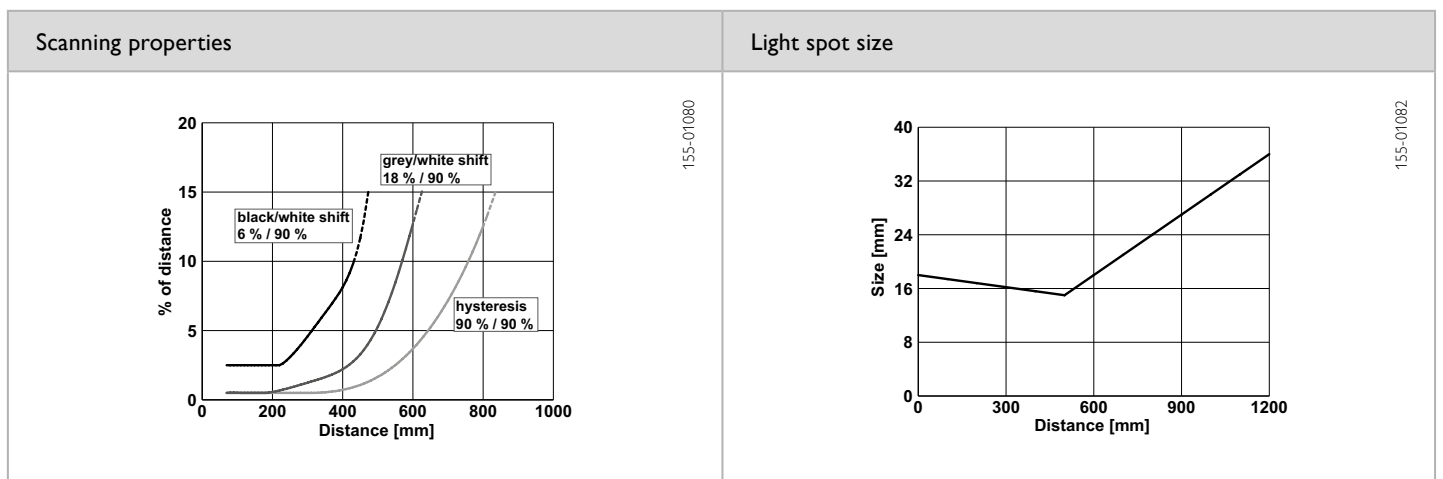
³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
3 ... 800 mm	PNP	Plug, M12x1, 4-pin	FT 55B-RH-PS-L4	623-11012
3 ... 800 mm	NPN	Plug, M12x1, 4-pin	FT 55B-RH-NS-L4	623-11013
3 ... 800 mm	PNP	Cable 3 m, 4-wire	FT 55B-RH-PS-K4	623-11014
3 ... 800 mm	NPN	Cable 3 m, 4-wire	FT 55B-RH-NS-K4	623-11015



7



Reference material	Detection range
White (90 %)	3 ... 800 mm
Grey (18 %)	5 ... 600 mm
Black (6 %)	15 ... 450 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Long scanning distance of 1.20 m
- Precisely adjustable background suppression – reliable operation even with highly reflective and glossy backgrounds
- Reliable suppression of ambient light, such as sunlight and halogen lamps
- Precise scanning distance adjustment by means of potentiometer

Optical data		Functions	
Scanning distance	3 ... 1200 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 640 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Scanning distance adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input
		Default settings	S _n = 500 mm (6 %)
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable device)	125 g
Response time	830 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

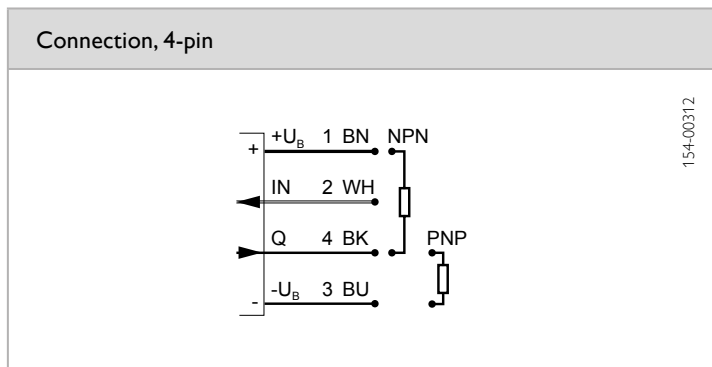
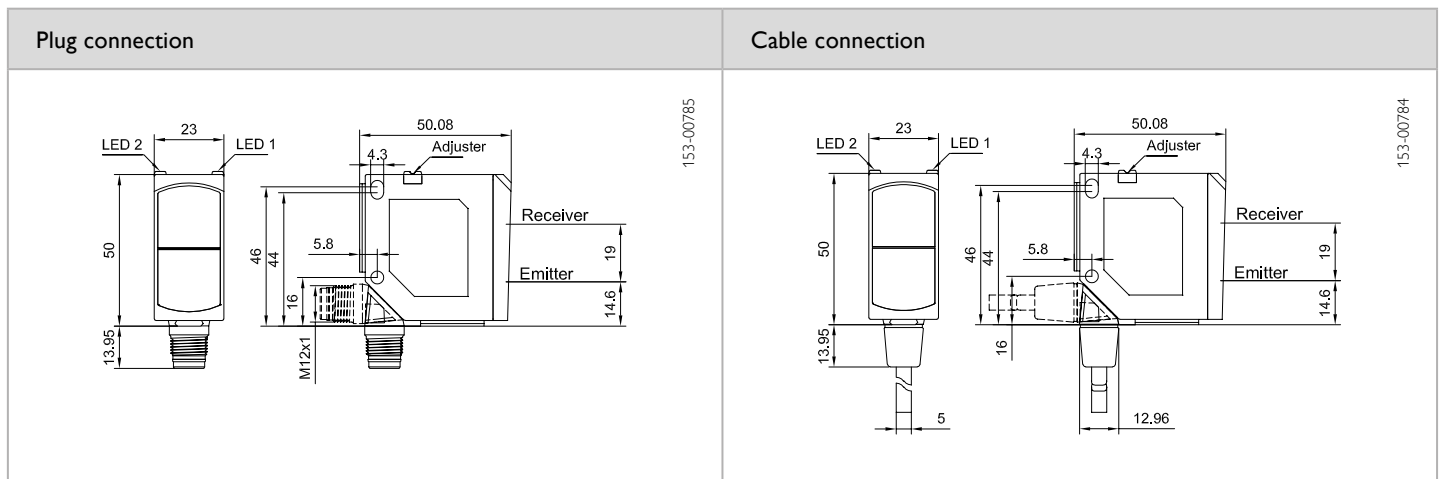
¹ Reference material: white, 90 % reflectivity

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

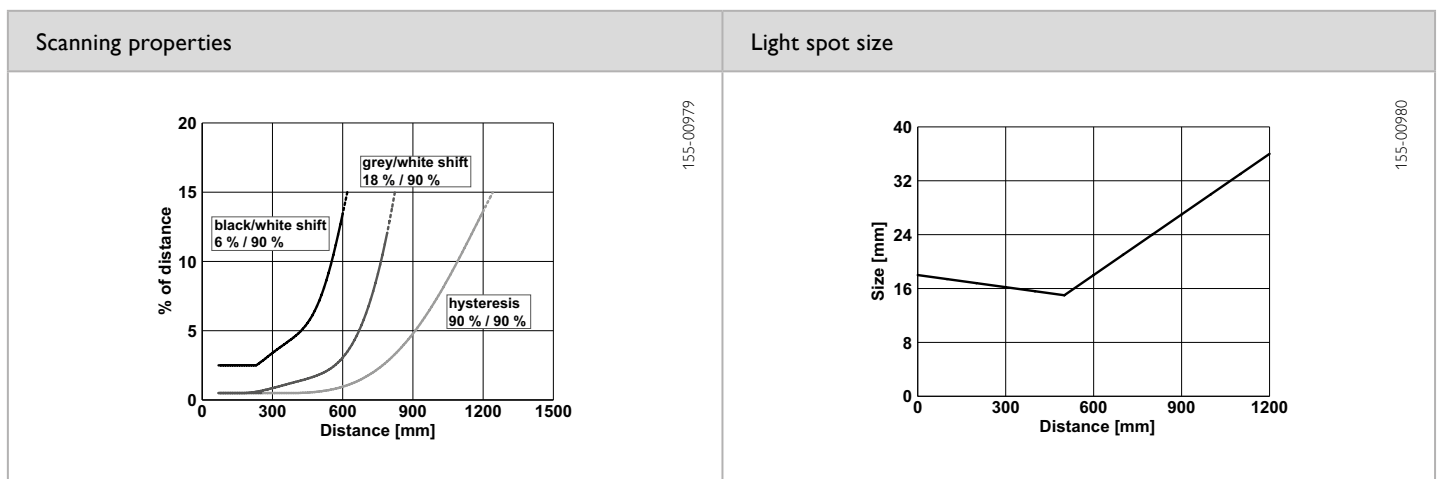
³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
3 ... 1200 mm	PNP	Plug, M12x1, 4-pin	FT 55-RH-PS-L4	623-11000
3 ... 1200 mm	NPN	Plug, M12x1, 4-pin	FT 55-RH-NS-L4	623-11001
3 ... 1200 mm	PNP	Cable, 3 m, 4-wire	FT 55-RH-PS-K4	623-11003
3 ... 1200 mm	NPN	Cable, 3 m, 4-wire	FT 55-RH-NS-K4	623-11004



7



Reference material	Detection range
White (90 %)	3 ... 1200 mm
Grey (18 %)	5 ... 800 mm
Black (6 %)	10 ... 600 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-BH(2)

BlueLight-Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Long scanning distance of 1.2 m
- BlueLight technology with precisely adjustable background suppression – reliable operation even with highly reflective and glossy backgrounds
- Precise scanning distance adjustment by means of potentiometer
- Reliable detection of highly transparent or strongly light-absorbing objects
- Reliable detection even with angles of up to 90°

Optical data		Functions	
Scanning distance	3 ... 1200 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, blue, 450 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Scanning distance adjustment	Via potentiometer
Ambient light	EN 60947-5-2	Adjustment possibilities	N.O./N.C. via control input
		Default settings	S _n = 500 mm (6 %)
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable device)	125 g
Response time	830 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = N.C. -U _B / Open = N.O.		

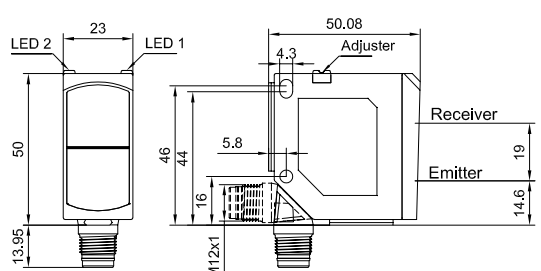
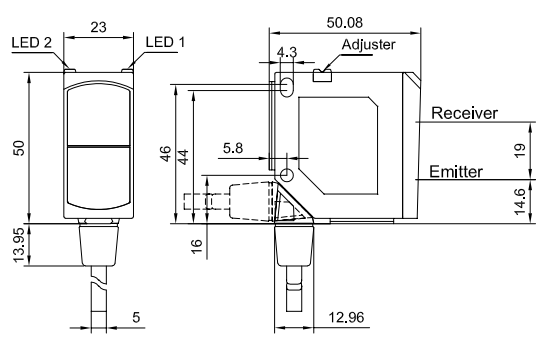
¹ Reference material: white, 90 % reflectivity

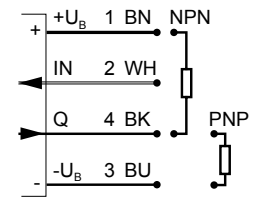
² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

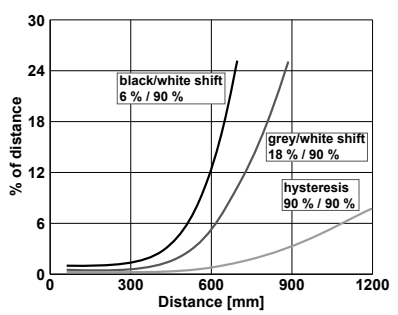
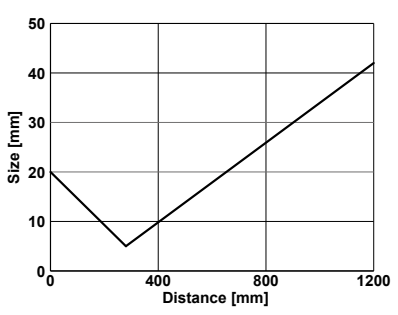
³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
3 ... 1200 mm	PNP	Plug, M12x1, 4-pin	FT 55-BH-PS-L4	623-11036
3 ... 1200 mm	NPN	Plug, M12x1, 4-pin	FT 55-BH-NS-L4	623-11037
3 ... 1200 mm	PNP	Plug, M12x1, 4-pin	FT 55-BH2-PS-L4	623-11041
3 ... 1200 mm	NPN	Plug, M12x1, 4-pin	FT 55-BH2-NS-L4	623-11042

Plug connection	Cable connection
	

Connection, 4-pin


Scanning properties	Light spot size
	

Reference material	Detection range
White (90 %)	3 ... 1200 mm
Grey (18 %)	5 ... 750 mm
Black (6 %)	10 ... 600 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-RL

Diffuse laser sensor



PRODUCT HIGHLIGHTS

- Differentiation of even the slightest of grey value differences
- Sensor adjustment via teach-in and control input
- Very small, easily visible laser light spot
- Plug and cable connection rotatable

Optical data		Functions	
Scanning distance	5 ... 1200 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 655 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Sensitivity adjustment	Via Teach-in button and control input
Laser Class (IEC 60825-1)	1	Teach-in modes	Mode 1: during running process
Hysteresis	≤ 15 %	Adjustment possibilities	Mode 2: during standing process
		Default settings	N.O./N.C. via Teach-in button and control input
			Button lock via control input
			Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable device)	125 g
Response time	830 μs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = teach-in -U _B = button locked Open = normal operation		

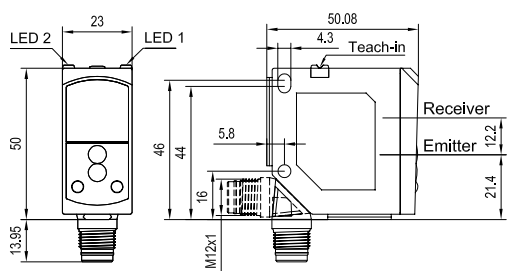
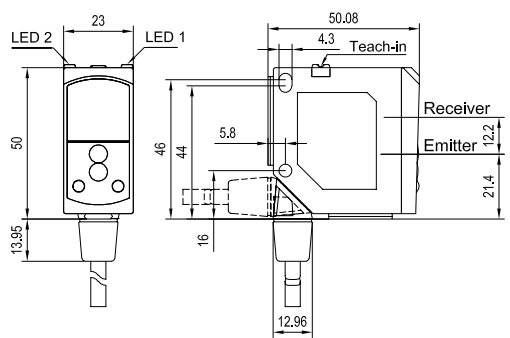
¹ Reference material: white, 90 % reflectivity

² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

³ With connected IP 67 / IP 69K plug

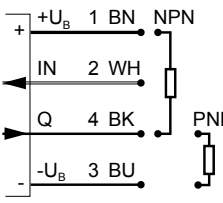
⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 1200 mm	PNP	Plug, M12x1, 4-pin	FT 55-RL-PS-L4	622-21006
5 ... 1200 mm	NPN	Plug, M12x1, 4-pin	FT 55-RL-NS-L4	622-21007
5 ... 1200 mm	PNP	Cable, 3 m, 4-wire	FT 55-RL-PS-K4	622-21009
5 ... 1200 mm	NPN	Cable, 3 m, 4-wire	FT 55-RL-NS-K4	622-21010

Plug connection	Cable connection
	

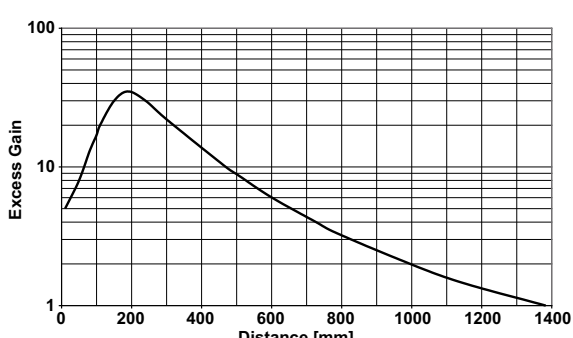
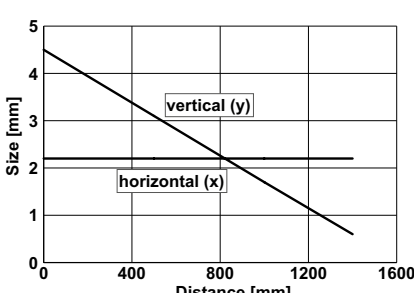
153-00848

153-00849

Connection, 4-pin


154-00312

7

Functional reserves	Light spot size
	

155-01238

155-01239

Reference material	Detection range
White (90 %)	5 ... 1200 mm
Grey (18 %)	10 ... 700 mm
Black (6 %)	100 ... 400 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 55-R

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Differentiation of even the slightest of grey value differences
- Sensor adjustment via teach-in and control input
- Simple alignment thanks to easily visible light spot
- Plug and cable connection rotatable

Optical data		Functions	
Scanning distance	5 ... 2000 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	LED, red, 640 nm	Indicator LED, yellow	Switching output indicator / contamination indicator
Light spot size	See diagram	Sensitivity adjustment	Via Teach-in button and control input
		Teach-in modes	Mode 1: during running process
		Adjustment possibilities	Mode 2: during standing process
		Default settings	N.O./N.C. via Teach-in button and control input
			Button lock via control input
			Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50,1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable device)	125 g
Response time	830 μs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = teach-in -U _B = button locked Open = normal operation		

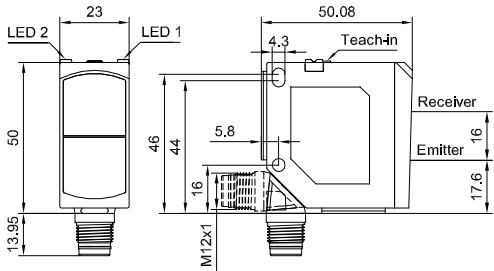
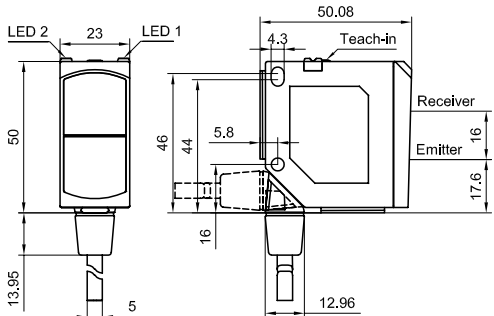
¹ Reference material: white, 90 % reflectivity

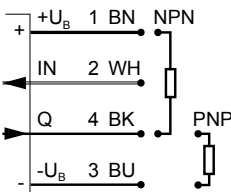
² Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz

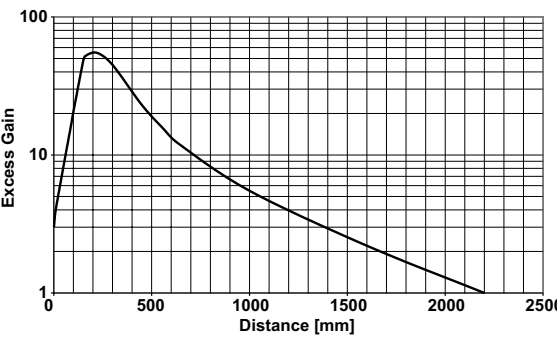
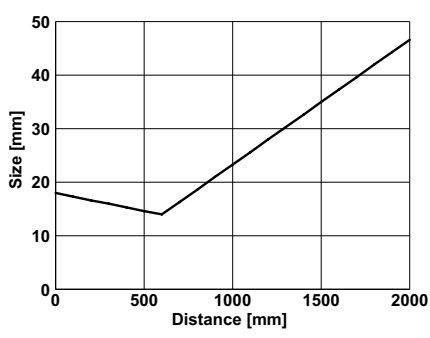
³ With connected IP 67 / IP 69K plug

⁴ UL: max. +45 °C

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 2000 mm	PNP	Plug, M12x1, 4-pin	FT 55-R-PS-L4	622-21000
5 ... 2000 mm	NPN	Plug, M12x1, 4-pin	FT 55-R-NS-L4	622-21001
5 ... 2000 mm	PNP	Cable, 3 m, 4-wire	FT 55-R-PS-K4	622-21003
5 ... 2000 mm	NPN	Cable, 3 m, 4-wire	FT 55-R-NS-K4	622-21004

Plug connection	Cable connection
	

Connection, 4-pin


Functional reserves	Light spot size
	

Reference material	Detection range
White (90 %)	5 ... 2000 mm
Grey (18 %)	10 ... 1200 mm
Black (6 %)	90 ... 600 mm

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FR 55-RL

Retro-reflective laser sensor



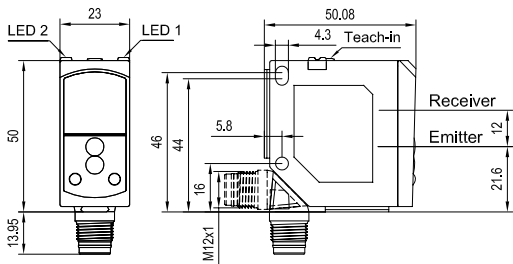
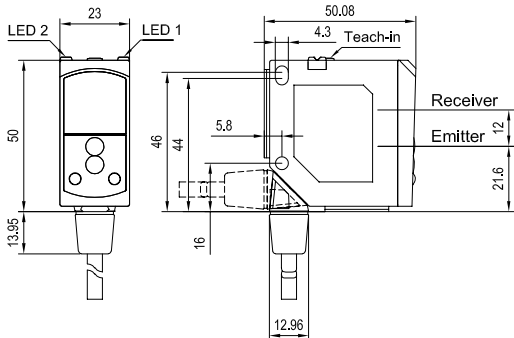
PRODUCT HIGHLIGHTS

- Particularly suitable for the detection of the smallest of objects – smallest detectable part < 2 mm
- Bright, precise laser light spot in Laser Class 1
- Suitable for a wide variety of different reflectors
- Sensor adjustment via teach-in and control input

Optical data		Functions	
Limit range	0.3 ... 14 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.3 ... 12 m ¹	Indicator LED, yellow	Switching output indicator / contamination indicator
Type of light	Laser, red, 655 nm	Sensitivity adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Laser Class (IEC 60825-1)	1	Adjustment possibilities	Mode 2: during standing process
Polarising filter	Yes	Default settings	N.O./N.C. via Teach-in button and control input
			Button lock via control input
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50.1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 2000 Hz	Weight (cable device)	125 g
Response time	250 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = teach-in - U _B = button locked Open = normal operation		

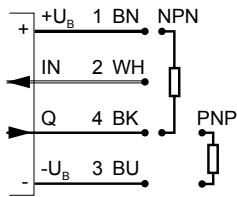
¹ Reference material: R5/L reflector ² Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz ³ With connected IP 67 / IP 69K plug ⁴ UL: max. +45 °C

Operating range	Switching output	Type of connection	Part number	Article number
0.3 ... 12 m	PNP	Plug, M12x1, 4-pin	FR 55-RL-PS-L4	621-11006
0.3 ... 12 m	NPN	Plug, M12x1, 4-pin	FR 55-RL-NS-L4	621-11007
0.3 ... 12 m	PNP	Cable, 3 m, 4-wire	FR 55-RL-PS-K4	621-11009
0.3 ... 12 m	NPN	Cable, 3 m, 4-wire	FR 55-RL-NS-K4	621-11010

Plug connection	Cable connection
	

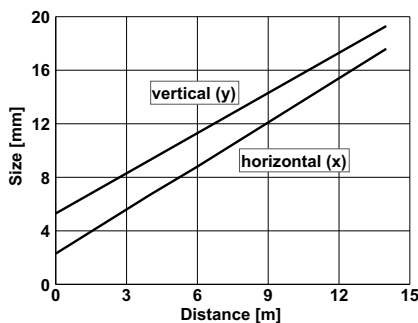
153-00804

153-00805

Connection, 4-pin


154-00312

7

Light spot size


155-01114

Reflector / Reflective foil*	Operating range
R5/L	0.3 ... 12 m
RF-100 KL*	0.2 ... 6 m

Accessories	
Reflectors	From Page A-18
Connection cables	From Page A-46
Brackets	From Page A-4

FR 55-R

Photoelectric retro-reflective sensor



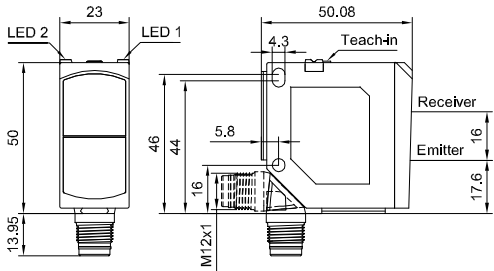
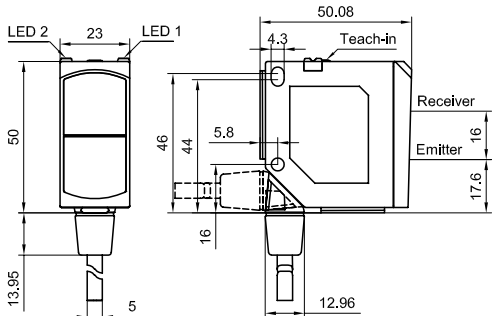
PRODUCT HIGHLIGHTS

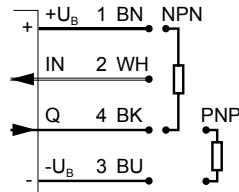
- Simple alignment thanks to easily visible light spot
- Suitable for a wide variety of different reflectors
- Sensor adjustment via teach-in and control input
- Plug and cable connection rotatable

Optical data		Functions	
Limit range	0.3 ... 14 m ¹	Indicator LED, green	Operating voltage indicator
Operating range	0.3 ... 12 m ¹	Indicator LED, yellow	Switching output indicator / contamination indicator
Type of light	LED, red, 640 nm	Sensitivity adjustment	Via Teach-in button and control input
Light spot size	See diagram	Teach-in modes	Mode 1: during running process
Polarising filter	Yes	Adjustment possibilities	Mode 2: during standing process
		Default settings	N.O./N.C. via Teach-in button and control input
			Button lock via control input
			S _n = 8 m and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	50 x 50.1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ⁴
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 600 Hz	Weight (cable device)	125 g
Response time	830 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN	+U _B = teach-in -U _B = button locked Open = normal operation		

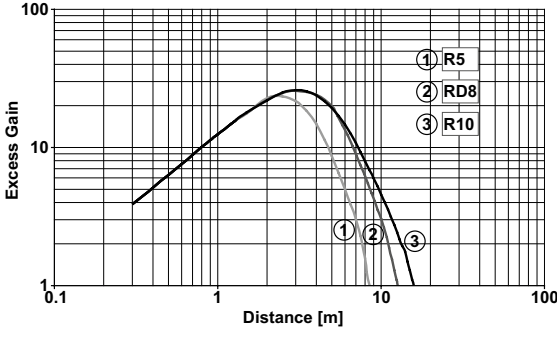
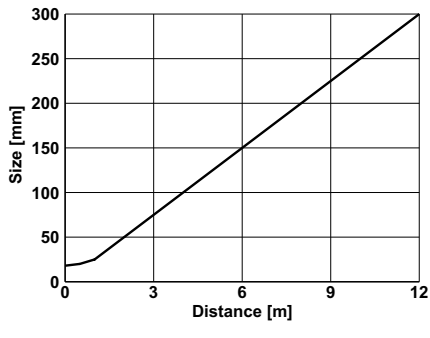
¹ Reference material: R10 reflector ² Max. 10 % ripple, within U_B ~ 50 Hz / 100 Hz ³ With connected IP 67 / IP 69K plug ⁴ UL: max. +45 °C

Operating range	Switching output	Type of connection	Part number	Article number
0.3 ... 12 m	PNP	Plug, M12x1, 4-pin	FR 55-R-PS-L4	621-11000
0.3 ... 12 m	NPN	Plug, M12x1, 4-pin	FR 55-R-NS-L4	621-11001
0.3 ... 12 m	PNP	Cable, 3 m, 4-wire	FR 55-R-PS-K4	621-11003
0.3 ... 12 m	NPN	Cable, 3 m, 4-wire	FR 55-R-NS-K4	621-11004

Plug connection	Cable connection
 <p>153-00782</p>	 <p>153-00783</p>

Connection, 4-pin
 <p>154-00312</p>

7

Functional reserves	Light spot size
 <p>155-00985</p>	 <p>155-00984</p>

Reflector / Reflective foil*	Operating range	Accessories
R10	0.3 ... 12 m	Reflectors
RD8	0.3 ... 10 m	Connection cables
R5	0.3 ... 6 m	Brackets
RF-100 KL*	0.25 ... 6 m	

From Page A-18
From Page A-46
From Page A-4

FS/FE 55-RL

Through-beam laser sensor



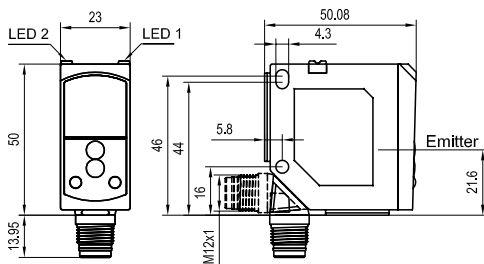
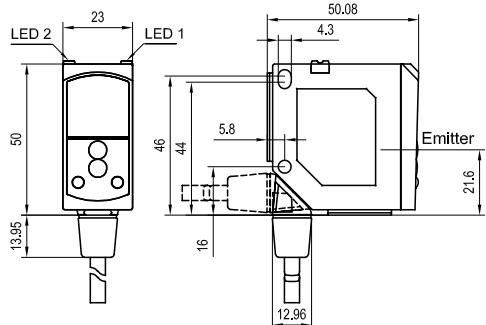
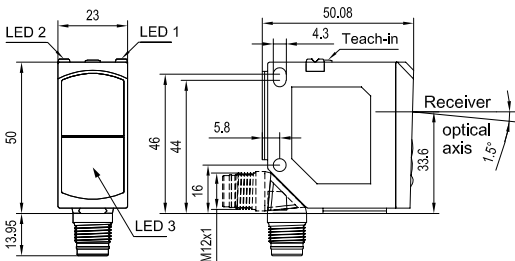
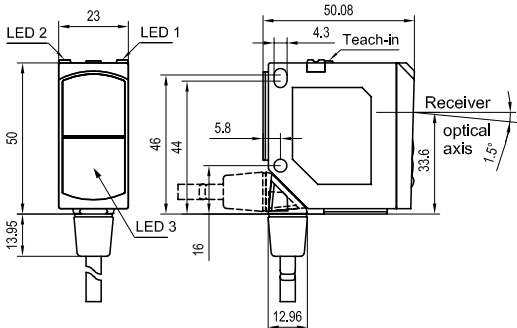
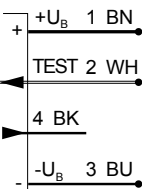
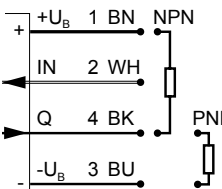
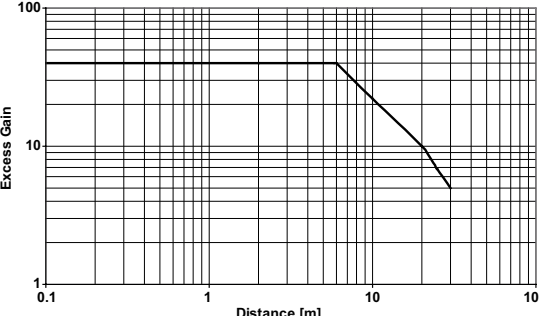
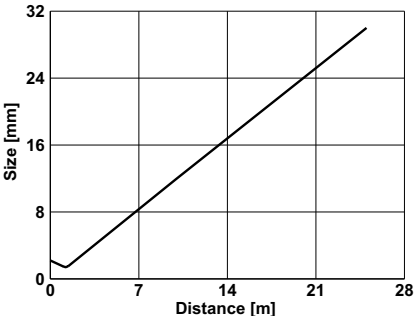
PRODUCT HIGHLIGHTS

- Long range combined with precise laser light spot for extremely accurate small-part detection
- High switching frequency for the reliable detection of even the most rapid processes
- Sensor adjustment via teach-in and control input
- Plug and cable connection rotatable

Optical data		Functions	
Limit range	0 ... 30 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 25 m	Indicator LED, yellow	Switching output indicator / contamination indicator
Type of light	Laser, red, 655 nm	Indicator LED, red (receiver)	Alignment indicator
Light spot size	See diagram	Sensitivity adjustment (receiver)	Via Teach-in button and control input
Laser Class (IEC 60825-1)	1	Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities (receiver)	N.O./N.C. via Teach-in button and control input Button lock via control input
		Default settings	Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	50 x 50.1 x 23 mm
No-load current, I ₀	≤ 30mA	Enclosure rating	IP 69K & IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ³
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 3500 Hz	Weight (cable device)	125 g
Response time	140 µs	Vibration and impact resistance	EN 60947-5-2
Control input, IN (receiver)	+U _B = teach-in -U _B = button locked Open = normal operation		
Control input, TEST (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		

¹ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ² With connected IP 67 / IP 69K plug ³ UL: max. +45 °C

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 25 m	PNP	Plug, M12x1, 4-pin	FE 55-RL-PS-L4	620-21006
0 ... 25 m	NPN	Plug, M12x1, 4-pin	FE 55-RL-NS-L4	620-21007
0 ... 25 m	—	Plug, M12x1, 4-pin	FS 55-RL-L4	620-11002
0 ... 25 m	PNP	Cable, 3 m, 4-wire	FE 55-RL-PS-K4	620-21009
0 ... 25 m	NPN	Cable, 3 m, 4-wire	FE 55-RL-NS-K4	620-21010
0 ... 25 m	—	Cable, 3 m, 4-wire	FS 55-RL-K4	620-11003

Plug connection (transmitter)		Cable connection (transmitter)	
			
153-00808		153-00809	
Plug connection (receiver)		Cable connection (receiver)	
			
153-00812		153-00813	
Connection, transmitter, 4-pin		Connection, receiver, 4-pin	
			
154-00315		154-00312	
Functional reserves		Light spot size	
			
155-01138		155-01139	
Accessories			
Connection cables		From Page A-46	
		Brackets	
		From Page A-4	

FS/FE 55-R

Photoelectric through-beam sensor



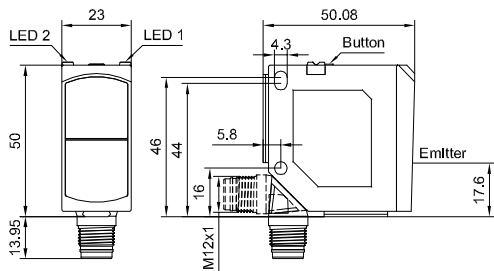
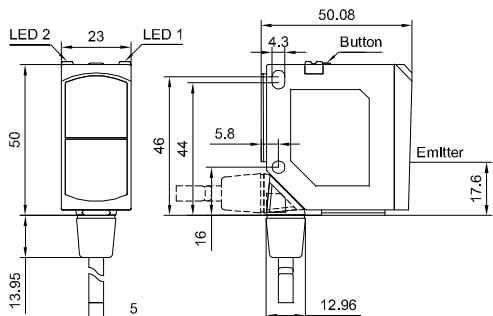
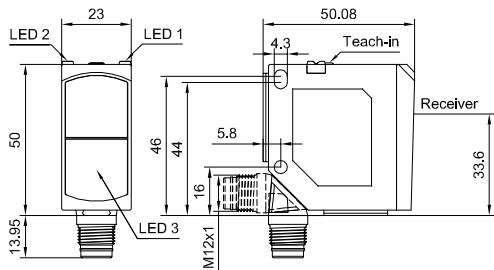
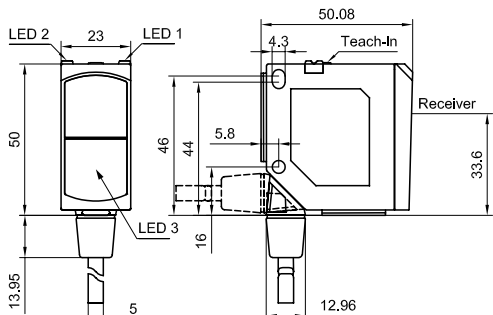
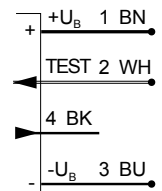
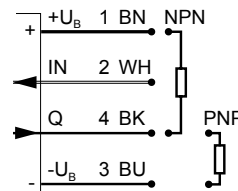
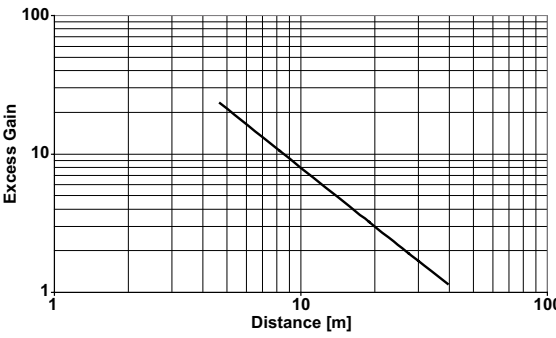

PRODUCT HIGHLIGHTS

- Alignment indicator and easily visible light spot for simple alignment of the through-beam system
- Test input to check sensor pair function
- Sensor adjustment via teach-in and control input
- Plug and cable connection rotatable

Optical data		Functions	
Limit range	0 ... 25 m	Indicator LED, green	Operating voltage indicator
Operating range	0 ... 20 m	Indicator LED, yellow	Switching output indicator / contamination indicator
Type of light	LED, red, 640 nm	Indicator LED, red (receiver)	Alignment indicator
Light spot size	See diagram	Sensitivity adjustment (receiver)	Via Teach-in button and control input
		Teach-in modes	Mode 1: during running process Mode 2: during standing process
		Adjustment possibilities (receiver)	N.O./N.C. via Teach-in button and control input
		Default settings	Button lock via control input
			Max. range and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	50 x 50.1 x 23 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 69K & IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	PC-ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	< 300 ms	Ambient temperature: operation	-20 ... +60 °C ³
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (plug device)	35 g
Switching frequency, f (ti/tp 1:1)	≤ 500 Hz	Weight (cable device)	125 g
Response time	1 ms	Vibration and impact resistance	EN 60947-5-2
Control input, IN (receiver)	+U _B = teach-in -U _B = button locked Open = normal operation		
Control input, TEST (transmitter)	+U _B = Test (transmitter off) -U _B / Open = normal operation		

¹ Max. 10 % ripple, within U_B, ~ 50 Hz / 100 Hz ² With connected IP 67 / IP 69K plug ³ UL: max. +45 °C


Operating range	Switching output	Type of connection	Part number	Article number
0 ... 20 m	PNP	Plug, M12x1, 4-pin	FE 55-R-PS-L4	620-21000
0 ... 20 m	NPN	Plug, M12x1, 4-pin	FE 55-R-NS-L4	620-21001
0 ... 20 m	—	Plug, M12x1, 4-pin	FS 55-R-L4	620-11000
0 ... 20 m	PNP	Cable, 3 m, 4-wire	FE 55-R-PS-K4	620-21003
0 ... 20 m	NPN	Cable, 3 m, 4-wire	FE 55-R-NS-K4	620-21004
0 ... 20 m	—	Cable, 3 m, 4-wire	FS 55-R-K4	620-11001

Plug connection (transmitter)		Cable connection (transmitter)	
			
Plug connection (receiver)		Cable connection (receiver)	
			
Connection, transmitter, 4-pin		Connection, receiver, 4-pin	
			
Functional reserves		Light spot size	
			
Accessories			
Connection cables	From Page A-46	Brackets	From Page A-4

F 88 – family of photoelectric sensors for harsh environmental conditions

The strong and solid series



 made in Germany

TYPICAL F 88

- Very long ranges and scanning distances
- PNP or NPN variants with 2 switching outputs or relay with time function
- AC/DC devices with clamping space
- Simple adjustment via potentiometer
- Robust plastic housings
- Additional dovetail slot for simple mounting
- Well thought-out mounting accessories
- UL-certification










Above all else, the sensors of the F 88 series are robust and dependable! Their high system reserves guarantee reliable detection even in critical industrial environments. An F 88 fears neither dust and dirt nor vibrations, and the stable housing/plug unit is designed for these conditions.

The high-level light performance can be seen in the generously proportioned detection ranges: the FT 88 scanner with background suppression even “sees” objects at a distance of 700 mm, while the FS/FE 88 photoelectric through-beam sensor manages a range of 65 m. With these performance data, the F 88 series can be used in many demanding applications in sectors such as the automotive industry, wood processing or in mechanical engineering.

The robust sensors are also ideally suited for heavy industry as well as for protecting gates and doors.

The sensors of the F 88 series are also generously proportioned when it comes to signal outputs: they have two switching outputs (PNP or NPN), and a variant with relay output and time function is also available. The right output is therefore available for every supply voltage and the sensor offers flexible adaptation to operating conditions. User-friendly sensor mounting – with dovetail slot and well thought-out mounting accessories – is also typical SensoPart. There is thus something for almost every user requirement!

7

F 88 – Product Overview					
	Type of light	Adjustment	Scanning distance / range	Special features	Page
Photoelectric diffuse sensors with background suppression					
FT 88-RH	LED	Potentiometer 	700 mm	PNP, NPN	466
FT 88-RH	LED	Potentiometer 	700 mm	Relay output	468
FT 88-IH	Infrared	Potentiometer 	2 m	PNP, NPN	470
FT 88-IH	Infrared	Potentiometer 	2 m	Relay output	472
Photoelectric diffuse sensor					
FT 88-R	LED	Potentiometer 	2 m	PNP, NPN	474
Photoelectric retro-reflective sensors					
FR 88-R	LED	Potentiometer 	12 m	PNP, NPN	476
FR 88-R	LED	Potentiometer 	12 m	Relay output	478
Photoelectric through-beam sensors					
FS/FE 88-R	LED	Potentiometer 	30 m / 65 m	PNP, NPN	480
FS/FE 88-R	LED	Potentiometer 	30 m / 65 m	Relay output	482

FT 88-RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

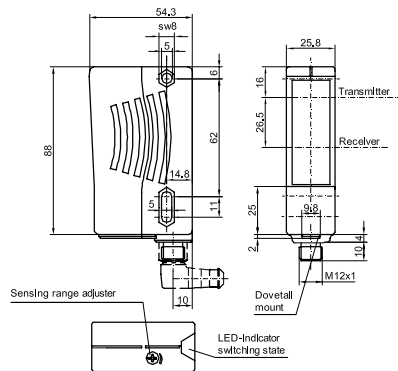
- Long scanning distance of 700 mm
- Precise background suppression
- Antivalent switching output

Optical data		Functions	
Scanning distance	20 ... 700 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Scanning distance adjustment	Via potentiometer
Light spot size ²	Ø 15 mm	Default setting	Max. scanning distance
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	88 x 54.3 x 25.8 mm
No-load current, I ₀	≤ 40 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-40 ... +60 °C
Switching output, Q	PNP/NPN antivalent (see selection table)	Ambient temperature: storage	-40 ... +75 °C
Output function	N.O./N.C.	Weight (plug device)	70 g
Switching frequency, f (ti/tp 1:1)	≤ 250 Hz	Vibration and impact resistance	EN 60947-5-2
Response time	2 ms		
Connection, BK	N.O.		
Connection, WH	N.C.		

¹ Reference material: grey, 18 % reflectivity ² At scanning distance of 700 mm ³ Max. 10 % ripple, within U_B ⁴ With connected IP 67 plug

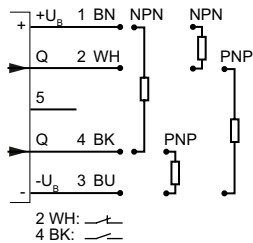
Scanning distance	Switching output	Type of connection	Part number	Article number
20 ... 700 mm	PNP	Plug, M12x1, 5-pin	FT 88-RH-PA-L5	821-11010
20 ... 700 mm	NPN	Plug, M12x1, 5-pin	FT 88-RH-NA-L5	821-11011

Plug connection



153-00548

Connection, 5-pin



154-00518

7

Accessories

Connection cables

From Page A-46

Brackets

From Page A-4

FT 88-RH

Photoelectric diffuse sensor with background suppression, relay output



PRODUCT HIGHLIGHTS

- Long scanning distance of 700 mm
- Precise background suppression
- Relay output
- Adjustable time function
- N.O. / N.C. switchable

Optical data		Functions	
Scanning distance	20 ... 700 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Scanning distance adjustment	Via potentiometer
Light spot size ²	Ø 15 mm	Adjustment possibilities	Time and output function (N.O./N.C.) via operating elements in clamping space
		Default setting	Max. scanning distance
Electrical data		Mechanical data	
Operating voltage, ~U _B	12 ... 240 V AC / DC	Dimensions	88 × 65.5 × 25.8 mm
Power consumption	≤ 3.5 VA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 2 A (≤ 250 V AC/DC)	Material, housing	ABS
Protection Class	2 ³	Material, front screen	PMMA
Power On Delay	≤ 300 ms	Type of connection	See selection table
Switching output, Q	Relay	Ambient temperature: operation	-25 ... +60 °C
Output function	Change-over contact (N.O./N.C.)	Ambient temperature: storage	-40 ... +75 °C
Switching frequency, f (ti/tp 1:1)	≤ 25 Hz	Weight (clamping space device)	120 g
		Vibration and impact resistance	EN 60947-5-2

¹ Reference material: grey, 18 % reflectivity ² At scanning distance of 700 mm ³ With closed clamping space ⁴ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
20 ... 700 mm	Relay	Clamping space, 8 spring clamp terminals, cable gland, M16x1.5	FT 88-RH-RAT-PM	821-11009

FT 88-IH

Diffuse infrared sensor with background suppression



PRODUCT HIGHLIGHTS

- Long scanning distance of 2000 mm
- Precise background suppression
- Antivalent switching output

Optical data		Functions	
Scanning distance	20 ... 2000 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, infrared, 880 nm	Scanning distance adjustment	Via potentiometer
Light spot size ²	Ø 70 mm	Default setting	Max. scanning distance
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	88 x 54.3 x 25.8 mm
No-load current, I ₀	≤ 40 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-40 ... +60 °C
Switching output, Q	PNP/NPN antivalent (see selection table)	Ambient temperature: storage	-40 ... +75 °C
Output function	N.O./N.C.	Weight (plug device)	70 g
Switching frequency, f (ti/tp 1:1)	≤ 250 Hz	Vibration and impact resistance	EN 60947-5-2
Response time	2 ms		
Connection, BK	N.O.		
Connection, WH	N.C.		

¹ Reference material: grey, 18 % reflectivity

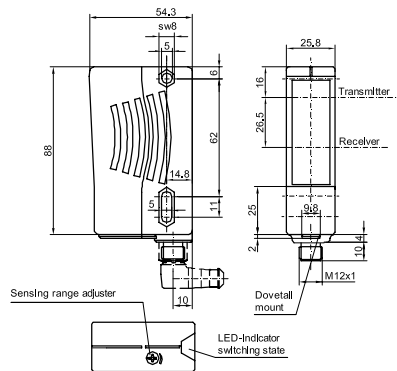
² At scanning distance of 2000 mm

³ Max. 10 % ripple, within U_B

⁴ With connected IP 67 plug

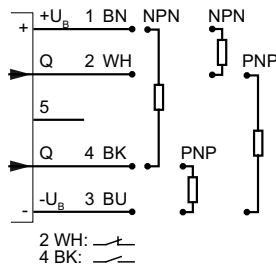
Scanning distance	Switching output	Type of connection	Part number	Article number
20 ... 2000 mm	PNP	Plug, M12x1, 5-pin	FT 88-IH-PA-L5	821-11013
20 ... 2000 mm	NPN	Plug, M12x1, 5-pin	FT 88-IH-NA-L5	821-11014

Plug connection



153-00548

Connection, 5-pin



154-00518

Accessories

Connection cables

From Page A-46

Brackets

From Page A-4

FT 88-IH

Diffuse infrared sensor with background suppression, relay output



PRODUCT HIGHLIGHTS

- Long scanning distance of 2000 mm
- Precise background suppression
- Relay output
- Adjustable time function
- N.O./N.C. switchable

Optical data		Functions	
Scanning distance	20 ... 2000 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, infrared, 880 nm	Scanning distance adjustment	Via potentiometer
Light spot size ²	Ø 70 mm	Adjustment possibilities	Time and output function (N.O./N.C.) via operating elements in clamping space
		Default setting	Max. scanning distance
Electrical data		Mechanical data	
Operating voltage, ~U _B	12 ... 240V AC / DC	Dimensions	88 x 65,5 x 25,8 mm
Power consumption	≤ 3,5 VA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 2 A (≤ 250V AC / DC)	Material, housing	ABS
Protection Class	2 ³	Material, front screen	PMMA
Power On Delay	≤ 300 ms	Type of connection	See selection table
Switching output, Q	Relay	Ambient temperature: operation	-40 ... +60 °C
Output function	Change-over contact (N.O./N.C.)	Ambient temperature: storage	-40 ... +75 °C
Switching frequency, f (ti/tp 1:1)	≤ 25 Hz	Weight (clamping space device)	120 g
		Vibration and impact resistance	EN 60947-5-2

¹ Reference material: grey, 18 % reflectivity ² At scanning distance of 2000 mm ³ With closed clamping space ⁴ With connected IP 67 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
20 ... 2000 mm	Relay	Clamping space, 8 spring clamp terminals, cable gland, M16x1.5	FT 88-IH-RAT-PM	821-11012

FT 88-R

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Push-pull output, antivalent
- Simple alignment thanks to easily visible light spot
- Precise sensitivity adjustment by means of potentiometer

Optical data		Functions	
Scanning distance	50 ... 2000 mm ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Sensitivity adjustment	Via potentiometer
Light spot size ²	Ø 50 mm	Default setting	Max. scanning distance
Hysteresis	< 12 %		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ³	Dimensions	88 × 54.3 × 25.8 mm
No-load current, I ₀	≤ 40 mA	Enclosure rating	IP 65 ⁴
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	300 ms	Ambient temperature: operation	-25 ... +60 °C
Switching output, Q	PNP/NPN, push-pull, antivalent	Ambient temperature: storage	-40 ... +75 °C
Output function	N.O./N.C.	Weight (plug device)	70 g
Switching frequency, f (ti/tp 1:1)	≤ 125 Hz	Vibration and impact resistance	EN 60947-5-2
Response time	4 ms		
Connection, BK	N.O.		
Connection, WH	N.C.		

¹ Reference material, white, 90 % reflectivity ² At scanning distance of 2000 mm ³ Max. 10 % ripple, within U_B ⁴ With connected IP 65 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
50 ... 2000 mm	PNP/NPN, push-pull, antivalent	Plug, M12x1, 4-pin	FT 88-R-GA-L4	821-21009

FR 88-R

Photoelectric retro-reflective sensor



PRODUCT HIGHLIGHTS

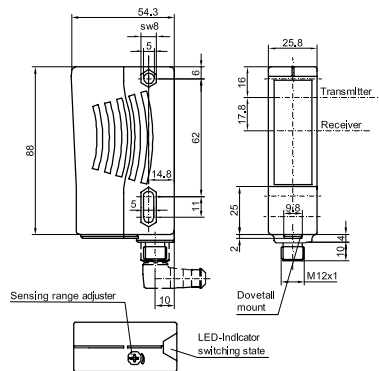
- Antivalent switching output
- Simple alignment thanks to easily visible light spot
- Precise sensitivity adjustment by means of potentiometer

Optical data		Functions	
Operating range	0.05 ... 12 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Sensitivity adjustment	Via potentiometer
Light spot size ²	Ø 200 mm	Default setting	Max. range
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	88 x 54.3 x 25.8 mm
No-load current, I ₀	≤ 40 mA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 200 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-40 ... +60 °C
Switching output, Q	PNP/NPN antivalent (see selection table)	Ambient temperature: storage	-40 ... +75 °C
Output function	N.O./N.C.	Weight (plug device)	70 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Vibration and impact resistance	EN 60947-5-2
Response time	500µs		
Connection, BK	N.O.		
Connection, WH	N.C.		
Contamination output, Gy (optional)	N.C.		

¹ Reference material: R10 reflector ² At range of 12 m ³ Max. 10 % ripple, within U_B ⁴ With connected IP 67 plug

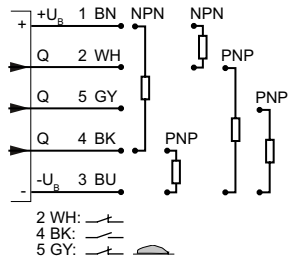
Operating range	Switching output	Type of connection	Part number	Article number
0.05 ... 12 m	PNP	Plug, M12x1, 5-pin	FR 88-R-PAV-L5	823-11010
0.05 ... 12 m	NPN	Plug, M12x1, 5-pin	FR 88-R-NAV-L5	823-11011

Plug connection



153-00551

Connection, 5-pin



154-00522

Accessories

Reflectors	From Page A-18
Connection cables	From Page A-46
Brackets	From Page A-4

FR 88-R

Photoelectric retro-reflective sensor with relay output



PRODUCT HIGHLIGHTS

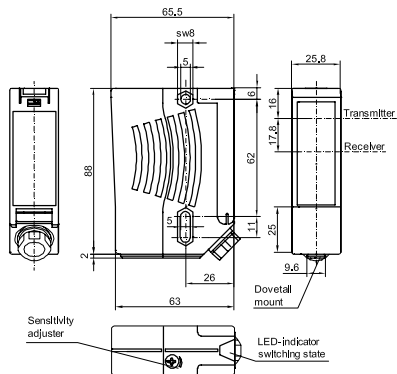
- Relay output
- Simple alignment thanks to easily visible light spot
- Precise sensitivity adjustment by means of potentiometer
- Adjustable time function
- N.O./N.C. switchable

Optical data		Functions	
Operating range	0.05 ... 12 m ¹	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Sensitivity adjustment	Via potentiometer
Light spot size ²	Ø 200 mm	Adjustment possibilities	Time and output function (N.O./N.C.) via operating elements in clamping space
		Default setting	Max. range
Electrical data		Mechanical data	
Operating voltage, ~U _B	12 ... 240 V AC / DC	Dimensions	88 × 65.5 × 25.8 mm
Power consumption	≤ 3.5 VA	Enclosure rating	IP 67 ⁴
Output current, I _e	≤ 2 A (≤ 250 V AC / DC)	Material, housing	ABS
Protection Class	2 ³	Material, front screen	PMMA
Power On Delay	≤ 300 ms	Type of connection	See selection table
Switching output, Q	Relay	Ambient temperature: operation	-40 ... +60 °C
Output function	Change-over contact (N.O./N.C.)	Ambient temperature: storage	-40 ... +75 °C
Switching frequency, f (ti/tp 1:1)	≤ 25 Hz	Weight (clamping space device)	120 g
		Vibration and impact resistance	EN 60947-5-2

¹ Reference material: R10 reflector ² At range of 12 m ³ With closed clamping space ⁴ With connected IP 67 plug

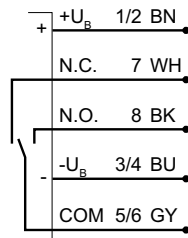
Operating range	Switching output	Type of connection	Part number	Article number
0.05 ... 12 m	Relay	Clamping space, 8 spring clamp terminals, cable gland, M16x1.5	FR 88-R-RAT-PM	823-11009

Plug connection



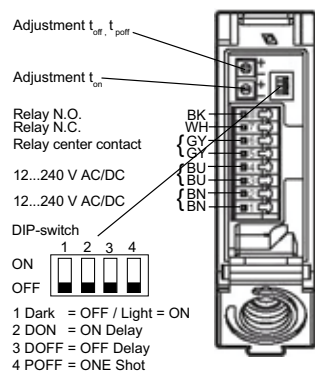
153-00550

Connection, 5-pin



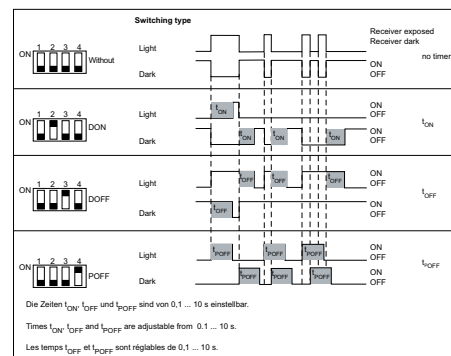
154-00523

Connection, relay



155-00640

Time functions



155-00641

Accessories

Reflectors

From Page A-18

Connection cables

From Page A-46

Brackets

From Page A-4

FS/FE 88-R

Photoelectric through-beam sensor



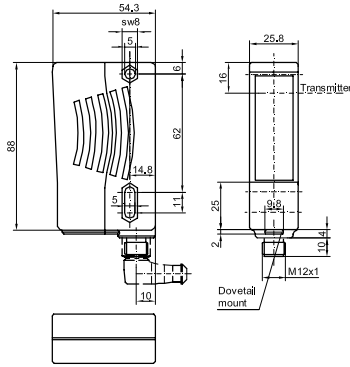
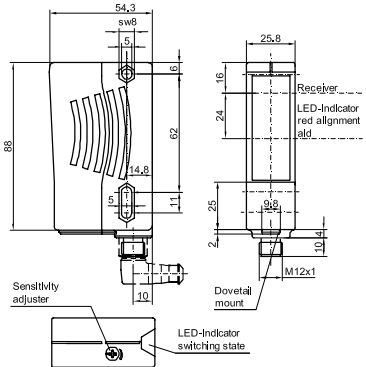
PRODUCT HIGHLIGHTS

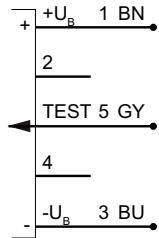
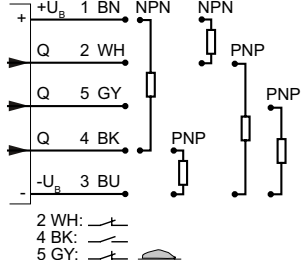
- Antivalent switching output
- Simple alignment thanks to easily visible light spot
- Precise sensitivity adjustment by means of potentiometer
- Contamination output

Optical data		Functions	
Operating range	0 ... 30 m	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Sensitivity adjustment (receiver)	Via potentiometer
Light spot size ¹	Ø 600 mm	Default setting	Max. range
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	88 x 54.3 x 25.8 mm
No-load current, I ₀ (transmitter)	≤ 50 mA	Enclosure rating	IP 67 ⁴
No-load current, I ₀ (receiver)	≤ 35 mA	Material, housing	ABS
Output current, I _e	≤ 200 mA	Material, front screen	PMMA
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Type of connection	See selection table
Protection Class	2	Ambient temperature: operation	-40 ... +60 °C
Power On Delay	≤ 300 ms	Ambient temperature: storage	-40 ... +75 °C
Switching output, Q	PNP/NPN antivalent (see selection table)	Weight (plug device) ⁵	140 g
Output function	N.O./N.C.	Vibration and impact resistance	EN 60947-5-2
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz		
Response time	500 µs		
Connection, BK	N.O.		
Connection, WH	N.C.		
Contamination output, Gy (receiver / optional)	N.C.		
Control input, Test (transmitter)	+U _B = Test (transmitter off) ³ -U _B / Open = normal operation		

¹ At range of 30 m ² Max. 10 % ripple, within U_B ³ I_{max} < 3 mA at 30V DC ⁴ With connected IP 67 plug ⁵ Sensor pair

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 30 m	PNP	Plug, M12x1, 5-pin	FE 88-R-PAV-L5	822-21010
0 ... 30 m	NPN	Plug, M12x1, 5-pin	FE 88-R-NAV-L5	822-21011
0 ... 30 m	—	Plug, M12x1, 5-pin	FS 88-R-L5	822-11004

Plug connection (transmitter)	Plug connection (receiver)
 <p>153-00555</p>	 <p>153-00554</p>

Connection, transmitter, 5-pin	Connection, receiver, 5-pin
 <p>154-00521</p>	 <p>154-00522</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FS/FE 88-R

Photoelectric through-beam sensor with relay output



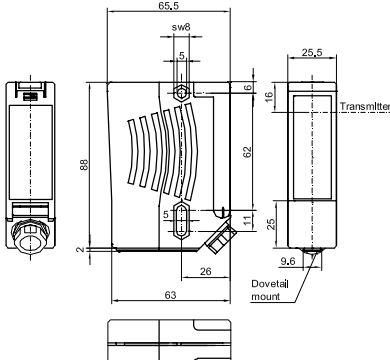
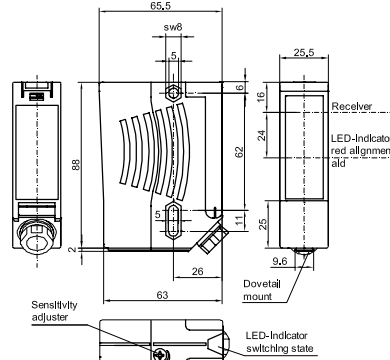
PRODUCT HIGHLIGHTS

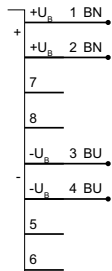
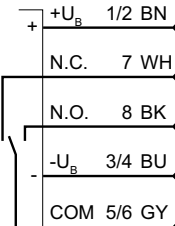
- Long operating range of 65 m
- Simple alignment thanks to easily visible light spot
- Adjustable time function
- N.O./N.C. switchable

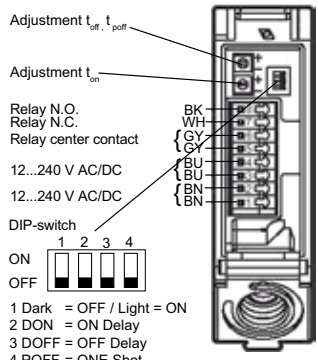
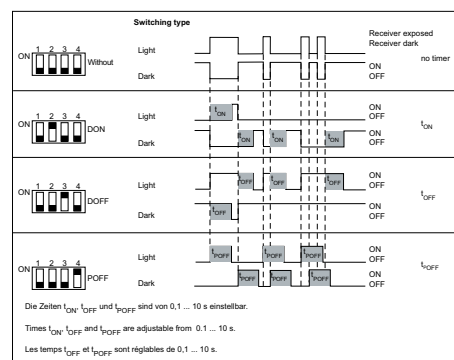
Optical data		Functions	
Operating range	0 ... 65 m	Indicator LED, yellow	Switching output indicator
Type of light	LED, red, 660 nm	Sensitivity adjustment (receiver)	Via potentiometer
Light spot size ¹	Ø 1.3 m	Adjustment possibilities	Time and output function (N.O./N.C.) via operating elements in clamping space
		Default setting	Max. range
Electrical data		Mechanical data	
Operating voltage, ~U _B	12 ... 240 V AC / DC ²	Dimensions	88 × 65.5 × 25.8 mm
Power consumption	≤ 3.5 VA	Enclosure rating	IP 67 ⁴
Protection Class	2 ³	Material, housing	ABS
Power On Delay	≤ 300 ms	Material, front screen	PMMA
Switching output, Q	Relay	Type of connection	See selection table
Output function	Change-over contact (N.O./N.C.)	Ambient temperature: operation	-40 ... +60 °C
Switching frequency, f (ti/tp 1:1)	≤ 25 Hz	Ambient temperature: storage	-40 ... +75 °C
		Weight (clamping space device) ⁵	200 g
		Vibration and impact resistance	EN 60947-5-2

¹ At range of 65 m ² Max. 10 % ripple, within U_B ³ With closed clamping space ⁴ With connected IP 67 plug ⁵ Sensor pair

Operating range	Switching output	Type of connection	Part number	Article number
0 ... 65 m	Relay	Clamping space, 8 spring clamp terminals, cable gland, M16x1.5	FE 88-R-RAT-PM	822-21009
0 ... 65 m	—	Clamping space, 8 spring clamp terminals, cable gland, M16x1.5	FS 88-R-PM	822-11003

Plug connection (transmitter)	Plug connection (receiver)
	
153-00553	153-00552

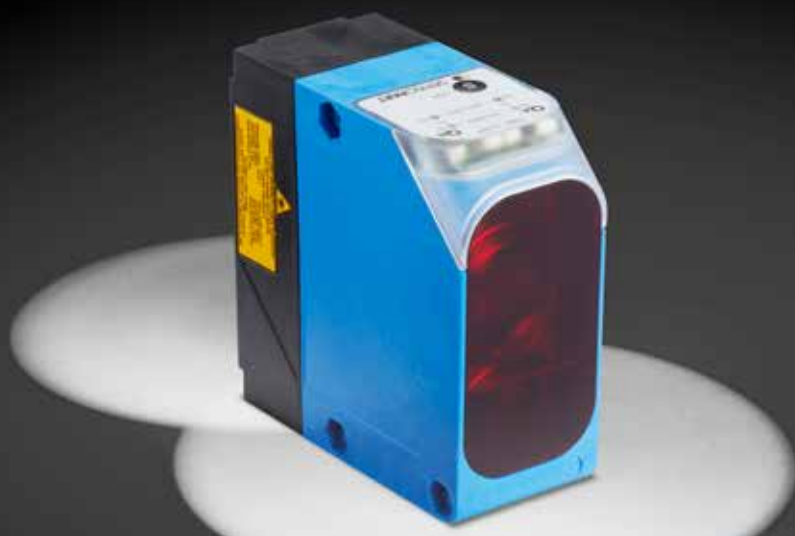
Connection, transmitter, 8-pin	Connection, receiver, 5-pin
	
154-00520	154-00523


Connection (relay)	Time functions (relay)
	
155-00640	155-00641

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 92 - photoelectric diffuse sensor with long scanning distance

The far-sighted sensor with pulse time-of-flight measurement



 made in Germany



TYPICAL FT 92

- Very long range
- Precise background suppression with time-of-flight technology
- User-friendly fine adjustment of sensor with pilot laser
- Rapid and easy adjustment via teach-in
- Safe operation thanks to Laser Class 1
- Robust housing/plug unit
- Well thought-out mounting accessories
- UL-certification

The FT 92 diffuse type has been specially designed for detection tasks with long distances to the process: the sensor, equipped with an infrared laser (Laser Class 1) reaches ranges of up to 6 m. Whereby its measurement principle of infrared pulse time-of-flight technology guarantees particularly precise background suppression, and thus reliable detection even against highly reflective or glossy backgrounds – as well as absolute immunity to ambient light.

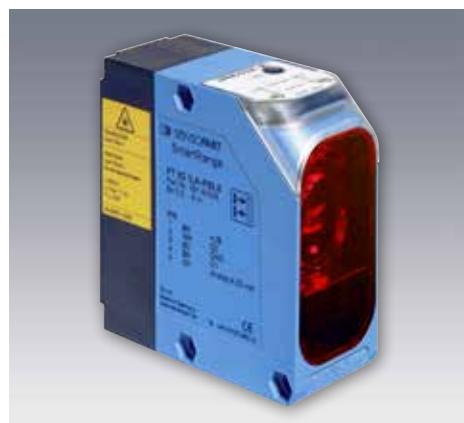
Long distances not only require excellent optical performance, but also helpful functions for installation and commissioning. Thus a pilot laser that can be switched off simplifies fine adjustment of the sensor, and the wide variety of mounting options provides users with rapid and user-friendly installation.

The FT 92 is suitable for numerous applications in industrial automation, e.g. for small-part detection, for checking presence or for positioning tasks. The far-sighted sensor can therefore be found in many sectors: in the automotive industry and in mechanical engineering, in the wood-processing industry, in packaging machines or in the control of gates and doors. Its stable and robust design ensures smooth, trouble-free operation everywhere – as well as satisfied users!

F 92 – Product Overview					
	Type of light	Adjustment	Scanning distance / range	Special features	Page
Photoelectric diffuse sensor with background suppression					
FT 92 IL	Infrared 	Teach-in 	6 m	Long range	486

FT 92 IL

Diffuse infrared laser sensor with background suppression



PRODUCT HIGHLIGHTS

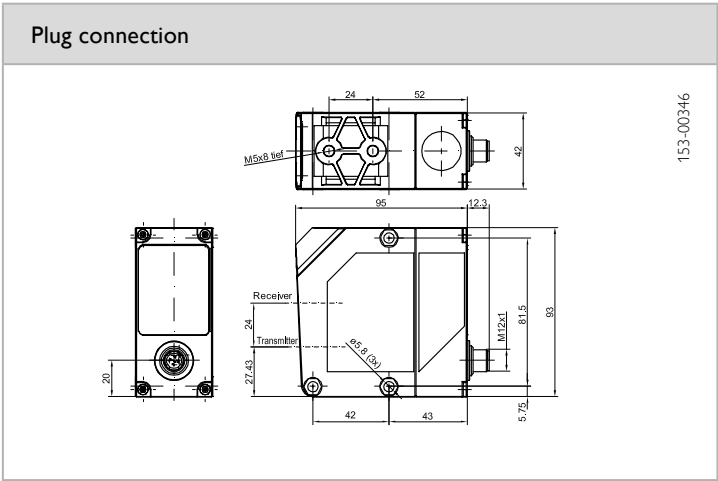
- Long range of 6 m
- Precise background suppression through time-of-flight technology
- Reliable operation even with highly reflective and glossy backgrounds
- Simple alignment via integrated pilot laser

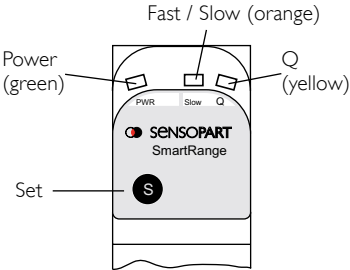
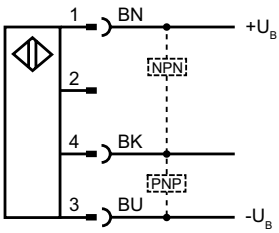
Optical data		Functions	
Scanning distance	0.2 ... 6 m ¹	Indicator LED, green	Operating voltage indicator
Type of light, measurement laser	Infrared, 905 nm	Indicator LED, yellow	Switching output indicator
Laser Class, measurement laser (IEC 60825-1)	1	Indicator LED, orange	Operating mode indicator (Fast / Slow)
Type of light, pilot laser	Laser, red, 650 nm	Scanning distance adjustment	Via Teach-in button
Laser Class, pilot laser (IEC 60825-1)	1	Adjustment possibilities	Switching point set via Teach-in button
Repeatability, Fast / Slow	≤ ± 15 mm / 10 mm	Default settings	Switching window set via Teach-in button
			Slow / Fast mode via Teach-in button
			N.O./N.C. via Teach-in button
			Pilot laser via Teach-in button
			Sn = 5.8 m and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	18 ... 30V DC ²	Dimensions	95 x 93 x 42 mm
No-load current, I ₀	≤ 125 mA	Enclosure rating	IP 67 ³
Output current, I _e	100 mA	Material, housing	ABS
Voltage drop, U _D	≤ 2.4 V	Material, front screen	PMMA
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Type of connection	See selection table
Protection Class	2	Ambient temperature: operation	-20 ... +50 °C
Power On Delay	< 300 ms	Ambient temperature: storage	-40 ... +80 °C
Switching output, Q	PNP/NPN (see selection table)	Weight	200 g
Output function	N.O./N.C.	Vibration and impact resistance	EN 60947-5-2
Response time, Fast / Slow	13 / 80 ms		

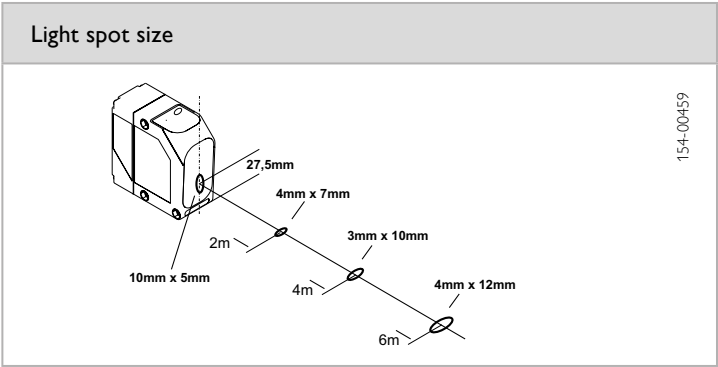
¹ Reference material, white, 90 % reflectivity ² Max. 10 % ripple, within U_B ³ With connected IP 67 plug

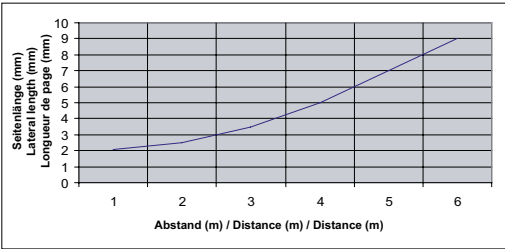
Scanning distance	Switching output	Type of connection	Part number	Article number
0.2 ... 6 m	PNP	Plug, M12x1, 4-pin	FT 92 IL-PSL4	591-91007
0.2 ... 6 m	NPN	Plug, M12x1, 4-pin	FT 92 IL-NSL4	591-91009

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4



Operating / display elements	Connection, 4-pin
 <p>155-01378</p>	 <p>154-00460</p>



Smallest detectable part	Reference material	Detection range
 <p>155-00207</p>	White (90 %)	0.2 ... 6 m
	Grey (18 %)	0.2 ... 6 m
	Black (6 %)	0.2 ... 2.5 m

F 04/05/12/18/30 – photoelectric sensors and diffuse sensors in barrel type housings

All-round performance























Sensors in barrel type housings have several special aspects compared to those with cubic housings. They are not only particularly robust but also, thanks to their integrated thread, offer easy and space-saving installation. Special designs that can “see around corners” are also available: they are equipped with a special optical system that deflects the transmission and reception beams around the sensor axis by 90°, expanding the mounting options available.

The sensors of the F 04/05/12/18/30 series differ in the diameter of the integrated metal threaded sleeve (4, 5, 12, 18 or 30 mm). Each series offers the usual functional variants: through-beam and Photoelectric retro-reflective sensors, energetic scanners, and scanners with background suppression. The sensors are optionally available with red-light or infrared LED or with pulsed red-light laser. Variants with potentiometer, teach-in operation or IO-Link are also available.

TYPICAL F 04/05/12/18/30

- Robust housings
- Very easy installation
- Straight or angled optics options
- Metric threads in 5 sizes: 4, 5, 12, 18 or 30 mm
- Red-light / infrared LED or laser light options
- FMF 18 for detection of liquid limit levels
- FT 04 and FT 05 the smallest sensors with IO-Link

F 04/05/12/18/30 – Product Overview					
	Type of light	Adjustment	Scanning distance / range	Special features	Page
Photoelectric diffuse sensors with background suppression					
FT 12 RH	Red	Teach-in 	10 ... 60 mm	M12 housing, dynamic teach-in	490
FMH 18	Red	Potentiometer 	40 ... 120 mm	M18 housing, very precise detection	492
FT 12 RF	Red	None	24 mm	M12 housing	494
Photoelectric diffuse sensors					
FT 04	Red	IO-Link 	10 ... 50 mm	Smallest sensor format Ø 4 mm with IO-Link	498
FT 05	Red	IO-Link 	10 ... 50 mm	Smallest sensor format M5 with IO-Link	496
FT 12 R	Red	Potentiometer 	1 ... 300 mm		500
FT 18-2	Red / infrared	Potentiometer 	0 ... 800 mm	M18 metal housing	502
FT 18-2	Red / infrared	Potentiometer 	0 ... 800 mm	M18 plastic housing	504
FMS 18-34 B	Infrared	Potentiometer 	5 ... 400 mm	M18 housing	506
FMS 30-34 B	Infrared	Potentiometer 	5 ... 1000 mm	M30 housing, long operating range	508
Photoelectric retro-reflective sensors					
FR 12 R	Red	Potentiometer 	60 ... 1500 mm	M12 housing	510
FR 18-2	Red	Potentiometer 	3.0 m	M18 metal housing	512
FR 18-2	Infrared	Potentiometer 	3.6 m	M18 plastic housing	514
Photoelectric through-beam sensors					
FS/FE 12 RL	Laser 	Control line	0 ... 5 m	M12 housing	516
FSE 18-2	Infrared		10 m	M18 housing	518
FS/FE 18 RL	Laser 	Control line	0 ... 50 m	M18 housing	520
FL 18 WV	Laser 	Potentiometer 	0 ... 50 m	M18 housing, adjustable transmission beam size	522
FL 18 WM	Laser 	Potentiometer 	0 ... 5 m	air tube prevents malfunction	524
FL 18	Laser 	Potentiometer 	0 ... 50 m	M18 housing, adjustable transmission beam size	526
Filling level sensor					
FMF 18-34	Infrared	Fixed		M18 housing, detection of liquids	528

FT 12 RH

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

- Adjustable background suppression
- Dynamic teach-in via button / control line without machine stoppage
- Lockable Teach-in button

Optical data		Functions	
Scanning distance	10 ... 60 mm ¹	Indicator LED, green	Stability indicator
Type of light	Red, 660 nm	Indicator LED, yellow	Switching state indicator
Light spot size	5 x 5 mm ²	Scanning distance adjustment	Via Teach-in button and control input
Grey value shift (90 % white / 18 % grey)	< 6 %	Adjustment possibilities	Control line for setting or locking N.O./N.C. selectable
		Default settings	Max. scanning distance, PNP and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC	Dimensions (cable devices)	M12 x 74 mm
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 67 ³
Output current, I _e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP	Ambient temperature: operation	-20 ... +60 °C
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	1000 Hz	Weight (plug device)	30 g
Response time	≤ 500 µs		
Control input, ET	+U _B = teach-in -U _B = button locked Open = normal operation		

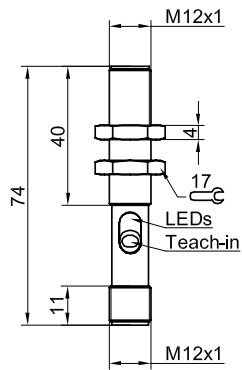
¹ Reference material: Kodak white, 90 % reflectivity

² At scanning distance of 50 mm

³ With connected IP 67 plug

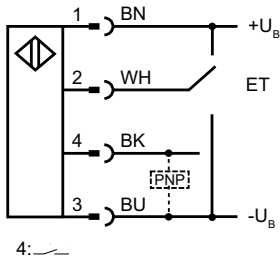
Type of connection	Part number	Article number
Plug, M12x1, 4-pin	FT 12 RH-PSL4	506-11000

Plug connection



153-00257

Connection, 4-pin



154-00164

Accessories

Connection cables

From Page A-46

Brackets

From Page A-4

FMH 18

Photoelectric diffuse sensor with background suppression



PRODUCT HIGHLIGHTS

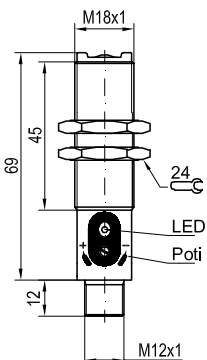
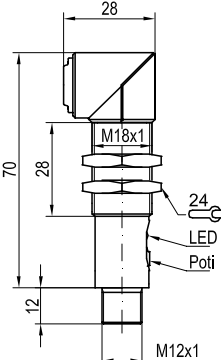
- Scanning distance: 40 ... 120 mm
- Red light, 660 nm
- Background suppression
- Robust metal housing
- Metal M18 threaded sleeve
- Antivalent switching outputs

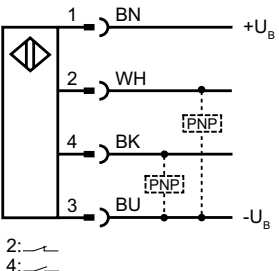
Optical data		Functions	
Scanning distance	40 ... 120 mm ¹	Indicator LED, yellow	Switching state indicator
Type of light	Red, 660 nm	Scanning distance adjustment	Via 18-step potentiometer
Light spot size	8 x 10 mm ²		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ³	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 30 mA	Dimensions (angled)	See dimensional drawings
Output current, I _e	200 mA	Enclosure rating	IP 67 ⁴
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, housing	Brass, nickel-plated
Protection Class	2	Material, front screen	Glass
Power On Delay	≤ 300 ms	Type of connection	See selection table
Switching output, Q	PNP	Ambient temperature: operation	-20 ... +60 °C
Output function	N.O./N.C.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	600 Hz	Weight (plug device)	60 g
Connection, BK	N.O.	Weight (cable device)	160 g
Connection, WH	N.C.		

¹ Reference material: Kodak grey, 18 % reflectivity ² At scanning distance of 100 mm ³ 10 % ripple, within U_B ⁴ With connected IP 67 plug

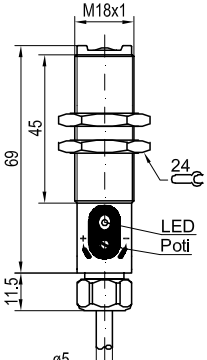
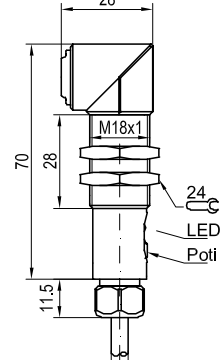
Scanning distance	Light exit	Switching output	Type of connection	Part number	Article number
40 ... 120 mm	Straight	PNP, antivalent	Plug, M12, 4-pin	FMH 18-L4	518-51505
40 ... 120 mm	90° angle	PNP, antivalent	Plug, M12, 4-pin	FMH 18W-L4	518-51507
40 ... 120 mm	Straight	PNP, antivalent	Cable, 3 m, 4-wire	FMH 18	518-51504
40 ... 120 mm	90° angle	PNP, antivalent	Cable, 3 m, 4-wire	FMH 18W	518-51506

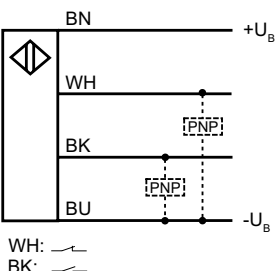
Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

Plug connection, FMH 18-L4	Plug connection, FMH 18W-L4
 <p>153-00029</p>	 <p>153-00030</p>

Connection, 4-pin
 <p>154-00193</p>

7

Cable connection, FMH 18	Cable connection, FMH 18W
 <p>153-00027</p>	 <p>153-00028</p>

Connection, 4-wire
 <p>154-00193</p>

FT 12 RF

Fixed focus photoelectric diffuse sensor with background suppression



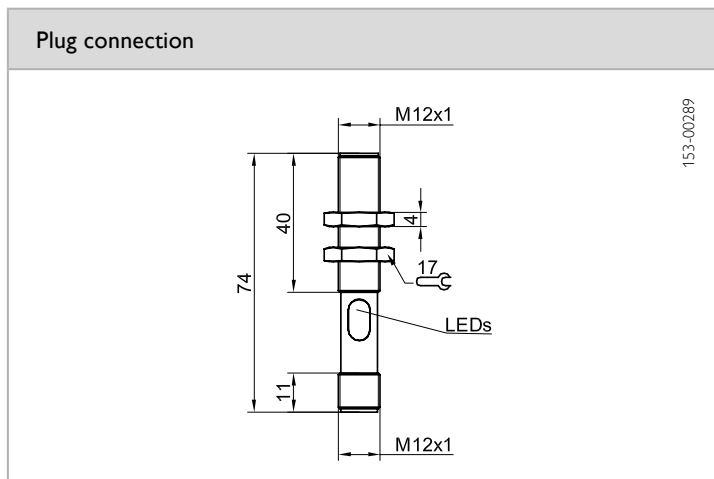
PRODUCT HIGHLIGHTS

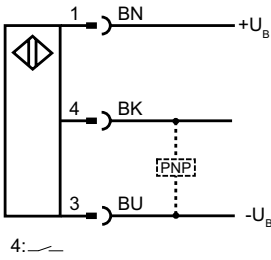
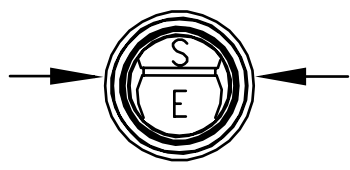
- Simple installation thanks to standard M12 metal thread
- High immunity to dirt due to high signal reserves
- Indicator for detection stability

Optical data		Functions	
Scanning distance	24 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Red, 660 nm	Indicator LED, yellow	Switching state indicator
Hysteresis (18 %)	< 5 %	Scanning distance adjustment	Fixed setting
Grey value shift (90 % white / 18 % grey)	< 5 %	Default settings	PNP N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions	M12 x 74 mm
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Switching output, Q	PNP	Ambient temperature: operation	-20 ... +60 °C
Output function	N.O.	Ambient temperature: storage	-20 ... +80 °C
Switching frequency, f (ti/tp 1:1)	1000 Hz	Weight (plug device)	30 g
Response time	≤ 500 µs		

¹ Reference material: Kodak white, 90 % reflectivity ² With connected IP 67 plug

Type of connection	Part number	Article number
Plug, M12x1, 4-pin	FT 12 RF-PSL4	506-11004



Connection, 3-pin	Preferred direction of approach
	

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 04

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Smallest sensor format with IO-Link
- Diameter 4 mm
- Parameterisation via IO-Link (i.a. sensitivity, switching frequency, N.O. / N.C., teach-in)
- No mutual interference

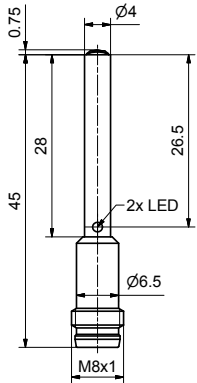
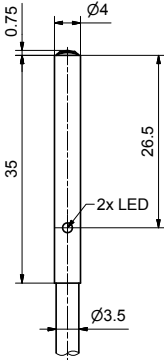
Optical data		Functions	
Maximum range	0 ... 60 mm ¹	Indicator LED, green	Switching state indicator
Scanning distance	0 ... 50 mm ¹	Indicator LED, yellow	Functional reserve indicator
Type of light	Red, 630 nm	Sensitivity adjustment	20 ... 60 mm, IO-Link
Light spot size	See diagram	IO-Link	1.0
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions (plug device)	Ø 4 x 45 mm
No-load current, I ₀	≤ 12 mA	Dimensions (cable device)	Ø 4 x 35 mm
Output current, I _e	≤ 100 mA	Enclosure rating	IP 67 ³
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, housing	Stainless steel, V2A
Power On Delay	120 ms	Material, front screen	PBT / PMMA
Switching output, Q	PNP max. 100 mA / high ≤ (U _B - 2.0V) / approx. 0V	Type of connection	See selection table
Output function	N.O. ² / N.C. ²	Ambient temperature: operation	-25 ... +65 °C
Switching frequency, f (ti/tp 1:1)	≤ 500 Hz / ≤ 1 kHz ² / ≤ 2,5 kHz	Ambient temperature: storage	-25 ... +65 °C
Response time ²	≤ 200 µs / ≤ 500 µs ² / ≤ 1 ms	Weight (plug device)	4 g
		Weight (cable device)	30 g
		Vibration and impact resistance	IEC 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycle time	2.3 ms		
SIO mode	Compatible		
Length process data	2-bit input		
Specification	1.0		

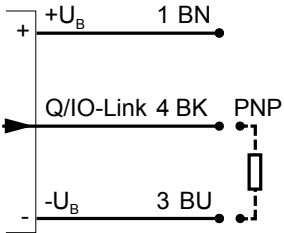
¹ Reference material: Kodak white, 90 % reflectivity

² Standard: N.O. / 1 kHz / 500 µs, further values parameterizable via IO-Link

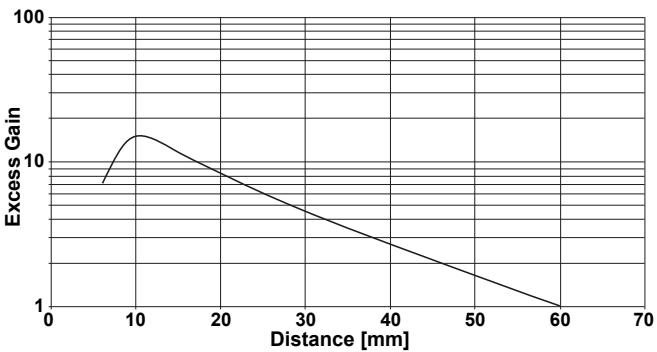
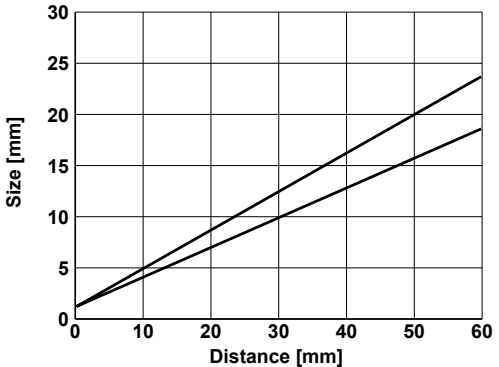
³ With connected IP 67 plug

Switching output	Type of connection	Part number	Article number
PNP / IO-Link	Plug, M8, 3-pin	FT 04 R-PSL-M3	719-21000
PNP / IO-Link	Cable, PUR, 3-wire, 2 m	FT 04 R-PSL-K3	719-21001

Plug connection	Cable connection
 <p>153-13579</p>	 <p>153-13580</p>

Connection, 3-pin, IO-Link
 <p>154-00583</p>

7

Functional reserves	Light spot size
 <p>155-03319</p>	 <p>155-03363</p>

Reference material	Scanning distance	Accessories	
White (90 %)	50 mm	Connection cables	From Page A-46
Grey (18 %)	30 mm	Brackets	From Page A-4
Black (6 %)	12 mm		

FT 05

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Smallest sensor format with IO-Link
- Parameterisation via IO-Link (i.a. sensitivity, switching frequency, N.O. / N.C., teach-in)
- No mutual interference

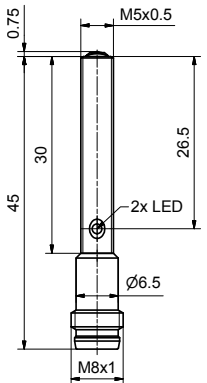
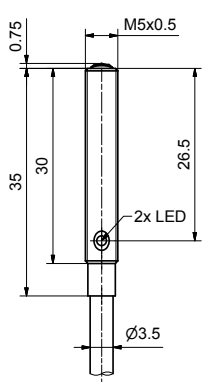
Optical data		Functions	
Maximum range	0 ... 60 mm ¹	Indicator LED, green	Switching state indicator
Scanning distance	0 ... 50 mm ¹	Indicator LED, yellow	Functional reserve indicator
Type of light	Red, 630 nm	Sensitivity adjustment	20 ... 60 mm, IO-Link
Light spot size	See diagram	IO-Link	1.0
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions (cable device)	M5 x 45 mm
No-load current, I ₀	≤ 12 mA	Dimensions (plug device)	M5 x 35 mm
Output current, I _e	≤ 100 mA	Enclosure rating	IP 67 ³
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, housing	Stainless steel, V2A
Power On Delay	120 ms	Material, front screen	PBT / PMMA
Switching output, Q	PNP max. 100 mA / high ≤ (U _B - 2.0V) / approx. 0V	Type of connection	See selection table
Output function	N.O. ² / N.C. ²	Ambient temperature: operation	-25 ... +65 °C
Switching frequency, f (ti/tp 1:1)	≤ 500 Hz / ≤ 1 kHz ² / ≤ 2,5 kHz	Ambient temperature: storage	-25 ... +65 °C
Response time ²	≤ 200 µs / ≤ 500 µs ² / ≤ 1 ms	Weight (plug device)	4 g
		Weight (cable device)	30 g
		Vibration and impact resistance	IEC 60947-5-2
IO-Link			
Communication mode	COM 2		
Min. cycletime	2.3 ms		
SIO mode	Compatible		
Length process data	2-bit input		
Specification	1.0		

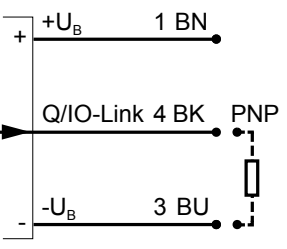
¹ Reference material: Kodak white, 90 % reflectivity

² Standard: N.O. / 1 kHz / 500 µs, further values parameterizable via IO-Link

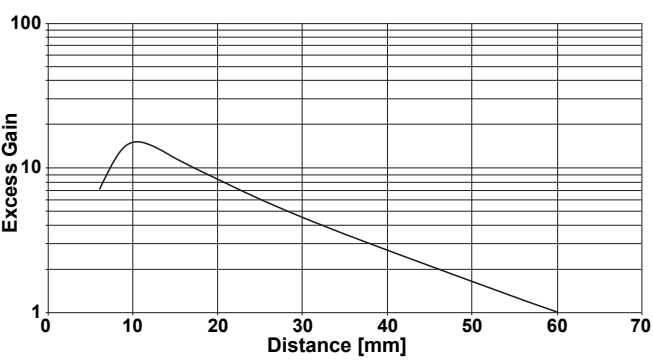
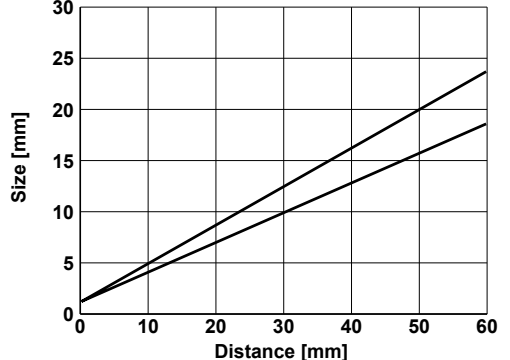
³ With connected IP 67 plug

Switching output	Type of connection	Part number	Article number
PNP / IO-Link	Plug, M8, 3-pin	FT 05 R-PSL-M3	719-21002
PNP / IO-Link	Cable, PUR, 3-wire, 2 m	FT 05 R-PSL-K3	719-21003

Plug connection	Cable connection
 <p>153-13581</p>	 <p>153-13582</p>

Connection, 3-pin, IO-Link
 <p>154-00583</p>

7

Functional reserves	Light spot size
 <p>155-03319</p>	 <p>155-03363</p>

Reference material	Scanning distance	Accessories	
White (90 %)	50 mm	Connection cables	From Page A-46
Grey (18 %)	30 mm	Brackets	From Page A-4
Black (6 %)	12 mm		

FT 12 R

Photoelectric diffuse sensor



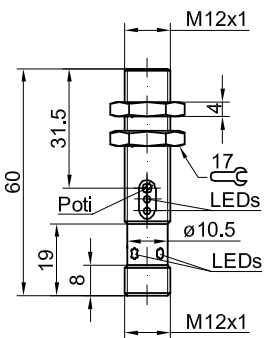
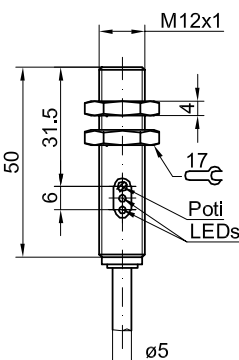
PRODUCT HIGHLIGHTS

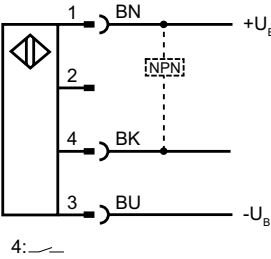
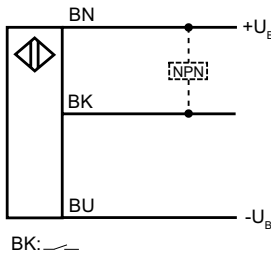
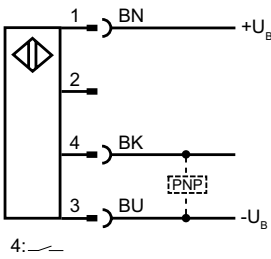
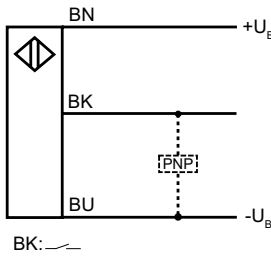
- Scanning distance: 1 ... 300 mm, adjustable
- Red light, 660 nm
- Easy installation thanks to standard M12 metal thread
- Functional reserve indicator
- N.O./N.C. switchable

Optical data		Functions	
Scanning distance	1 ... 300 mm ¹	Indicator LED, green	Functional reserve indicator
Type of light	Red, 660 nm	Indicator LED, yellow	Switching state indicator
Light spot size	Ø 5 mm ²	Scanning distance adjustment	Via potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 36 V DC	Dimensions (plug device)	M12 × 60 mm
No-load current, I ₀	≤ 15 mA	Dimensions (cable device)	M12 × 50 mm
Output current, I _e	≤ 200 mA	Enclosure rating	IP 67 ³
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, housing	Brass, chromium-plated
Protection Class	2	Material, front screen	Glass
Power On Delay	60 msec	Type of connection	See selection table
Switching output, Q	PNP/NPN / max. 200 mA	Ambient temperature: operation	-25 ... +55 °C
Output function	N.O.	Weight (plug device)	20 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	100 g
Response time	≤ 500 µs	Vibration and impact resistance	IEC 60947-5-2

¹ Reference material: Kodak white, 90 % reflectivity ² At scanning distance of 10 mm ³ With connected IP 67 plug

Switching output	Type of connection	Part number	Article number
PNP	Plug, M12, 4-pin	FT 12 R-PSL4	701-21000
NPN	Plug, M12, 4-pin	FT 12 R-NSL4	701-21001
PNP	Cable, PVC, 3 × 0.34 mm ² , 2 m	FT 12 R-PSK3	701-21002
NPN	Cable, PVC, 3 × 0.34 mm ² , 2 m	FT 12 R-NSK3	701-21003

Plug connection	Cable connection
 <p>153-00208</p>	 <p>153-00207</p>

Connection, 4-pin	Connection, 3-pin
 <p>154-00489</p>	 <p>154-00488</p>
 <p>154-00224</p>	 <p>154-00160</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FT 18-2

Photoelectric diffuse sensor



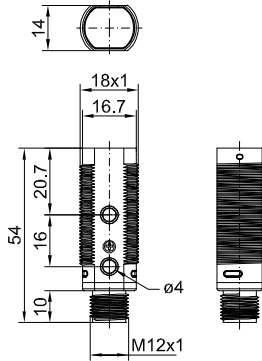
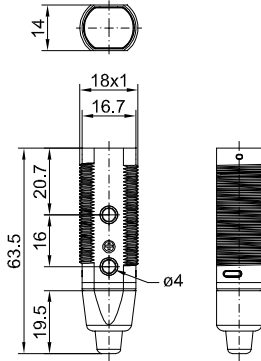
PRODUCT HIGHLIGHTS

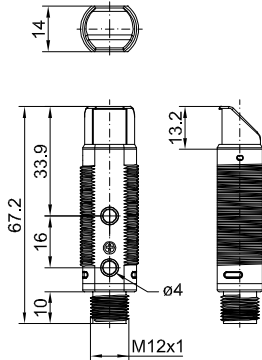
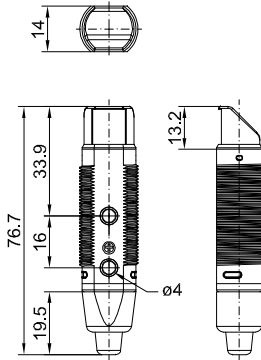
- Economical solution for numerous applications
- Scanning distance of up to 800 mm, adjustable via potentiometer
- Red light or infrared
- Variants with angled light exit
- Simple adjustment via potentiometer
- 2 through holes as additional mounting possibility

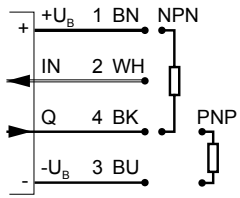
Optical data		Functions	
Scanning distance	See selection table	Indicator LED, green	Operating voltage indicator
Type of light	See selection table	Indicator LED, yellow	Switching output indicator
Light spot size	See selection table	Sensitivity adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input (IN)
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, $+U_B$	10 ... 30V DC	Dimensions	See dimensional drawings
No-load current, I_0	≤ 30 mA	Enclosure rating	IP 67 ¹
Output current, I_e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection	Material, front screen	PMMA
Switching output, Q	PNP/NPN (see selection table)	Type of connection	See selection table
Output function	N.O./N.C.	Ambient temperature: operation	-25 ... +55 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	23 g ² / 25 g ³
Response time	≤ 1 ms	Weight (cable device)	63 g ² / 65 g ³
Control input, IN	+ U_B = teach-in - U_B = button locked open = normal operation	Max. tightening torque	3 Nm

¹With connected IP 67 plug ²Straight light exit variant ³Angled light exit variant

Scanning distance	Type of light	Light exit	Switching output	Type of connection	Part number	Article number
0 ... 400 mm	Red light	Straight	PNP	Metal plug, M12, 4-pin	FT 18-2 RM-PS-L4	740-21021
0 ... 400 mm	Red light	Straight	NPN	Metal plug, M12, 4-pin	FT 18-2 RM-NS-L4	740-21022
0 ... 400 mm	Red light	Straight	PNP	Cable, 2 m, 4-wire	FT 18-2 RM-PS-K4	740-21023
0 ... 400 mm	Red light	Straight	NPN	Cable, 2 m, 4-wire	FT 18-2 RM-NS-K4	740-21024
0 ... 320 mm	Red light	90° angle	PNP	Metal plug, M12, 4-pin	FT 18-2 RWM-PS-L4	740-21025
0 ... 320 mm	Red light	90° angle	NPN	Metal plug, M12, 4-pin	FT 18-2 RWM-NS-L4	740-21026
0 ... 320 mm	Red light	90° angle	PNP	Cable, 2 m, 4-wire	FT 18-2 RWM-PS-K4	740-21027
0 ... 320 mm	Red light	90° angle	NPN	Cable, 2 m, 4-wire	FT 18-2 RWM-NS-K4	740-21028
0 ... 800 mm	Infrared	Straight	PNP	Metal plug, M12, 4-pin	FT 18-2 IDM-PS-L4	740-21029
0 ... 800 mm	Infrared	Straight	NPN	Metal plug, M12, 4-pin	FT 18-2 IDM-NS-L4	740-21030
0 ... 800 mm	Infrared	Straight	PNP	Cable, 2 m, 4-wire	FT 18-2 IDM-PS-K4	740-21031
0 ... 800 mm	Infrared	Straight	NPN	Cable, 2 m, 4-wire	FT 18-2 IDM-NS-K4	740-21032

Plug connection (straight)	Cable connection (straight)
 <p>153-00985</p>	 <p>153-00984</p>

Plug connection (angled)	Cable connection (angled)
 <p>153-00987</p>	 <p>153-00986</p>

Connection, 4-pin
 <p>154-00312</p>

Light spot size	Straight		90° angle	
Scanning distance (mm)	200	400	150	300
Light spot diameter (mm)	Ø 14	Ø 27	Ø 14	Ø 25

Scope of delivery	Accessories	
Sensor	Connection cables	From Page A-46
2 x securing nuts	Brackets	From Page A-4

FT 18-2

Photoelectric diffuse sensor



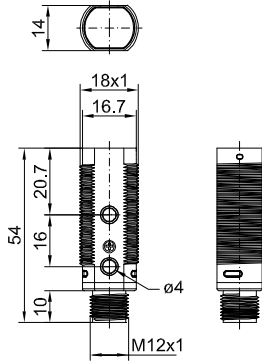
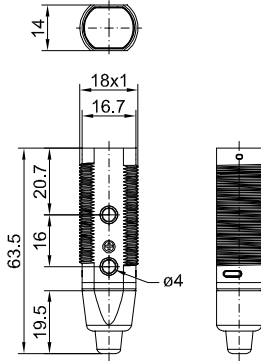
PRODUCT HIGHLIGHTS

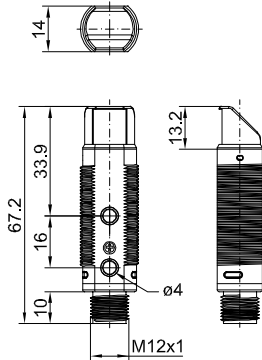
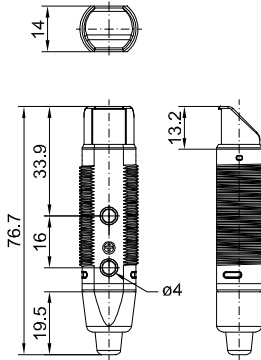
- Economical solution for numerous applications
- Scanning distance of up to 800 mm, adjustable via potentiometer
- Red light or infrared
- Variants with angled light exit
- Simple adjustment via potentiometer
- 2 through holes as additional mounting possibility

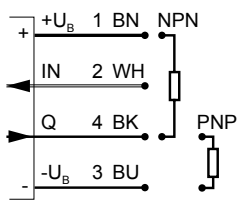
Optical data		Functions	
Scanning distance	See selection table	Indicator LED, green	Operating voltage indicator
Type of light	See selection table	Indicator LED, yellow	Switching output indicator
Light spot size	See selection table	Sensitivity adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input (IN)
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ¹
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Switching output, Q	PNP/NPN (see selection table)	Type of connection	See selection table
Output function	N.O./N.C.	Ambient temperature: operation	-25 ... +55 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	11 g ² / 13 g ³
Response time	≤ 1 ms	Weight (cable device)	55 g ² / 57 g ³
Control input, IN	+U _B = teach-in -U _B = button locked open = normal operation	Max. tightening torque	3 Nm

¹With connected IP 67 plug ²Straight light exit variant ³Angled light exit variant

Scanning distance	Type of light	Light exit	Switching output	Type of connection	Part number	Article number
0 ... 400 mm	Red light	Straight	PNP	Plug, M12, 4-pin	FT 18-2 R-PS-L4	740-21033
0 ... 400 mm	Red light	Straight	NPN	Plug, M12, 4-pin	FT 18-2 R-NS-L4	740-21034
0 ... 400 mm	Red light	Straight	PNP	Cable, 2 m, 4-wire	FT 18-2 R-PS-K4	740-21020
0 ... 400 mm	Red light	Straight	NPN	Cable, 2 m, 4-wire	FT 18-2 R-NS-K4	740-21035
0 ... 320 mm	Red light	90° angle	PNP	Plug, M12, 4-pin	FT 18-2 RW-PS-L4	740-21036
0 ... 320 mm	Red light	90° angle	NPN	Plug, M12, 4-pin	FT 18-2 RW-NS-L4	740-21037
0 ... 320 mm	Red light	90° angle	PNP	Cable, 2 m, 4-wire	FT 18-2 RW-PS-K4	740-21038
0 ... 320 mm	Red light	90° angle	NPN	Cable, 2 m, 4-wire	FT 18-2 RW-NS-K4	740-21039
0 ... 800 mm	Infrared	Straight	PNP	Plug, M12, 4-pin	FT 18-2 ID-PS-L4	740-21040
0 ... 800 mm	Infrared	Straight	NPN	Plug, M12, 4-pin	FT 18-2 ID-NS-L4	740-21041
0 ... 800 mm	Infrared	Straight	PNP	Cable, 2 m, 4-wire	FT 18-2 ID-PS-K4	740-21042
0 ... 800 mm	Infrared	Straight	NPN	Cable, 2 m, 4-wire	FT 18-2 ID-NS-K4	740-21043

Plug connection (straight)	Cable connection (straight)
 <p>153-00985</p>	 <p>153-00984</p>

Plug connection (angled)	Cable connection (angled)
 <p>153-00987</p>	 <p>153-00986</p>

Connection, 4-pin
 <p>154-00312</p>

Light spot size	Straight		90° angle	
Scanning distance (mm)	200	400	150	300
Light spot diameter (mm)	Ø 14	Ø 27	Ø 14	Ø 25

Scope of delivery	Accessories	
Sensor	Connection cables	From Page A-46
2 x securing nuts	Brackets	From Page A-4

FMS 18-34 B

Photoelectric diffuse sensor



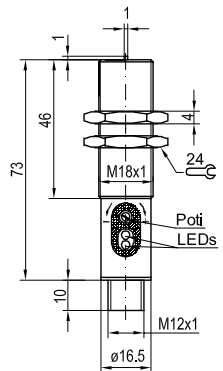
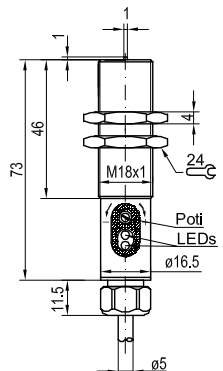
PRODUCT HIGHLIGHTS

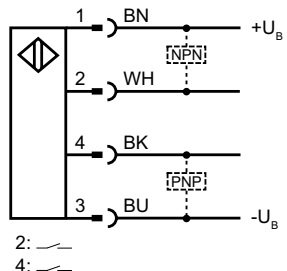
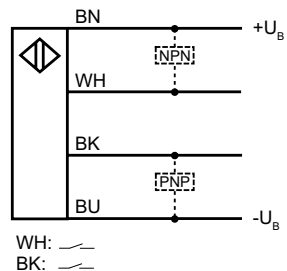
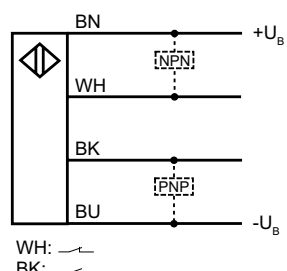
- Scanning distance: 5 ... 400 mm, adjustable
- Wide beam (large aperture angle)
- Separating seam
- Metal M18 threaded sleeve
- Contamination indicator

Optical data		Functions	
Scanning distance	5 ... 400 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Infrared, 880 nm	Indicator LED, yellow	Switching output indicator
Distance hysteresis	≤ 10 % of set scanning distance	Indicator LED, red	Contamination indicator
Aperture angle	25°	Sensitivity adjustment	Via 18-step potentiometer
		Default setting	Max. scanning distance
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 65 ³
Output current, I _e	≤ 200 mA	Material, housing	Brass, nickel-plated
Pull-up resistance	22 kΩ	Type of connection	See selection table
Pull-down resistance	22 kΩ	Ambient temperature: operation	-20 ... +60 °C
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Ambient temperature: storage	-40 ... +80 °C
Protection Class	2	Weight (plug device)	65 g
Power On Delay	≤ 300 ms	Weight (cable device)	165 g
Switching output, Q	See selection table	Vibration and impact resistance	EN 60947-5-2
Output function	See selection table		
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz		
Response time	500 μs		

¹ Reference material: Kodak white, 90 % reflectivity ² 10 % ripple, within U_B ³ With connected IP 65 plug

Scanning distance	Switching output	Type of connection	Part number	Article number
5 ... 400 mm	PNP (N.O.) / NPN (N.O.)	Plug, M12x1, 4-pin	FMS 18-34 B-L4	516-50781
5 ... 400 mm	PNP (N.O.) / NPN (N.O.)	Cable, 3 m, 4-wire	FMS 18-34 B	516-50782
5 ... 400 mm	PNP (N.O.) / NPN (N.C.)	Cable, 3 m, 4-wire	FMS 18-34 B ONSP	516-50783

Plug connection	Cable connection
 <p>153-00032</p>	 <p>153-00031</p>

Connection, 4-pin	Connection, 4-wire: FMS 18-34 B	
 <p>154-00211</p>	 <p>154-00211</p>	
	<th>Connection, 4-wire: FMS 18-34 B ONSP</th>	Connection, 4-wire: FMS 18-34 B ONSP
	 <p>154-00213</p>	

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FMS 30-34 B

Photoelectric diffuse sensor



PRODUCT HIGHLIGHTS

- Scanning distance: 5 ... 1000 mm, adjustable
- Wide beam (large aperture angle)
- Separating seam
- Metal M30 threaded sleeve
- Contamination indicator

Optical data		Functions	
Scanning distance	5 ... 1000 mm ¹	Indicator LED, green	Operating voltage indicator
Type of light	Infrared, 880 nm	Indicator LED, yellow	Switching output indicator
Distance hysteresis	≤ 10 % of set scanning distance	Indicator LED, red	Contamination indicator
Aperture angle	50°	Sensitivity adjustment	Via 18-step potentiometer
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ²	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 40 mA	Enclosure rating	IP 65 ³
Output current, I _e	≤ 200 mA	Material, housing	Brass, nickel-plated
Pull-up resistance	22 kΩ	Type of connection	See selection table
Pull-down resistance	22 kΩ	Ambient temperature: operation	-20 ... +60 °C
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Ambient temperature: storage	-40 ... +80 °C
Protection Class	2	Weight (plug device)	170 g
Power On Delay	≤ 300 ms	Weight (cable device)	280 g
Switching output, Q	PNP/NPN	Vibration and impact resistance	60947-5-2
Output function	N.O.		
Switching frequency, f (ti/tp 1:1)	50 Hz		

¹ Reference material: white, 90 % reflectivity ² 10 % ripple, within U_B ³ With connected IP 65 plug

Scanning distance	Type of connection	Part number	Article number
5 ... 1000 mm	Plug, M12x1, 4-pin	FMS 30-34 B-L4	550-51596
5 ... 1000 mm	Cable, 3 m, 4-wire	FMS 30-34 B	550-51595

Connection, 4-pin	Connection, 4-wire
<p>2: —</p> <p>4: —</p>	<p>WH: —</p> <p>BK: —</p>

Switching characteristics, FMS 30-34 B

Seitliches Annähern / Lateral approach / Approche de côté
 Objekt: Bezugsmaterial weiß / Object: Reference material white / Objet: Matériau de référence blanc 1000x1000 mm

Ein-/Ausblauend [mm] (0 = Sensorachse)
 Switching-on-point [mm] (0 = sensor axis)
 Point de commutation [mm] (0 = Axe du capteur)

Objektstanz zu Sensor [mm] / Distance between object and sensor [mm] / Distance de l'objet par rapport au capteur

- - - Ein-/Ausblauend links / switching-on-point on the left / Point de commutation gauche
 — — — Ein-/Ausblauend rechts / switching-on-point on the right / Point de commutation droit

155-00658

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FR 12 R

Photoelectric retro-reflective sensor



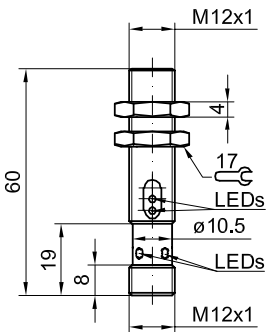
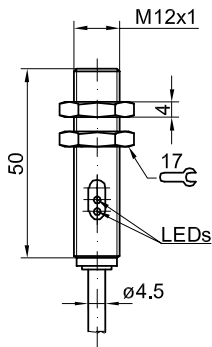
PRODUCT HIGHLIGHTS

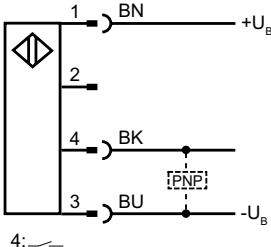
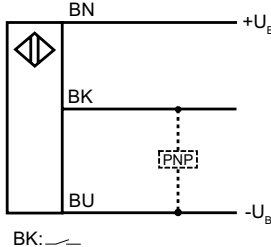
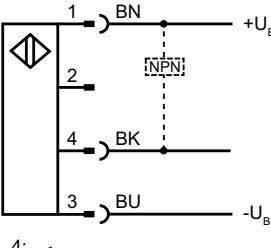
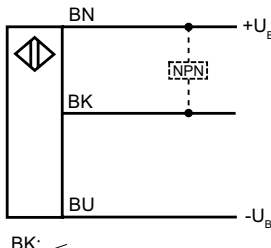
- Robust M12 metal housings with short mounting lengths
- Operating range: 60 ... 1500 mm
- Red light, 660 nm
- Switching state and functional reserve indicators

Optical data		Functions	
Scanning distance	60 ... 1500 mm ¹	Indicator LED, green	Functional reserve indicator
Type of light	Red, 660 nm	Indicator LED, yellow	Switching state indicator
Light spot size	Ø 10 mm ²	Scanning distance adjustment	Fixed setting
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 36 V DC	Dimensions (plug device)	M12 × 60 mm
No-load current, I ₀	≤ 15 mA	Dimensions (cable device)	M12 × 50 mm
Output current, I _e	≤ 200 mA	Enclosure rating	IP 67 ³
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, housing	Brass, chromium-plated
Protection Class	2	Material, front screen	Glass
Power On Delay	20 msec	Type of connection	See selection table
Switching output, Q	PNP/NPN / max 200 mA	Ambient temperature: operation	-25 ... +55 °C
Output function	N.O.	Weight (plug device)	20 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (cable device)	100 g
Response time	≤ 500 µs	Vibration and impact resistance	IEC 60947-5-2

¹ Reference material: RD8 reflector; Ø 84 mm ² At scanning distance of 50 mm ³ With connected IP 67 plug

Switching output	Type of connection	Part number	Article number
PNP	Plug, M12, 4-pin	FR 12 R-PSL4	703-11000
NPN	Plug, M12, 4-pin	FR 12 R-NSL4	703-11001
PNP	Cable, PVC, 3 × 0.34 mm ² , 2 m	FR 12 R-PSK3	703-11002
NPN	Cable, PVC, 3 × 0.34 mm ² , 2 m	FR 12 R-NSK3	703-11003

Plug connection	Cable connection
 <p>153-00250</p>	 <p>153-00249</p>

Connection, 4-pin	Connection, 3-pin
 <p>154-00224</p>	 <p>154-00160</p>
 <p>154-00489</p>	 <p>154-00488</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FR 18-2

Photoelectric retro-reflective sensor



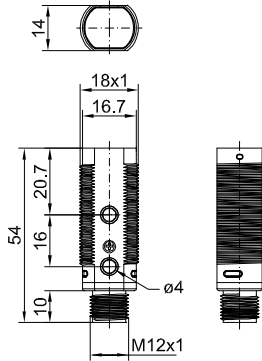
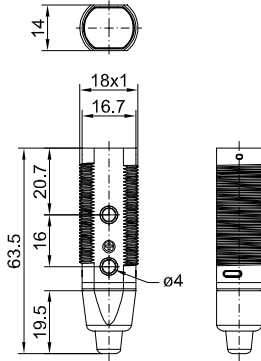
PRODUCT HIGHLIGHTS

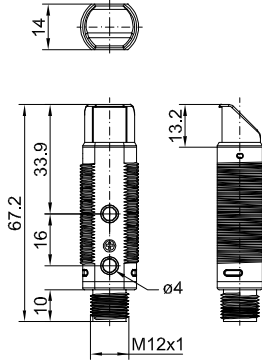
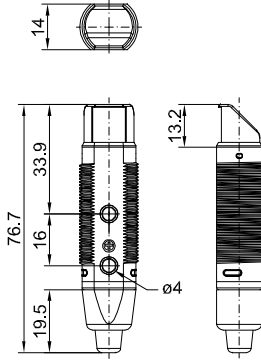
- Economical solution for numerous applications
- Range of up to 3.0 m
- Variants with angled light exit
- Polarisation filter for reliable detection of highly reflective surfaces
- Simple adjustment via potentiometer
- 2 through holes as additional mounting possibility

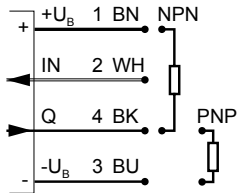
Optical data		Functions	
Operating range	See selection table ¹	Indicator LED, green	Operating voltage indicator
Type of light	See selection table	Indicator LED, yellow	Switching output indicator
Polarising filter	Yes	Sensitivity adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input (IN)
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Switching output, Q	PNP/NPN (see selection table)	Type of connection	See selection table
Output function	N.O./N.C.	Ambient temperature: operation	-25 ... +55 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	34 g ³ / 36 g ⁴
Response time	≤ 1 ms	Weight (cable device)	74 g ³ / 76 g ⁴
Control input, IN	+U _B = teach-in -U _B = button locked open = normal operation	Max. tightening torque	3 Nm

¹ Reference material: R5 reflector ² With connected IP 67 plug ³ Straight light exit variant ⁴ Angled light exit variant

Operating range	Type of light	Light exit	Switching output	Type of connection	Part number	Article number
3.0 m	Red light	Straight	PNP	Metal plug, M12, 4-pin	FR 18-2 RM-PS-L4	741-11014
3.0 m	Red light	Straight	NPN	Metal plug, M12, 4-pin	FR 18-2 RM-NS-L4	741-11015
3.0 m	Red light	Straight	PNP	Cable, 2 m, 4-wire	FR 18-2 RM-PS-K4	741-11016
3.0 m	Red light	Straight	NPN	Cable, 2 m, 4-wire	FR 18-2 RM-NS-K4	741-11017
2.4 m	Red light	90° angle	PNP	Metal plug, M12, 4-pin	FR 18-2 RWM-PS-L4	741-11018
2.4 m	Red light	90° angle	NPN	Metal plug, M12, 4-pin	FR 18-2 RWM-NS-L4	741-11019
2.4 m	Red light	90° angle	PNP	Cable, 2 m, 4-wire	FR 18-2 RWM-PS-K4	741-11020
2.4 m	Red light	90° angle	NPN	Cable, 2 m, 4-wire	FR 18-2 RWM-NS-K4	741-11021

Plug connection (straight)	Cable connection (straight)
 <p>153-00985</p>	 <p>153-00984</p>

Plug connection (angled)	Cable connection (angled)
 <p>153-00987</p>	 <p>153-00986</p>

Connection, 4-pin
 <p>154-00312</p>

Scope of delivery	Accessories	
Sensor	Reflectors	From Page A-18
Reflector: 53.4 x 53.4 mm²	Connection cables	From Page A-46
2 x securing nuts	Brackets	From Page A-4

FR 18-2

Photoelectric retro-reflective sensor



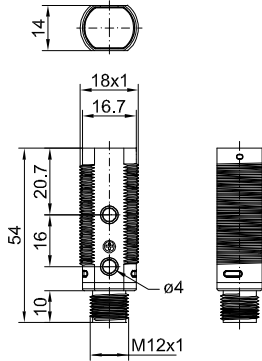
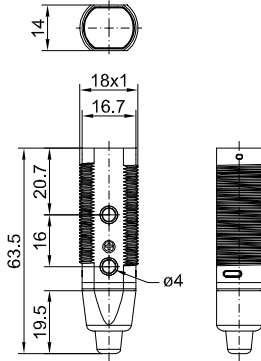
PRODUCT HIGHLIGHTS

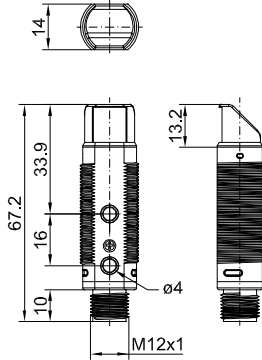
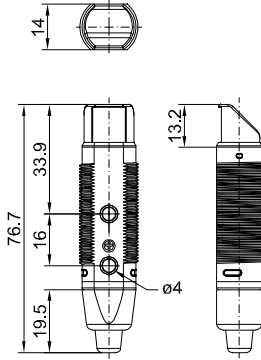
- Economical solution for numerous applications
- Range of up to 3.60 m
- Variants with angled light exit
- Simple adjustment via potentiometer
- 2 through holes as additional mounting possibility

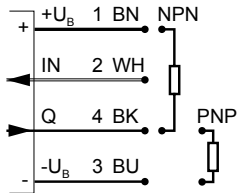
Optical data		Functions	
Operating range	See selection table ¹	Indicator LED, yellow	Switching output indicator
Type of light	See selection table	Sensitivity adjustment	Via potentiometer
Polarising filter	No	Adjustment possibilities	N.O./N.C. via control input (IN)
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	ABS
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Switching output, Q	PNP/NPN (see selection table)	Type of connection	See selection table
Output function	N.O./N.C.	Ambient temperature: operation	-25 ... +55 °C
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz	Weight (plug device)	11 g ³ / 13 g ⁴
Response time	≤ 1 ms	Weight (cable device)	55 g ³ / 57 g ⁴
Control input, IN	+U _B = teach-in -U _B = button locked open = normal operation	Max. tightening torque	3 Nm

¹ Reference material: R5 reflector ² With connected IP 67 plug ³ Straight light exit variant ⁴ Angled light exit variant

Operating range	Type of light	Light exit	Switching output	Type of connection	Part number	Article number
3.6 m	Infrared	Straight	PNP	Plug, M12, 4-pin	FR 18-2 I-PS-L4	741-11022
3.6 m	Infrared	Straight	NPN	Plug, M12, 4-pin	FR 18-2 I-NS-L4	741-11023
3.6 m	Infrared	Straight	PNP	Cable, 2 m, 4-wire	FR 18-2 I-PS-K4	741-11024
3.6 m	Infrared	Straight	NPN	Cable, 2 m, 4-wire	FR 18-2 I-NS-K4	741-11025
2.5 m	Infrared	90° angle	PNP	Plug, M12, 4-pin	FR 18-2 IW-PS-L4	741-11026
2.5 m	Infrared	90° angle	NPN	Plug, M12, 4-pin	FR 18-2 IW-NS-L4	741-11027
2.5 m	Infrared	90° angle	PNP	Cable, 2 m, 4-wire	FR 18-2 IW-PS-K4	741-11028
2.5 m	Infrared	90° angle	NPN	Cable, 2 m, 4-wire	FR 18-2 IW-NS-K4	741-11029

Plug connection (straight)	Cable connection (straight)
 <p>153-00985</p>	 <p>153-00984</p>

Plug connection (angled)	Cable connection (angled)
 <p>153-00987</p>	 <p>153-00986</p>

Connection, 4-pin
 <p>154-00312</p>

Scope of delivery	Accessories	
Sensor	Reflectors	From Page A-18
Reflector: 53.4 x 53.4 mm²	Connection cables	From Page A-46
2 x securing nuts	Brackets	From Page A-4

FS/FE 12 RL

Laser photoelectric through-beam sensor



CE

IP 67



PRODUCT HIGHLIGHTS

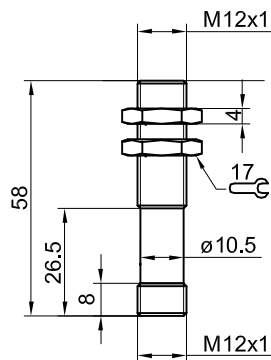
- Fine, parallel light beam
- Small part detection to 0.2 mm at a max. distance of 1 m
- Simple installation thanks to standard M12 metal thread
- Control line for setting of 3 sensitivity levels
- Test input

Optical data		Functions	
Range	0 ... 5 m	Indicator LED, yellow	Switching state indicator
Type of light	Laser, red, 650 nm	Sensitivity adjustment	Via control line
Laser Class (IEC 60825-1)	1		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions	M12 × 58 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Material, front screen	PMMA
Protection Class	2	Type of connection	See selection table
Power On Delay	≤ 300 ms	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN (see selection table)	Ambient temperature: storage	-20 ... +80 °C
Output function	N.O./N.C.	Weight (transmitter / receiver)	30 g
Switching frequency, f (ti/tp 1:1)	10 kHz		
Control input, Test, transmitter	-U _B : transmitter = off +U _B or Open: transmitter = on		
Control input, Gain, receiver ¹	1 Open = medium sensitivity 2 -U _B = high sensitivity 3 +U _B = low sensitivity		

¹ Change in Gain setting is only effective after renewed switch on / switch off ² With connected IP 67 plug

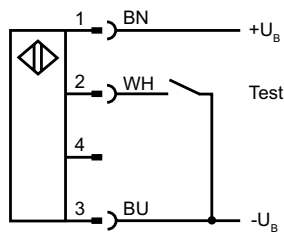
Transmitter / receiver	Switching output	Type of connection	Part number	Article number
Receiver	PNP N.O.	Plug, M12, 4-pin	FE 12 RL-PS-L4	580-51402
Receiver	PNP N.C.	Plug, M12, 4-pin	FE 12 RL-PO-L4	580-51403
Receiver	NPN N.C.	Plug, M12, 4-pin	FE 12 RL-NS-L4	580-51405
Transmitter	—	Plug, M12, 4-pin	FS 12 RL-L4	580-51401

Plug connection (transmitter / receiver)



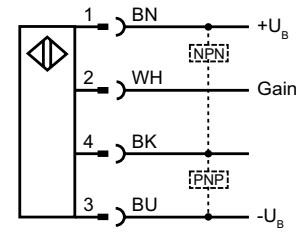
153-00345

Connection, transmitter, 4-pin



154-00171

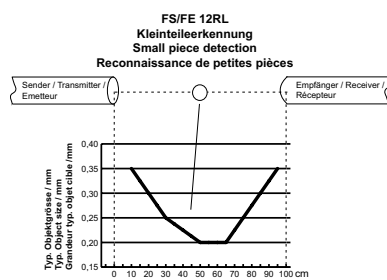
Connection, receiver, 4-pin: PNP/NPN



154-00265

7

Small part detection



155-00215

Accessories

Connection cables

From Page A-46

Brackets

From Page A-4

FSE 18-2

Photoelectric through-beam sensor



PRODUCT HIGHLIGHTS

- Economical solution for numerous applications
- Long range of up to 10 m
- Simple adjustment via potentiometer
- 2 through holes as additional mounting possibility

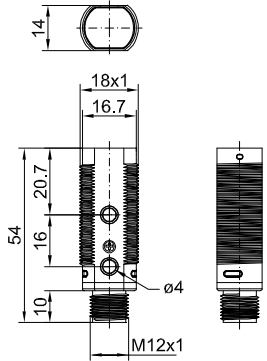
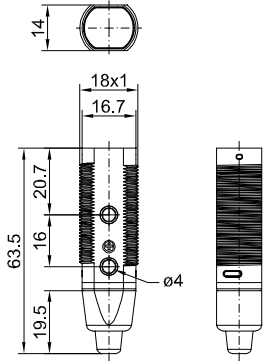
Optical data		Functions	
Operating range	10 m	Indicator LED, green	Operating voltage indicator
Type of light	See selection table	Indicator LED, yellow	Switching output indicator
		Sensitivity adjustment	Via potentiometer
		Adjustment possibilities	N.O./N.C. via control input (IN)
		Default settings	Max. scanning distance and N.O.
Electrical data		Mechanical data	
Operating voltage, $+U_B$	10 ... 30V DC	Dimensions	See dimensional drawings
No-load current, I_0	≤ 30 mA	Enclosure rating	IP 67 ¹
Output current, I_e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U_B / short-circuit protection	Material, front screen	PMMA
Switching output, Q	PNP/NPN (see selection table)	Type of connection	See selection table
Output function	N.O./N.C.	Ambient temperature: operation	-25 ... +55 °C
Switching frequency, f (ti/tp 1:1)	≤ 400 Hz	Weight (plug device)	46 g
Response time	≤ 2.5 ms	Weight (cable device)	130 g
Control input, IN	$+U_B$ = Test (transmitter off) $-U_B$ / open = normal operation	Max. tightening torque	3 Nm

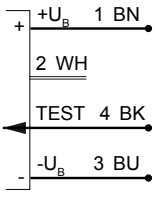
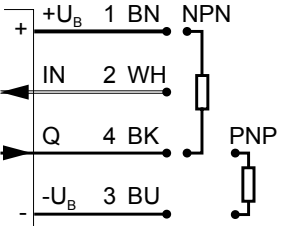
¹ With connected IP 67 plug

Transmitter / receiver	Type of light	Light exit	Switching output	Type of connection	Part number	Article number
Transmitter / receiver	Infrared	Straight	PNP	Metal plug, M12, 4-pin	FSE 18-2 IM-PS-L4	742-51004
Transmitter / receiver	Infrared	Straight	NPN	Metal plug, M12, 4-pin	FSE 18-2 IM-NS-L4	742-51005
Transmitter / receiver	Infrared	Straight	PNP	Cable, 2 m, 4-wire	FSE 18-2 IM-PS-K4	742-51006
Transmitter / receiver	Infrared	Straight	NPN	Cable, 2 m, 4-wire	FSE 18-2 IM-NS-K4	742-51007

Scope of delivery

Transmitter & receiver
2 x securing nuts

Plug connection	Cable connection
 <p>153-00985</p>	 <p>153-00984</p>

Connection, 4-pin (transmitter)	Connection, 4-pin (receiver)
 <p>154-00516</p>	 <p>154-00312</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FS/FE 18 RL

Through-beam laser sensor



CE

IP 67



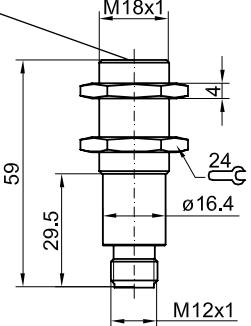
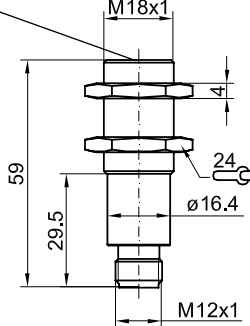
PRODUCT HIGHLIGHTS

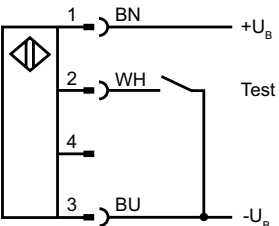
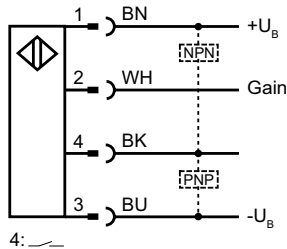
- Operating range: 50 m
- Small housings
- Red light laser, 650 nm
- Control line for setting of 3 sensitivity levels
- Test input

Optical data		Functions	
Operating range	0 ... 50 m	Indicator LED, yellow	Switching output indicator
Type of light	Laser, pulsed, red, 650 nm	Sensitivity adjustment	Via control line
Laser Class (IEC 60825-1)	1		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC	Dimensions (plug device)	M18x1 x 59 mm
No-load current, I ₀	≤ 30 mA	Enclosure rating	IP 67 ²
Output current, I _e	≤ 100 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Type of connection	See selection table
Protection Class	2	Ambient temperature: operation	-20 ... +60 °C
Power On Delay	≤ 300 ms	Ambient temperature: storage	-20 ... +80 °C
Switching output, Q	PNP/NPN (see selection table)	Weight (transmitter / receiver)	70 g
Output function	N.O.		
Switching frequency, f (ti/tp 1:1)	≤ 10000 Hz		
Response time	50 μs		
Control input, Test	Test input (transmitter) -U _B : transmitter = off +U _B or Open: transmitter = on		
Control input, Gain	Open: medium sensitivity – medium distance ¹ -U _B : high sensitivity – high distance ¹ +U _B : low sensitivity – low distance		

¹ Change in Gain setting is only effective after renewed switch on / switch off ² With connected IP 67 plug

Transmitter / receiver	Switching output	Type of connection	Part number	Article number
Receiver	PNP	Plug, M12x1, 4-pin	FE 18 RL-PS-L4	580-51400
Receiver	NPN	Plug, M12x1, 4-pin	FE 18 RL-NS-L4	580-51399
Transmitter	–	Plug, M12x1, 4-pin	FS 18 RL-L4	580-51398

Plug connection (transmitter)	Plug connection (receiver)
<p>Laser exit aperture</p>  <p>153-00351</p>	<p>Yellow LED: ON = light path free</p>  <p>153-00351</p>

Connection, 4-pin (transmitter)	Connection, 4-pin (receiver)
 <p>154-00171</p>	 <p>154-00265</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FLS 18W / FLE 18W

Through-beam laser sensor



PRODUCT HIGHLIGHTS

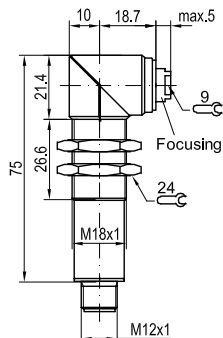
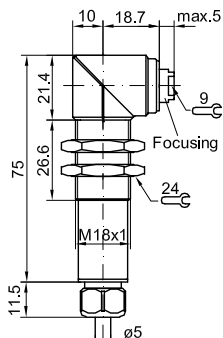
- Operating range: 50 m
- Red light laser, 650 nm
- Transmitter beam can be focused according to application
- Accuracy adjustable via beam spot size
- Smallest detectable part: 0.03 mm
- Switching frequency, 6000 Hz
- Metal M18 threaded sleeve

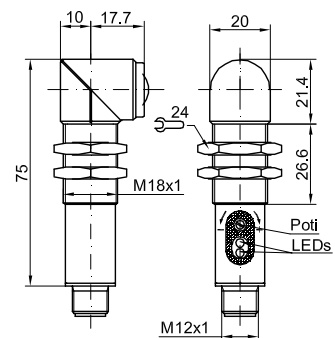
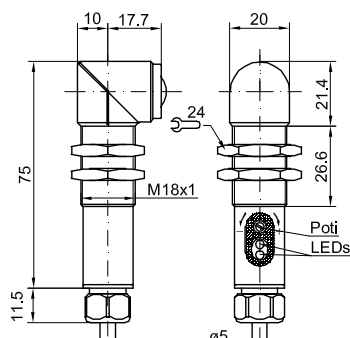
Optical data		Functions	
Operating range	0 ... 50 m	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 650 nm	Indicator LED, yellow	Switching output indicator
Laser Class (IEC 60825-1)	1	Indicator LED, red	Contamination indicator
		Sensitivity adjustment	Via 18-step potentiometer
		Default settings	Max. operating range
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 65 ²
Output current, I _e	≤ 200 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Type of connection	See selection table
Protection Class	2	Ambient temperature: operation	-10 ... +50 °C
Power On Delay	≤ 300 ms	Ambient temperature: storage	-20 ... +80 °C
Switching output, Q	PNP	Weight (plug device)	85 g
Output function	N.O./N.C. (see selection table)	Weight (cable device)	190 g
Switching frequency, f (ti/tp 1:1)	≤ 6000 Hz		
Response time	83 μs		
Control input, Test	< 2V: transmitter off > 10V or Open: transmitter on		

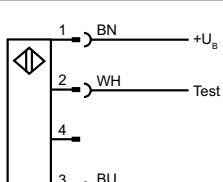
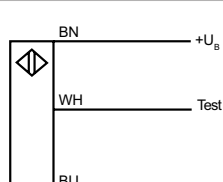
¹ 10 % ripple, within U_B ² With connected IP 65 plug

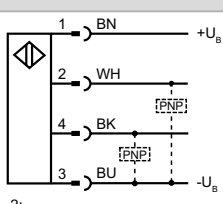
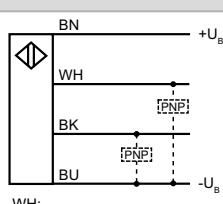
Transmitter / receiver	Switching output	Type of connection	Part number	Article number
Transmitter	–	Plug, M12x1, 4-pin	FLS 18W-L4	580-51408
Receiver	PNP (N.O./N.C.)	Plug, M12x1, 4-pin	FLE 18W-L4	580-51414
Receiver	PNP (N.C.)	Plug, M12x1, 4-pin	FLE 18W-L4-15	580-51415
Transmitter	–	Cable, 3 m, 4-wire	FLS 18W	580-51409
Receiver	PNP (N.O./N.C.)	Cable, 3 m, 4-wire	FLE 18W	580-51416
Receiver	PNP (N.C.)	Cable, 3 m, 4-wire	FLE 18W-15	580-51417

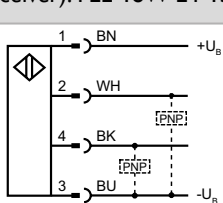
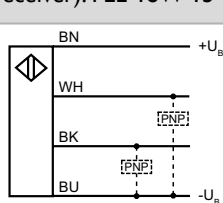
Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

Plug connection (transmitter): FLS 18W-L4	Cable connection, (transmitter): FLS 18W
 <p>153-00052</p>	 <p>153-00050</p>

Plug connection (receiver): FLE 18W-L4 / FLE 18W-L4-15	Cable connection, (receiver): FLE 18W / FLE 18W-15
 <p>153-00053</p>	 <p>153-00051</p>

Connection, 4-pin (transmitter)	Connection, 4-wire (transmitter)
 <p>154-00231</p>	 <p>154-00231</p>

Connection, 4-pin (receiver): FLE 18W	Connection, 4-wire (receiver): FLE 18W
 <p>154-00230</p>	 <p>154-00230</p>

Connection, 4-pin (receiver): FLE 18W-L4-15	Connection, 4-wire (receiver): FLE 18W-15
 <p>154-00464</p>	 <p>154-00464</p>

FLS 18WM / FLE 18WM

Through-beam laser sensor with air tube



CE

IP 65



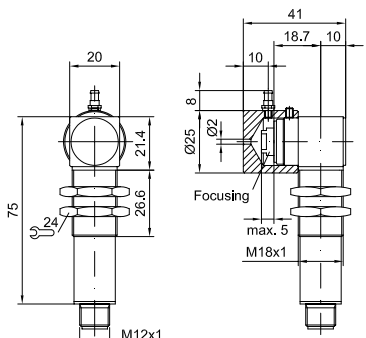
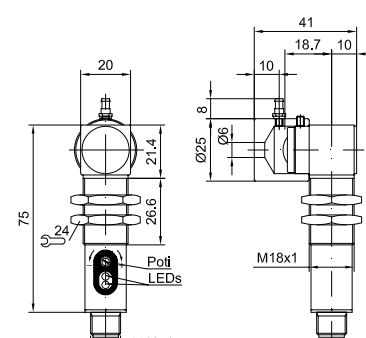
PRODUCT HIGHLIGHTS

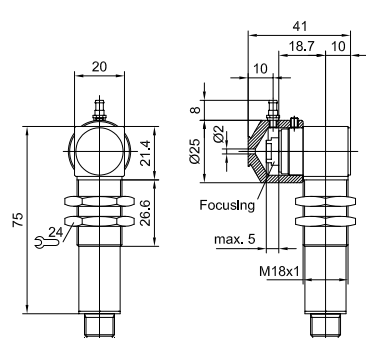
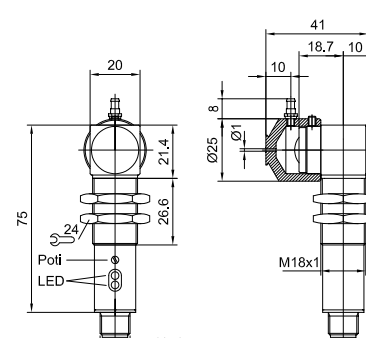
- Ideal for drill breakage control
- Air tube prevents malfunction
- Easily visible and focusable laser light spot
- Minimum detectable drill 1 mm
- High switching frequency, 6000 Hz

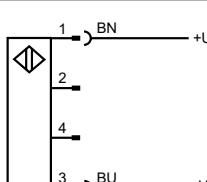
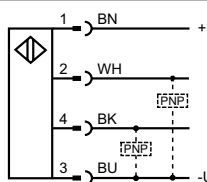
Optical data		Functions	
Operating range	< 5 m	Indicator LED, green (receiver FLE)	Operating voltage indicator
Type of light	Laser, red, 650 nm	Indicator LED, yellow (receiver FLE)	Switching output indicator
Laser Class (IEC 60825-1)	1	Indicator LED, red (receiver FLE)	Contamination indicator
Max. resolution	0.3 mm	Sensitivity adjustment	Via 18-step potentiometer
		Default settings	Max. operating range
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	See dimensional drawings
No-load current, I ₀ (transmitter FLS)	≤ 10 mA	Enclosure rating	IP 65 ³
No-load current, I ₀ (receiver FLE)	≤ 15 mA	Material, housing	Brass, nickel-plated
Output power (transmitter FLS)	< 1 mW	Material air tube	Aluminium, black anodized
Output current, I _e (receiver FLE)	≤ 200 mA	Type of connection	Plug, M12x1, 4-pin
Voltage drop at signal output (receiver)	≤ 2,4V	Connection air tube	Tube, inside Ø-3 mm
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Ambient temperature: operation (transmitter FLS)	-10 ... +50 °C
Protection Class	2 ²	Ambient temperature: operation (receiver FLE)	-10 ... +60 °C
Power On Delay	≤ 300 ms	Ambient temperature: storage	-20 ... +80 °C
Switching output, Q	PNP, antivalent	Weight	approx. 85 g
Output function	N.O./N.C.		
Switching frequency, f (ti/tp 1:1)	≤ 6000 Hz		
Response time/drop-out delay (transmitter)	83 µs		
Connection BK	N.C.		
Connection WH	Contamination output: N. O.		

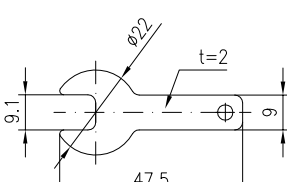
¹ Max. 10 % ripple, within U_B ² U_{imp} = 500V ³ With connected IP 65 plug

Transmitter / receiver	Switching output	Type of connection	Part number	Article number
Receiver	PNP, antivalent	Plug, M12x1, 4-pin	FLE 18WM-L4-X01	580-51440
Transmitter	—	Plug, M12x1, 4-pin	FLS 18WM-L4-X01	580-51439
Receiver	PNP, antivalent	Plug, M12x1, 4-pin	FLE 18WM-L4-X02	580-51447
Transmitter	—	Plug, M12x1, 4-pin	FLS 18WM-L4-X02	580-51446

Plug connection (transmitter): FLS 18WM-L4-X01	Plug connection, (receiver): FLE 18WM-L4-X01
 <p>153-00769</p>	 <p>153-00770</p>

Plug connection (transmitter): FLS 18WM-L4-X02	Plug connection, (receiver): FLE 18WM-L4-X02
 <p>153-00767</p>	 <p>153-00768</p>

Connection, 4-pin (transmitter)	Connection, 4-pin (receiver)
 <p>154-00455</p>	 <p>154-00464</p>

Focus key
 <p>154-01124</p>

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

FLS 18 / FLE 18

Through-beam laser sensor



PRODUCT HIGHLIGHTS

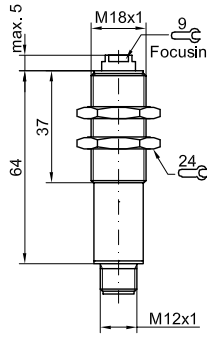
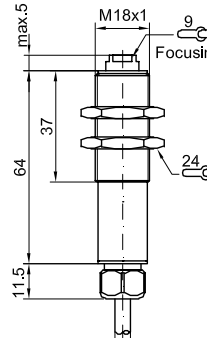
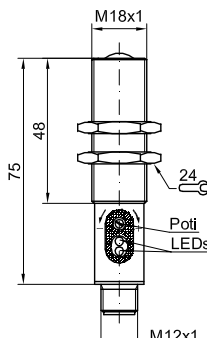
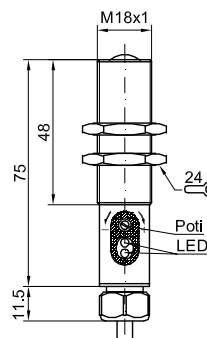
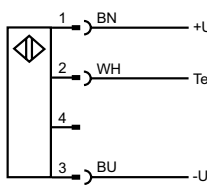
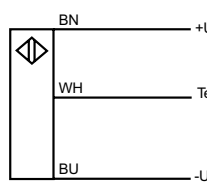
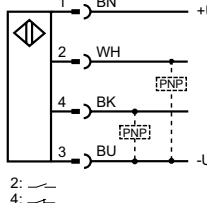
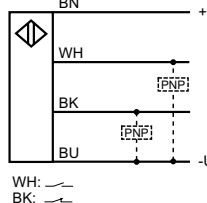
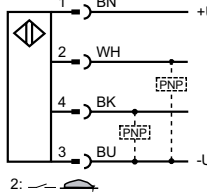
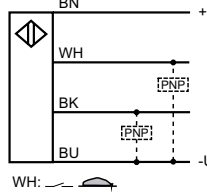
- Operating range: 50 m
- Red light laser, 650 nm
- Transmitter beam can be focused according to application
- Accuracy adjustable via beam spot size
- Smallest detectable part: 0.03 mm
- Switching frequency, 6000 Hz
- Metal M18 threaded sleeve

Optical data		Functions	
Operating range	0 ... 50 m	Indicator LED, green	Operating voltage indicator
Type of light	Laser, red, 650 nm	Indicator LED, yellow	Switching output indicator
Laser Class (IEC 60825-1)	1	Indicator LED, red	Contamination indicator
		Sensitivity adjustment	Via 18-step potentiometer
		Default settings	Max. operating range
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30V DC ¹	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 65 ²
Output current, I _e	≤ 200 mA	Material, housing	Brass, nickel-plated
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection (Q)	Type of connection	See selection table
Protection Class	2	Ambient temperature: operation	-10 ... +50 °C
Power On Delay	≤ 300 ms	Ambient temperature: storage	-20 ... +80 °C
Switching output, Q	PNP	Weight (plug device)	85 g
Output function	N.O./N.C. (see selection table)	Weight (cable device)	190 g
Switching frequency, f (ti/tp 1:1)	≤ 6000 Hz		
Response time	83 μs		
Control input, Test	< 2V: transmitter off > 10V or Open: transmitter on		

¹ 10 % ripple, within U_B ² With connected IP 65 plug

Transmitter / receiver	Switching output	Type of connection	Part number	Article number
Transmitter	–	Plug, M12x1, 4-pin	FLS 18-L4	580-51406
Receiver	PNP (N.O./N.C.)	Plug, M12x1, 4-pin	FLE 18-L4	580-51410
Receiver	PNP (N.C.)	Plug, M12x1, 4-pin	FLE 18-L4-15	580-51411
Transmitter	–	Cable, 3 m, 4-wire	FLS 18	580-51407
Receiver	PNP (N.O./N.C.)	Cable, 3 m, 4-wire	FLE 18	580-51412
Receiver	PNP (N.C.)	Cable, 3 m, 4-wire	FLE 18-15	580-51413

Accessories	
Connection cables	From Page A-46
Brackets	From Page A-4

Plug connection (transmitter): FLS 18-L4	Cable connection, (transmitter): FLS 18
	
Plug connection (receiver): FLE 18-L4 / FLE 18-L4-15	Cable connection, (receiver): FLE 18 / FLE 18-15
	
Connection, 4-pin (transmitter)	Connection, 4-wire (transmitter)
	
Connection, 4-pin (receiver): FLE 18-L4	Connection, 4-wire (receiver): FLE 18
	
Connection, 4-pin (receiver): FLE 18-L4-15	Connection, 4-wire (receiver): FLE 18-15
	

FMF 18-34

Filling level sensor



PRODUCT HIGHLIGHTS

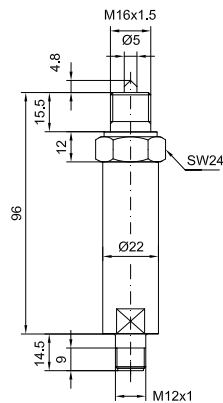
- Sensor with glass rod prism for detecting liquids
- M16 x 1.5 thread for screwing into containers and pipes
- Reliable differentiation between liquids and foam
- Stainless steel

Optical data		Functions	
Scanning distance	(See Functional Principle)	Default settings	Switching process on submersion in a medium
Type of light	Infrared, pulsed, 880 nm	Condition	The refractive index of a liquid must be at least 1.20 Examples: reference air = 880 nm air = approx. 1.00 water = approx. 1.33 benzene = approx. 1.50 alcohol = approx. 1.32
Ambient light limit	1200 Lux		
Electrical data		Mechanical data	
Operating voltage, +U _B	10 ... 30 V DC ¹	Dimensions	See dimensional drawings
No-load current, I ₀	≤ 25 mA	Enclosure rating	IP 65 ²
Output current, I _e	≤ 200 mA	Material, housing	Stainless steel, V2A
Pull-up resistance	22 kΩ	Material, front screen	Glass
Pull-down resistance	22 kΩ	Type of connection	See selection table
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection	Pressure resistance	10 bar
		Impact resistance	EN 60947-5-2
Protection Class	2	Ambient temperature: operation	-20 ... +60 °C
Switching output, Q	PNP/NPN, antivalent	Ambient temperature: storage	-40 ... +80 °C
Output function	N.O.	Weight (plug device)	140 g
Switching frequency, f (ti/tp 1:1)	≤ 1000 Hz		
Response time	500 μs		

¹ 10 % ripple, within U_B ² With connected IP 65 plug

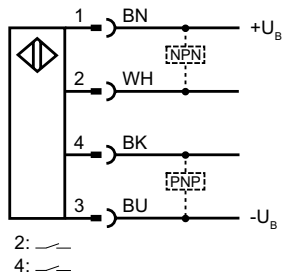
Scanning distance	Type of connection	Part number	Article number
(See Functional Principle)	Plug, M12x1, 4-pin	FMF 18-34 L4-SP	504-50929

Plug connection



153-00765

Connection, 4-pin

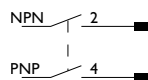
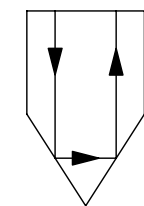


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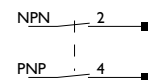
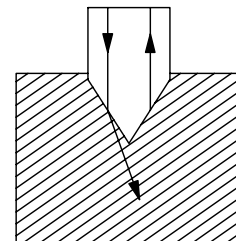
Functional Principle

Total reflection at glass/air boundary layer:



155-00928

Refraction at glass/liquid boundary layer:



155-00929

Accessories

Connection cables

From Page A-46

Brackets

From Page A-4